Solution. Sufficient data are given to solve the mean radius velocity triangles from which the flow coefficient and stage loading factors are obtained.

At r =  $r_m$  = 0.36 m,  $\alpha_2$  = 68 deg,  $p_2$  = 207 kPa, R = 0.2,  $T_{o1}$  =  $T_{o2}$  = 838 K and  $p_{o1}$  =  $p_{o2}$  = 350 kPa, assuming adiabatic frictionless nozzle flow. Since  $h_{o2} = h_2 + \frac{1}{2}c_2^2$ ,

$$c_2^2 = 2C_p(T_{02}-T_2)$$
  
 $= 2C_pT_{02}[1-(p_2/p_{02})^{(\gamma-1)/\gamma}]$   
 $= 2 \times 1148 \times 838[1-(207/350)^{0.248}] = 23.51 \times 10^4$   
 $\therefore c_2 = 484.9 \text{ m/s}$ 

The mean blade speed is

$$U_{m} = (2\pi N/60)r_{m} = (2\pi \times 8000/60)0.36$$
  
= 301.6 m/s

Hence, the mean flow coefficient is

$$g_{\rm m} = c_{\rm x}/U_{\rm m} = c_{\rm 2} \cos a_{\rm 2}/U_{\rm m}$$
  
= 484.9 x cos 68°/301.6  
:  $g_{\rm m} = 0.6023$ 

The stage reaction is defined as

$$R = \frac{h_2 - h_3}{h_1 - h_3} = \frac{h_2 - h_3}{h_{01} - h_{03}} \qquad (if c_1 = c_3)$$

$$\therefore 1 - R = \frac{h_{01} - h_{03} - h_2 + h_3}{h_{01} - h_{03}} = \frac{c_2^2 - c_3^2}{2U(c_{\theta 2} + c_{\theta 3})} = \frac{c_{\theta 2} - c_{\theta 3}}{2U} \quad (i)$$

At the mean radius,

$$c_{\theta 2} - c_{\theta 3} = 2U_{m}(1 - R_{m}) = 2 \times 301.6 \times 0.8 = 482.6 \text{ m/s},$$

$$c_{\theta 2} = c_{2} \sin c_{2} = 484.9 \times \sin 68^{\circ} = 449.6 \text{ m/s}$$

$$c_{\theta 3} = -33.0 \text{ m/s}$$

The stage loading factor at the mean radius is

$$\psi_{\rm m} = \Delta W/U_{\rm m}^2 = (c_{\theta 2} + c_{\theta 3})/U_{\rm m} = (449.6 - 33)/301.6$$

$$\therefore \psi_{\rm m} = 1.381$$

From eqn. (i) above, the reaction at any radius is

$$R = 1 - (c_{\theta 2} - c_{\theta 3})/(2U)$$

where, for a free-vortex,

 $c_{\theta 2} = K_2/r$ ,  $c_{\theta 3} = K_3/r$  and the blade speed  $U = \Re r$ .

Substituting for  $c_{\theta 2}$ ,  $c_{\theta 3}$  and U

$$R = 1 - k/(r/r_m)^2$$

Velocity triangles at mean radius

U,

c3

where 
$$k = (K_2 - K_3)/(2 \Omega r_m^2)$$

Solving for k with R = 0.2 at r = 
$$r_m$$
  
R = 1 - 0.8/ $(r/r_m)^2$ 

$$R = 1 - 0.8/(r/r_{m})^{2}$$

The reaction at the hub,  $r = r_h = 0.31 \text{ m}$ , is

$$R_h = 1 - 0.8/0.861^2$$
  
=  $-0.079$ 

The negative reaction would imply that diffusion of the flow occurs in the rotor row (i.e.  $w_3 < w_2$ ) at the root. For a turbine blade row, flow diffusion results in poor efficiency caused by large total pressure losses. A poor flow distribution will result and this can adversely affect the performance of any subsequent stages. Turbine designers always aim for a positive root reaction to avoid this problem.