

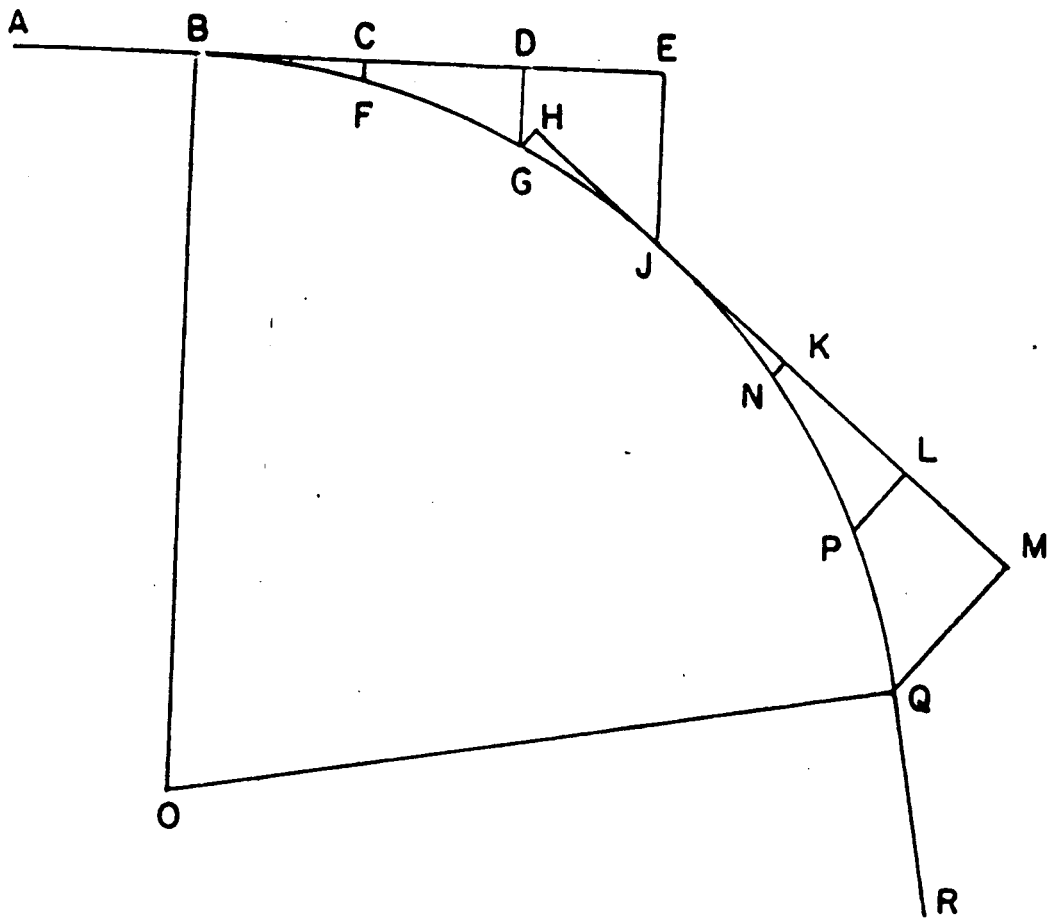


FIG. 306. TANGENT OFFSET DIAGRAM

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$$2FFSET = R - (R^2 - x^2)^{1/2}$$