

## HW#6

(a) When  $\alpha$  increases, the pressure drop increases and the production decreases. When the pressure drop becomes large, you need to increase reactor volume to have the same conversion.

(b)  $V=12000$  L to produce a molar flow of benzene (C6) that is 50% of the inlet C11 molar flow.

$$W = 12000L \times (1 - 0.35) \times 4 \frac{g}{cm^3} \times \frac{cm^3}{0.001L} \frac{kg}{1000g} = 31200kg$$

|        | V (L) | W (kg) |
|--------|-------|--------|
| 0      | 12000 | 31200  |
| 0.0001 | 12418 | 32287  |
| 0.0002 | 12793 | 33262  |
| 0.0003 | 13232 | 34403  |
| 0.0004 | 13754 | 35760  |

(c)  $C_6=0.265$  mol/l

$$P=0.35P_o=22.75 \text{ atm}$$

$$\rightarrow =0.00065 \text{ for } V = 15550 \text{ L}$$

(d)

The following table has the flow rates of C6 when the initial volumetric flow rate is doubled, kept the same and halved.

| Flow Rate (mol/sec) | Volume(L) | C6 (mol/sec) | Pressure (atm) |
|---------------------|-----------|--------------|----------------|
| Doubling            | 12000     | 185          | 26.1           |
| Initial             | 12000     | 223          | 26.1           |
| Halving             | 12000     | 183          | 26.1           |

By doubling or halving the volumetric flow rate, we see a decrease in the performance of the reactor. We are now producing less of our desired product with a changed flow rate.