

ME450

Topics Covered During Quarter

- Reading Assignments: Chapters 1 through 7
 - Invariant analyses will not be covered on final exam (section 5.3 and 6.10)
 - Final exam will be comprehensive, but
 - Will focus on topics discussed since the midterm
- Final exam format (nominal times):
 - Multiple choice portion administered via Catalyst system from 12:30pm-1:20pm Friday 9 March
 - Written problems sent via e-mail at 5pm Friday 9 March , upload solutions to Canvas dropbox by 5pm Saturday 10 March

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Topics Covered During Quarter

- Chapter 1: Introduction
 - 3 classes of composites: PMCs, MMCs, CMCs
 - Polymers: basic concepts (molecular structures, thermoplastic vs thermosets, T_g , etc)
 - Advanced Fibers:
 - Major types (glass, aramid, carbon, UHDPE)
 - Commercial forms (discontinuous, roving, woven, braided, prepreg)
 - Manufacturing
 - “Dry” vs “wet”
 - Hand layup, filament winding, automated tape laying, automated fiber placement, resin infusion, autoclaves, chopped fiber sprayup, compression molding, injection molding, pultrusion,

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Topics Covered During Quarter

- Chapter 2: Review of Force Stress and Strain Tensors
 - Force, stress, and strain tensors
 - 3-D transformation of a tensor: direction cosines, c_{ij}

$$F_{i'} = c_{i'j} F_j \quad \sigma_{i'j'} = c_{i'k} c_{j'l} \sigma_{kl} \quad [\varepsilon_{i'j'}] = [c_{i'j}] [\varepsilon_{ij}] [c_{i'j}]^T$$

- Stress or strain transformation within a plane:

$$\begin{Bmatrix} \sigma_{x'x'} \\ \sigma_{y'y'} \\ \tau_{x'y'} \end{Bmatrix} = \begin{bmatrix} \cos^2(\theta) & \sin^2(\theta) & 2\cos(\theta)\sin(\theta) \\ \sin^2(\theta) & \cos^2(\theta) & -2\cos(\theta)\sin(\theta) \\ -\cos(\theta)\sin(\theta) & \cos(\theta)\sin(\theta) & \cos^2(\theta) - \sin^2(\theta) \end{bmatrix} \begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \tau_{xy} \end{Bmatrix}$$

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Topics Covered During Quarter

- Chapter 3: Material Properties
 - Elastic properties measured during
 - uniaxial stress tests (Young's modulus, Poisson ratios, coefficients of mutual influence 2nd kind) → 18 properties
 - pure shear tests (Shear modulus, Chentsov coefficients, coefficients of mutual influence 2nd kind) → 18 properties
 - Coefficients of thermal and moisture expansion (α 's and β 's)
 - Principal material coordinate system (μ 's, η 's = 0)
 - Failure strengths measured in principal material coordinate system

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Topics Covered During Quarter

- Chapter 4: Elastic Response of Anisotropic Materials

$$\varepsilon_{ij} = \varepsilon_{ij}^{\sigma} + \varepsilon_{ij}^T + \varepsilon_{ij}^M$$

$$\begin{Bmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ \varepsilon_{zz} \\ \gamma_{yz} \\ \gamma_{xz} \\ \gamma_{xy} \end{Bmatrix} = \begin{bmatrix} S_{11} & S_{12} & S_{13} & S_{14} & S_{15} & S_{16} \\ S_{21} & S_{22} & S_{23} & S_{24} & S_{25} & S_{26} \\ S_{31} & S_{32} & S_{33} & S_{34} & S_{35} & S_{36} \\ S_{41} & S_{42} & S_{43} & S_{44} & S_{45} & S_{46} \\ S_{51} & S_{52} & S_{53} & S_{54} & S_{55} & S_{56} \\ S_{61} & S_{62} & S_{63} & S_{64} & S_{65} & S_{66} \end{bmatrix} \begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \sigma_{zz} \\ \tau_{yz} \\ \tau_{xz} \\ \tau_{xy} \end{Bmatrix} + \Delta T \begin{Bmatrix} \alpha_{xx} \\ \alpha_{yy} \\ \alpha_{zz} \\ \alpha_{yz} \\ \alpha_{xz} \\ \alpha_{xy} \end{Bmatrix} + \Delta M \begin{Bmatrix} \beta_{xx} \\ \beta_{yy} \\ \beta_{zz} \\ \beta_{yz} \\ \beta_{xz} \\ \beta_{xy} \end{Bmatrix}$$

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Topics Covered During Quarter

- Chapter 4: Elastic Response of Anisotropic Materials

$$\begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \sigma_{zz} \\ \tau_{yz} \\ \tau_{xz} \\ \tau_{xy} \end{Bmatrix} = \begin{bmatrix} C_{11} & C_{12} & C_{13} & C_{14} & C_{15} & C_{16} \\ C_{21} & C_{22} & C_{23} & C_{24} & C_{25} & C_{26} \\ C_{31} & C_{32} & C_{33} & C_{34} & C_{35} & C_{36} \\ C_{41} & C_{42} & C_{43} & C_{44} & C_{45} & C_{46} \\ C_{51} & C_{52} & C_{53} & C_{54} & C_{55} & C_{56} \\ C_{61} & C_{62} & C_{63} & C_{64} & C_{65} & C_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{xx} - \Delta T \alpha_{xx} - \Delta M \beta_{xx} \\ \varepsilon_{yy} - \Delta T \alpha_{yy} - \Delta M \beta_{yy} \\ \varepsilon_{zz} - \Delta T \alpha_{zz} - \Delta M \beta_{zz} \\ \gamma_{yz} - \Delta T \alpha_{yz} - \Delta M \beta_{yz} \\ \gamma_{xz} - \Delta T \alpha_{xz} - \Delta M \beta_{xz} \\ \gamma_{xy} - \Delta T \alpha_{xy} - \Delta M \beta_{xy} \end{Bmatrix}$$

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Topics Covered During Quarter

- Chapter 4: Elastic Response of Anisotropic Materials
In Principal Material Coordinate System

$$\begin{Bmatrix} \varepsilon_{11} \\ \varepsilon_{22} \\ \varepsilon_{33} \\ \gamma_{23} \\ \gamma_{13} \\ \gamma_{12} \end{Bmatrix} = \begin{bmatrix} S_{11} & S_{12} & S_{13} & 0 & 0 & 0 \\ S_{12} & S_{22} & S_{23} & 0 & 0 & 0 \\ S_{13} & S_{23} & S_{33} & 0 & 0 & 0 \\ 0 & 0 & 0 & S_{44} & 0 & 0 \\ 0 & 0 & 0 & 0 & S_{55} & 0 \\ 0 & 0 & 0 & 0 & 0 & S_{66} \end{bmatrix} \begin{Bmatrix} \sigma_{11} \\ \sigma_{22} \\ \sigma_{33} \\ \tau_{23} \\ \tau_{13} \\ \tau_{12} \end{Bmatrix} + \Delta T \begin{Bmatrix} \alpha_{11} \\ \alpha_{22} \\ \alpha_{33} \\ 0 \\ 0 \\ 0 \end{Bmatrix} + \Delta M \begin{Bmatrix} \beta_{11} \\ \beta_{22} \\ \beta_{33} \\ 0 \\ 0 \\ 0 \end{Bmatrix}$$

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Topics Covered During Quarter

- Chapter 4: Elastic Response of Anisotropic Materials
In Principal Material Coordinate System

$$\begin{Bmatrix} \sigma_{11} \\ \sigma_{22} \\ \sigma_{33} \\ \tau_{23} \\ \tau_{13} \\ \tau_{12} \end{Bmatrix} = \begin{bmatrix} C_{11} & C_{12} & C_{13} & 0 & 0 & 0 \\ C_{12} & C_{22} & C_{23} & 0 & 0 & 0 \\ C_{13} & C_{23} & C_{33} & 0 & 0 & 0 \\ 0 & 0 & 0 & C_{44} & 0 & 0 \\ 0 & 0 & 0 & 0 & C_{55} & 0 \\ 0 & 0 & 0 & 0 & 0 & C_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{11} - \Delta T \alpha_{11} - \Delta M \beta_{11} \\ \varepsilon_{22} - \Delta T \alpha_{22} - \Delta M \beta_{22} \\ \varepsilon_{33} - \Delta T \alpha_{33} - \Delta M \beta_{33} \\ \gamma_{23} \\ \gamma_{13} \\ \gamma_{12} \end{Bmatrix}$$

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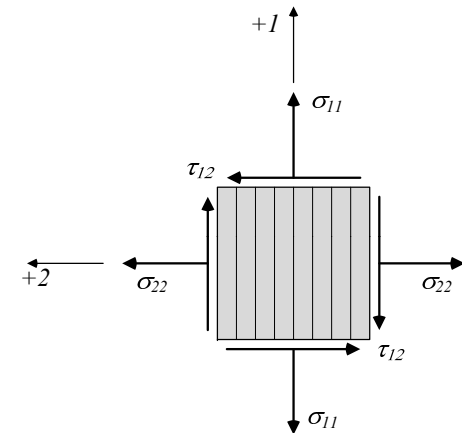
Topics Covered During Quarter

- Chapter 5: Unidirectional Composite Laminates Subject to Plane Stress:

Assuming $\sigma_{zz} = \tau_{xz} = \tau_{yz} = 0$:

$$\begin{bmatrix} \sigma_{xx} & \tau_{xy} & 0 \\ \tau_{xy} & \sigma_{yy} & 0 \\ 0 & 0 & 0 \end{bmatrix} \rightarrow \begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \tau_{xy} \end{Bmatrix}$$

Sec 5.1: Unidirectional composites referenced to principal material coordinate system



$$\begin{Bmatrix} \varepsilon_{11} \\ \varepsilon_{22} \\ \gamma_{12} \end{Bmatrix} = \begin{bmatrix} S_{11} & S_{12} & 0 \\ S_{12} & S_{22} & 0 \\ 0 & 0 & S_{66} \end{bmatrix} \begin{Bmatrix} \sigma_{11} \\ \sigma_{22} \\ \tau_{12} \end{Bmatrix} + \Delta T \begin{Bmatrix} \alpha_{11} \\ \alpha_{22} \\ 0 \end{Bmatrix} + \Delta M \begin{Bmatrix} \beta_{11} \\ \beta_{22} \\ 0 \end{Bmatrix}$$

$$\varepsilon_{33} = \varepsilon_{zz} = S_{13}\sigma_{11} + S_{23}\sigma_{22} + \Delta T\alpha_{33} + \Delta M\beta_{33}$$

Sec 5.1: Unidirectional composites referenced to principal material coordinate system

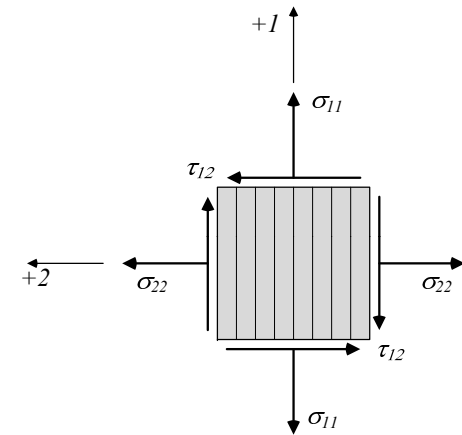
$$S_{11} = \frac{1}{E_{11}} \quad S_{22} = \frac{1}{E_{22}}$$

$$S_{21} = S_{12} = \frac{-\nu_{12}}{E_{11}} = \frac{-\nu_{21}}{E_{22}}$$

$$S_{66} = \frac{1}{G_{12}}$$

$$S_{31} = S_{13} = \frac{-\nu_{13}}{E_{11}} = \frac{-\nu_{31}}{E_{33}}$$

$$S_{32} = S_{23} = \frac{-\nu_{23}}{E_{22}} = \frac{-\nu_{32}}{E_{33}}$$



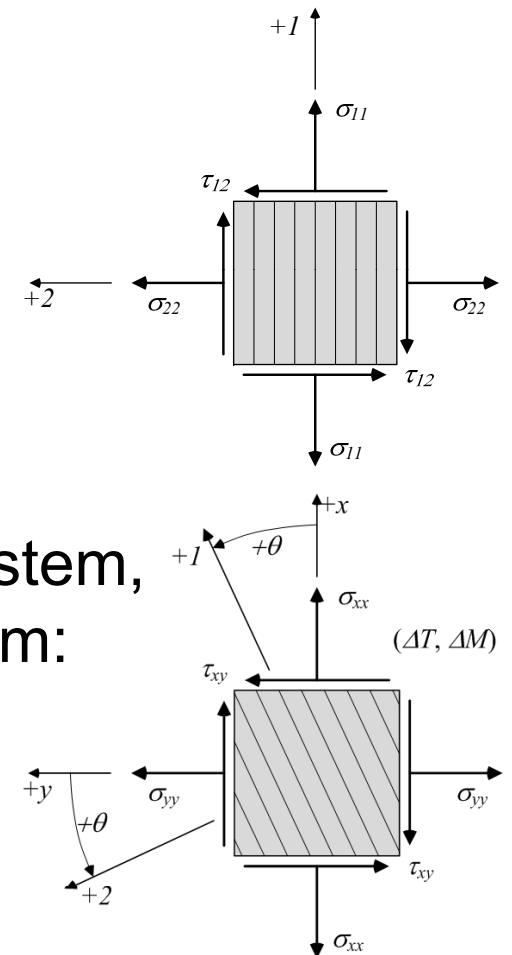
Sec 5.2: Unidirectional composites referenced to an arbitrary coordinate system

- Starting with Hooke's law in the 1-2 coordinate system:

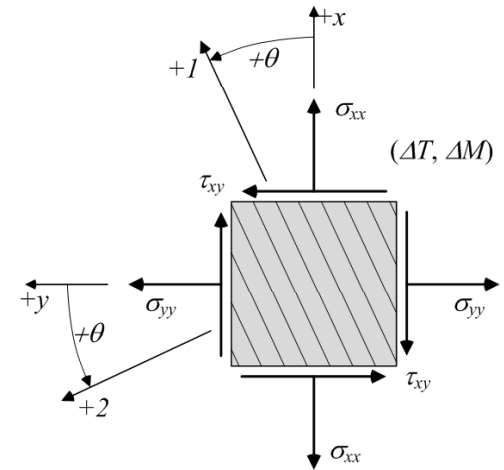
$$\{\varepsilon\}_{1,2} = [S][\sigma]_{1,2} + \Delta T\{\alpha\}_{1,2} + \Delta M\{\beta\}_{1,2}$$

...we rotated to an arbitrary x-y coordinate system, oriented θ degs from the 1-2 coordinate system:

$$\{\varepsilon\}_{x,y} = [\bar{S}][\sigma]_{x,y} + \Delta T\{\alpha\}_{x,y} + \Delta M\{\beta\}_{x,y}$$



Sec 5.2: Unidirectional composites referenced to an arbitrary coordinate system



$$\begin{Bmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ \gamma_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{S}_{11} & \bar{S}_{12} & \bar{S}_{16} \\ \bar{S}_{12} & \bar{S}_{22} & \bar{S}_{26} \\ \bar{S}_{16} & \bar{S}_{26} & \bar{S}_{66} \end{bmatrix} \begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \tau_{xy} \end{Bmatrix} + \Delta T \begin{Bmatrix} \alpha_{xx} \\ \alpha_{yy} \\ \alpha_{xy} \end{Bmatrix} + \Delta M \begin{Bmatrix} \beta_{xx} \\ \beta_{yy} \\ \beta_{xy} \end{Bmatrix}$$

$$\varepsilon_{33} = \varepsilon_{zz} = S_{13}\sigma_{11} + S_{23}\sigma_{22} + \Delta T\alpha_{33} + \Delta M\beta_{33}$$

Sec 5.2: Unidirectional composites referenced to an arbitrary coordinate system

$$\bar{S}_{11} = S_{11} \cos^4 \theta + (2S_{12} + S_{66}) \cos^2 \theta \sin^2 \theta + S_{22} \sin^4 \theta$$

$$\bar{S}_{12} = \bar{S}_{21} = S_{12} (\cos^4 \theta + \sin^4 \theta) + (S_{11} + S_{22} - S_{66}) \cos^2 \theta \sin^2 \theta$$

$$\bar{S}_{16} = \bar{S}_{61} = (2S_{11} - 2S_{12} - S_{66}) \cos^3 \theta \sin \theta - (2S_{22} - 2S_{12} - S_{66}) \cos \theta \sin^3 \theta$$

$$\bar{S}_{22} = S_{11} \sin^4 \theta + (2S_{12} + S_{66}) \cos^2 \theta \sin^2 \theta + S_{22} \cos^4 \theta$$

$$\bar{S}_{26} = \bar{S}_{62} = (2S_{11} - 2S_{12} - S_{66}) \cos \theta \sin^3 \theta - (2S_{22} - 2S_{12} - S_{66}) \cos^3 \theta \sin \theta$$

$$\bar{S}_{66} = 2(2S_{11} + 2S_{22} - 4S_{12} - S_{66}) \cos^2 \theta \sin^2 \theta + S_{66} (\cos^4 \theta + \sin^4 \theta)$$

Equations (5.22)

Sec 5.2: Unidirectional composites referenced to an arbitrary coordinate system

$$\alpha_{xx} = \alpha_{11} \cos^2(\theta) + \alpha_{22} \sin^2(\theta)$$

$$\alpha_{yy} = \alpha_{11} \sin^2(\theta) + \alpha_{22} \cos^2(\theta) \quad (5.25)$$

$$\alpha_{xy} = 2 \cos(\theta) \sin(\theta) (\alpha_{11} - \alpha_{22})$$

$$\beta_{xx} = \beta_{11} \cos^2(\theta) + \beta_{22} \sin^2(\theta)$$

$$\beta_{yy} = \beta_{11} \sin^2(\theta) + \beta_{22} \cos^2(\theta) \quad (5.28)$$

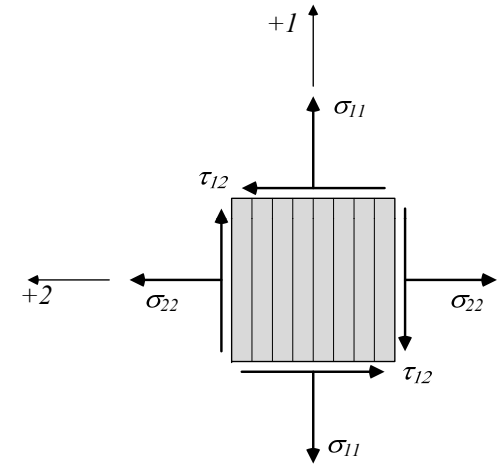
$$\beta_{xy} = 2 \cos(\theta) \sin(\theta) (\beta_{11} - \beta_{22})$$

Sec 5.2: Unidirectional composites referenced to an arbitrary coordinate system

- Similarly:

$$\{\sigma\}_{1,2} = [Q]\{\varepsilon - \Delta T\alpha - \Delta M\beta\}_{1,2}$$

$$\begin{bmatrix} Q_{11} & Q_{12} & 0 \\ Q_{12} & Q_{22} & 0 \\ 0 & 0 & Q_{66} \end{bmatrix} \equiv \begin{bmatrix} S_{11} & S_{12} & 0 \\ S_{12} & S_{22} & 0 \\ 0 & 0 & S_{66} \end{bmatrix}^{-1}$$

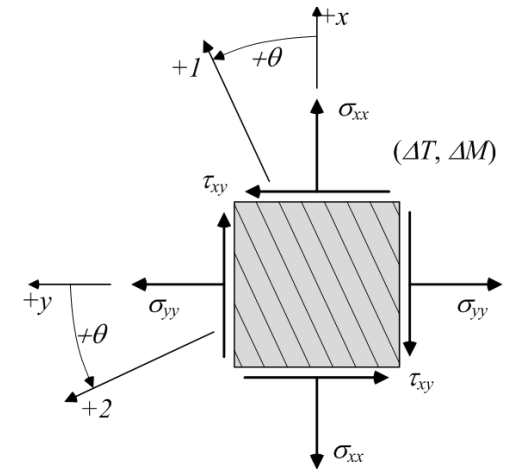


Sec 5.2: Unidirectional composites referenced to an arbitrary coordinate system

- Similarly:

$$\{\sigma\}_{x,y} = [\bar{Q}]\{\varepsilon - \Delta T\alpha - \Delta M\beta\}_{x,y}$$

$$[\bar{Q}] = [\bar{S}]^{-1} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & \bar{Q}_{16} \\ \bar{Q}_{12} & \bar{Q}_{22} & \bar{Q}_{26} \\ \bar{Q}_{16} & \bar{Q}_{26} & \bar{Q}_{66} \end{bmatrix}$$



Sec 5.2: Unidirectional composites referenced to an arbitrary coordinate system

$$\bar{Q}_{11} = Q_{11} \cos^4 \theta + 2(Q_{12} + 2Q_{66}) \cos^2 \theta \sin^2 \theta + Q_{22} \sin^4 \theta$$

$$\bar{Q}_{12} = \bar{Q}_{21} = Q_{12} (\cos^4 \theta + \sin^4 \theta) + (Q_{11} + Q_{22} - 4Q_{66}) \cos^2 \theta \sin^2 \theta$$

$$\bar{Q}_{16} = \bar{Q}_{61} = (Q_{11} - Q_{12} - 2Q_{66}) \cos^3 \theta \sin \theta - (Q_{22} - Q_{12} - 2Q_{66}) \cos \theta \sin^3 \theta$$

$$\bar{Q}_{22} = Q_{11} \sin^4 \theta + 2(Q_{12} + 2Q_{66}) \cos^2 \theta \sin^2 \theta + Q_{22} \cos^4 \theta$$

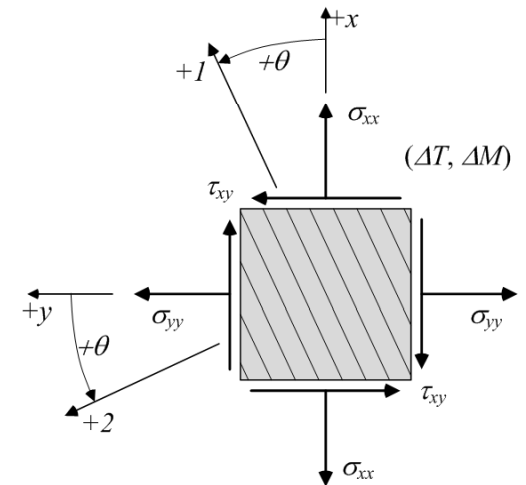
$$\bar{Q}_{26} = \bar{Q}_{62} = (Q_{11} - Q_{12} - 2Q_{66}) \cos \theta \sin^3 \theta - (Q_{22} - Q_{12} - 2Q_{66}) \cos^3 \theta \sin \theta$$

$$\bar{Q}_{66} = (Q_{11} + Q_{22} - 2Q_{12} - 2Q_{66}) \cos^2 \theta \sin^2 \theta + Q_{66} (\cos^4 \theta + \sin^4 \theta)$$

Equations (5.31)

Sec 5.4: Effective properties of unidirectional laminates

- Hooke's Law for Composites Referenced to an Arbitrary x - y - z Coordinate System (Plane Stress)

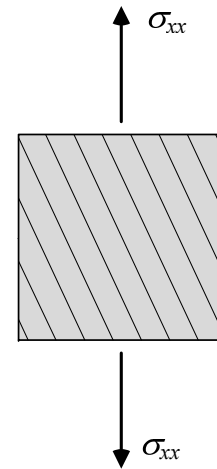


$$\begin{Bmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ \gamma_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{S}_{11} & \bar{S}_{12} & \bar{S}_{16} \\ \bar{S}_{12} & \bar{S}_{22} & \bar{S}_{26} \\ \bar{S}_{16} & \bar{S}_{26} & \bar{S}_{66} \end{bmatrix} \begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \tau_{xy} \end{Bmatrix} + \Delta T \begin{Bmatrix} \alpha_{xx} \\ \alpha_{yy} \\ \alpha_{xy} \end{Bmatrix} + \Delta M \begin{Bmatrix} \beta_{xx} \\ \beta_{yy} \\ \beta_{xy} \end{Bmatrix}$$

$$\varepsilon_{33} = \varepsilon_{zz} = S_{13}\sigma_{11} + S_{23}\sigma_{22} + \Delta T\alpha_{33} + \Delta M\beta_{33}$$

Sec 5.4: Effective properties of unidirectional laminates

- Effective properties determined by applying the “normal” definition.
- For example, if only σ_{xx} applied:



$$\begin{Bmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ \gamma_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{S}_{11} & \bar{S}_{12} & \bar{S}_{16} \\ \bar{S}_{12} & \bar{S}_{22} & \bar{S}_{26} \\ \bar{S}_{16} & \bar{S}_{26} & \bar{S}_{66} \end{bmatrix} \begin{Bmatrix} \sigma_{xx} \\ 0 \\ 0 \end{Bmatrix} = \begin{Bmatrix} \bar{S}_{11}\sigma_{xx} \\ \bar{S}_{12}\sigma_{xx} \\ \bar{S}_{16}\sigma_{xx} \end{Bmatrix}$$

$$E_{xx} = \frac{\sigma_{xx}}{\varepsilon_{xx}} = \frac{1}{\bar{S}_{11}} \quad \nu_{xy} = \frac{-\varepsilon_{yy}}{\varepsilon_{xx}} = \frac{-\bar{S}_{12}}{\bar{S}_{11}} \quad \eta_{xx,xy} = \frac{\gamma_{xy}}{\varepsilon_{xx}} = \frac{\bar{S}_{16}}{\bar{S}_{11}}$$

Sec 5.4: Effective properties of unidirectional laminates

- Similarly:

$$E_{yy} = \frac{1}{\bar{S}_{22}} \quad \nu_{yx} = \frac{-\bar{S}_{12}}{\bar{S}_{22}} \quad \eta_{yy,xy} = \frac{\bar{S}_{26}}{\bar{S}_{22}}$$

$$G_{xy} = \frac{1}{\bar{S}_{66}} \quad \eta_{xy,xx} = \frac{\bar{S}_{16}}{\bar{S}_{66}} \quad \eta_{xy,yy} = \frac{\bar{S}_{26}}{\bar{S}_{66}}$$

Sec 5.5, 5.6: Macroscopic Failure Theories

- Dozens of failure theories have been proposed...none are universally accepted
- Three common failure criterion described in textbook:
 - Maximum stress failure criterion
 - Tsai-Hill failure criterion
 - Tsai-Wu failure criterion

Maximum Stress Failure Criterion

(Plane stress form)

- Failure does not occur if:

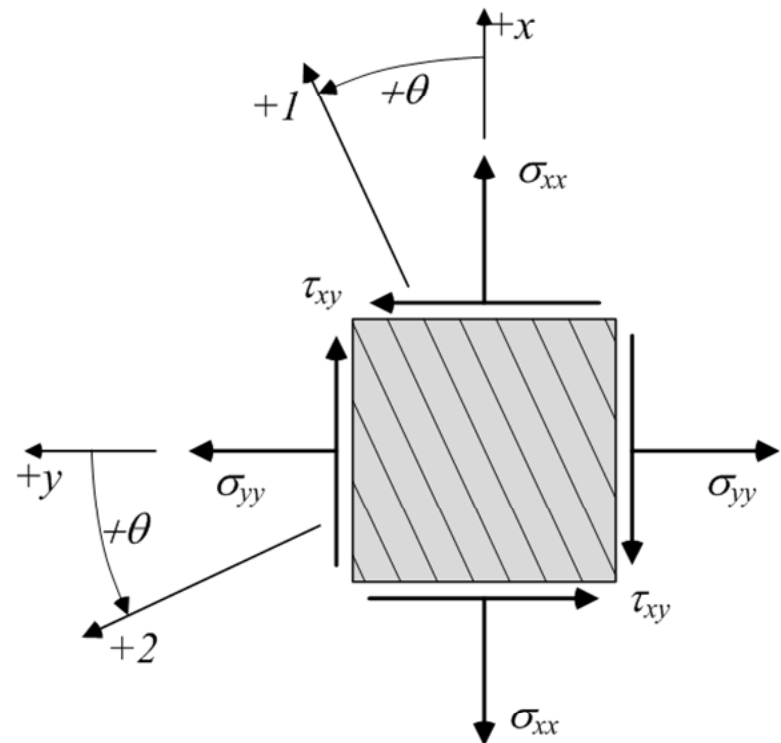
$$-1 * \sigma_{11}^{fC} < \sigma_{11} < \sigma_{11}^{fT}$$

(and)

$$-1 * \sigma_{22}^{fC} < \sigma_{22} < \sigma_{22}^{fT}$$

(and)

$$|\tau_{12}| < \tau_{12}^f$$

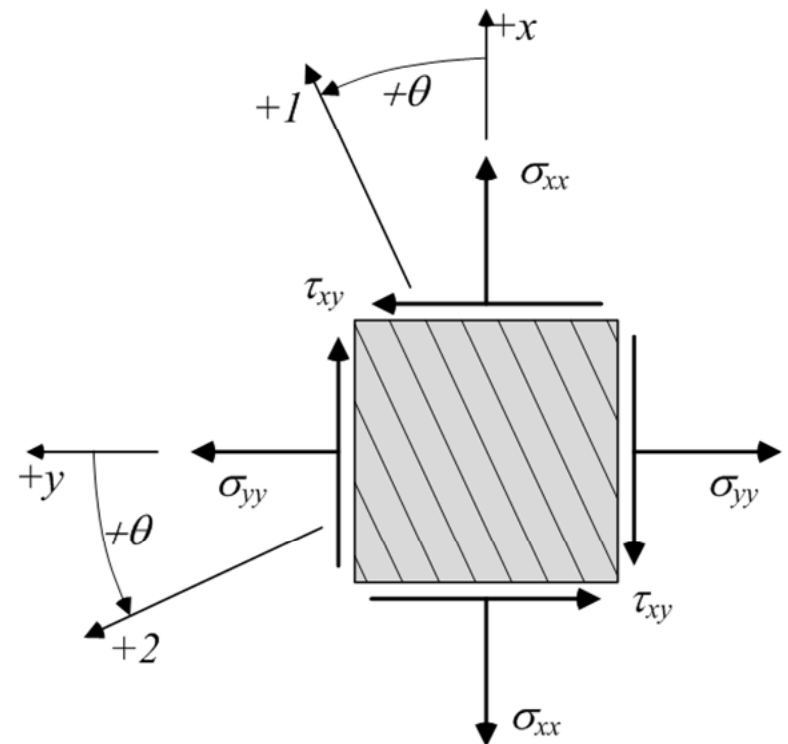


Tsai-Hill Failure Criterion

(Plane stress form)

- Failure does not occur if:

$$\frac{(\sigma_{11})^2}{(\sigma_{11}^{fT})^2} + \frac{(\sigma_{22})^2}{(\sigma_{22}^{fT})^2} + \frac{(\tau_{12})^2}{(\tau_{12}^f)^2} - \frac{\sigma_{11}\sigma_{22}}{(\sigma_{11}^{fT})^2} < 1$$

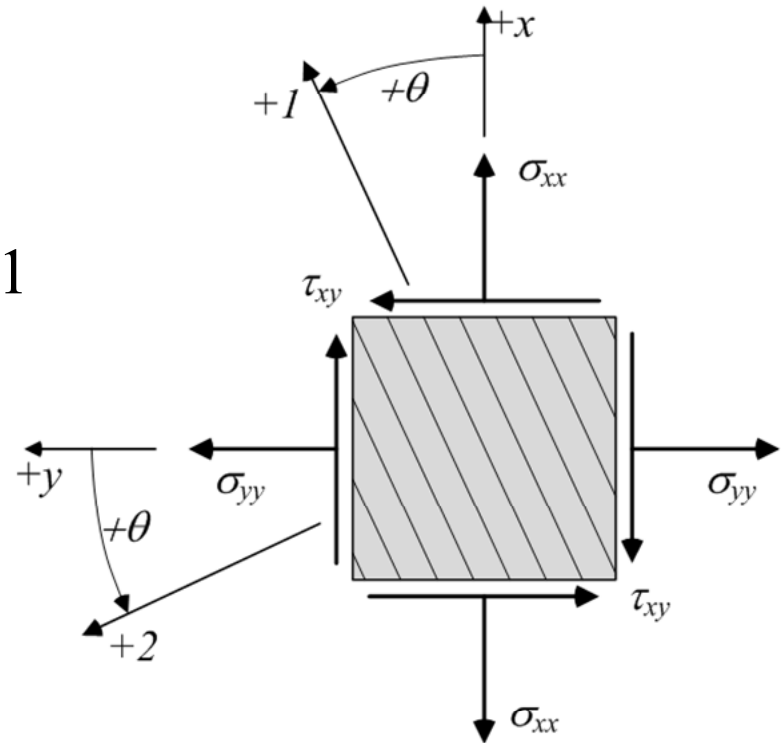


Tsai-Wu Failure Criterion

(Plane stress form)

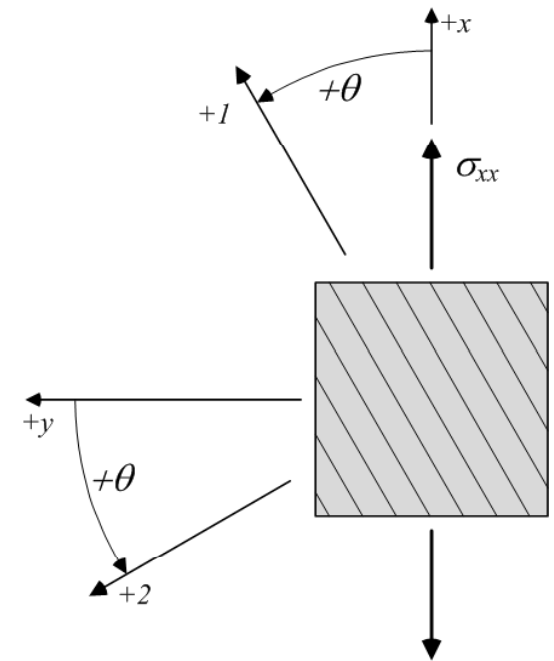
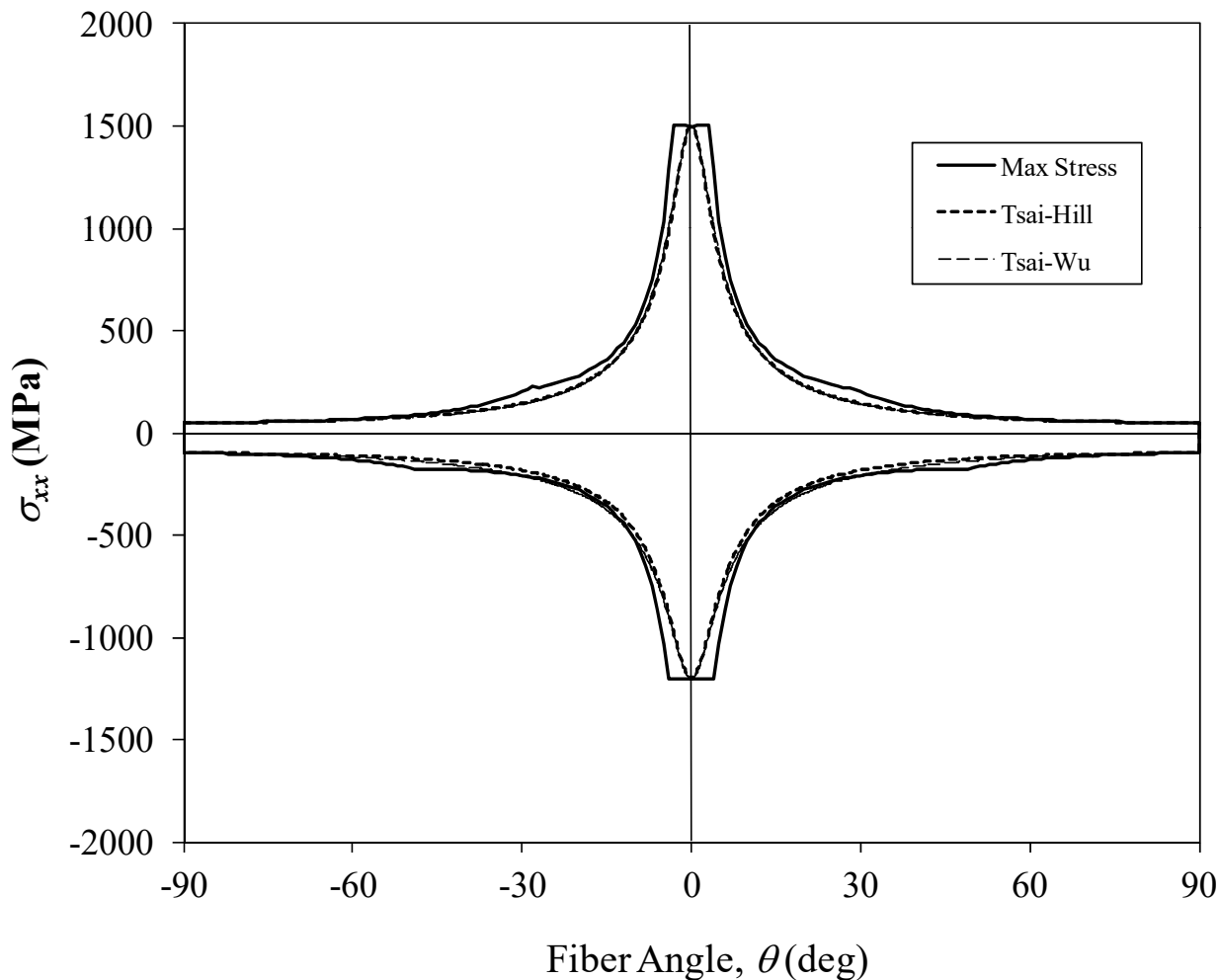
- Failure does not occur if:

$$X_1\sigma_{11} + X_2\sigma_{22} + X_{11}\sigma_{11}^2 + X_{22}\sigma_{22}^2 + X_{66}\tau_{12}^2 + 2X_{12}\sigma_{11}\sigma_{22} < 1$$



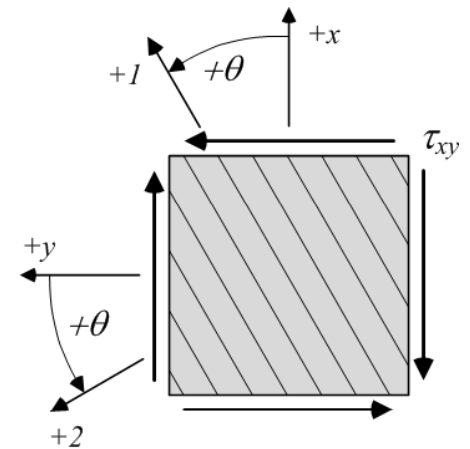
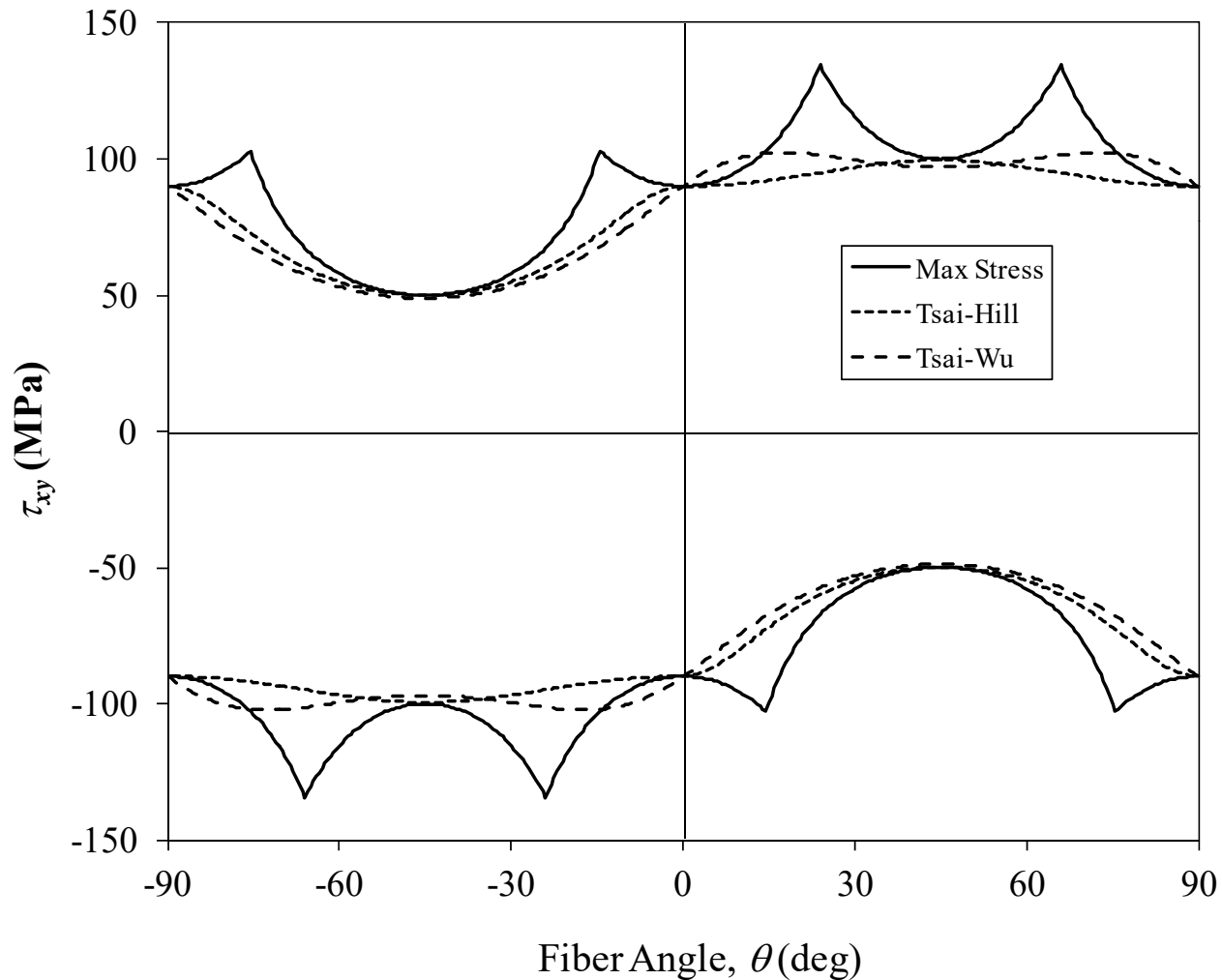
Macroscopic Failure Theories: Comparisons

Off-axis Gr/Ep specimen subject to uniaxial stress

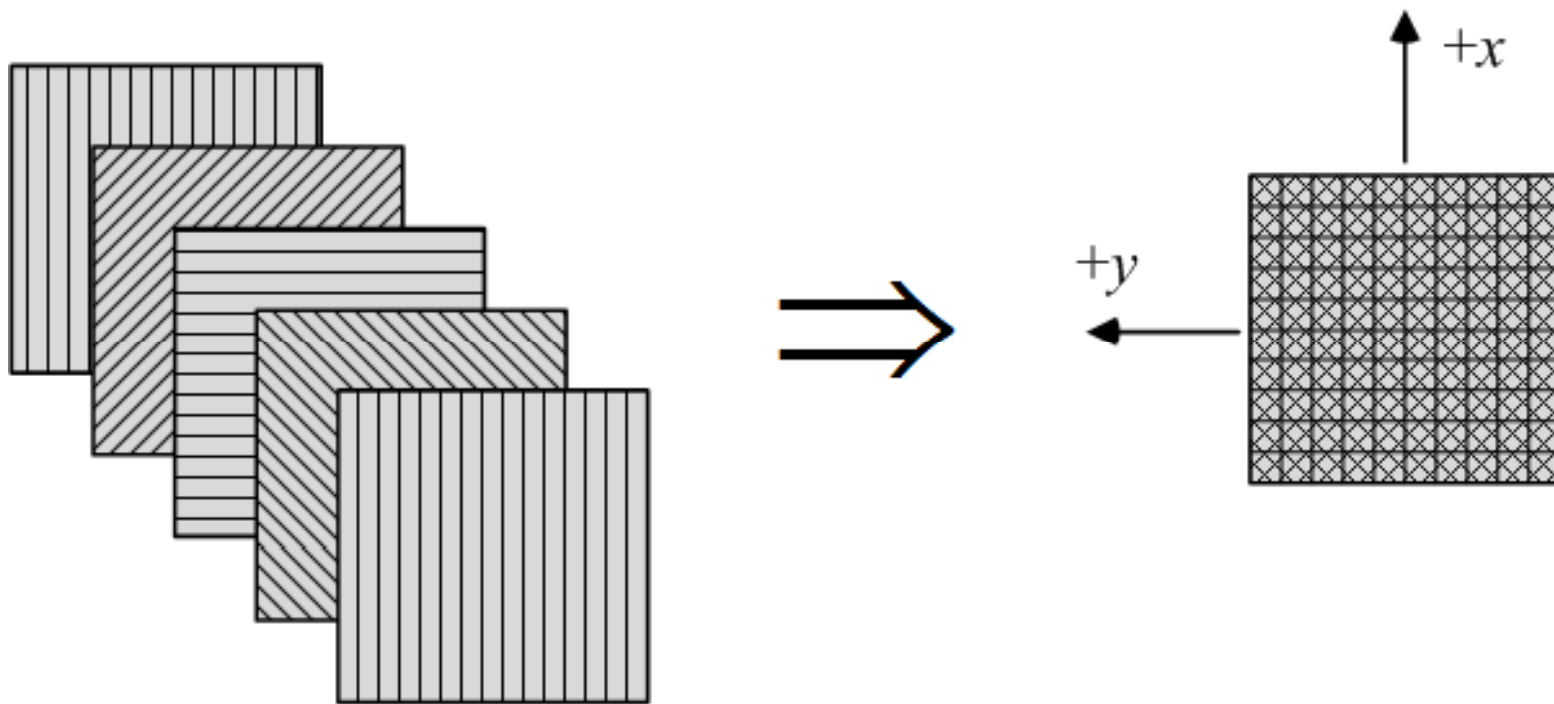


Macroscopic Failure Theories: Comparisons

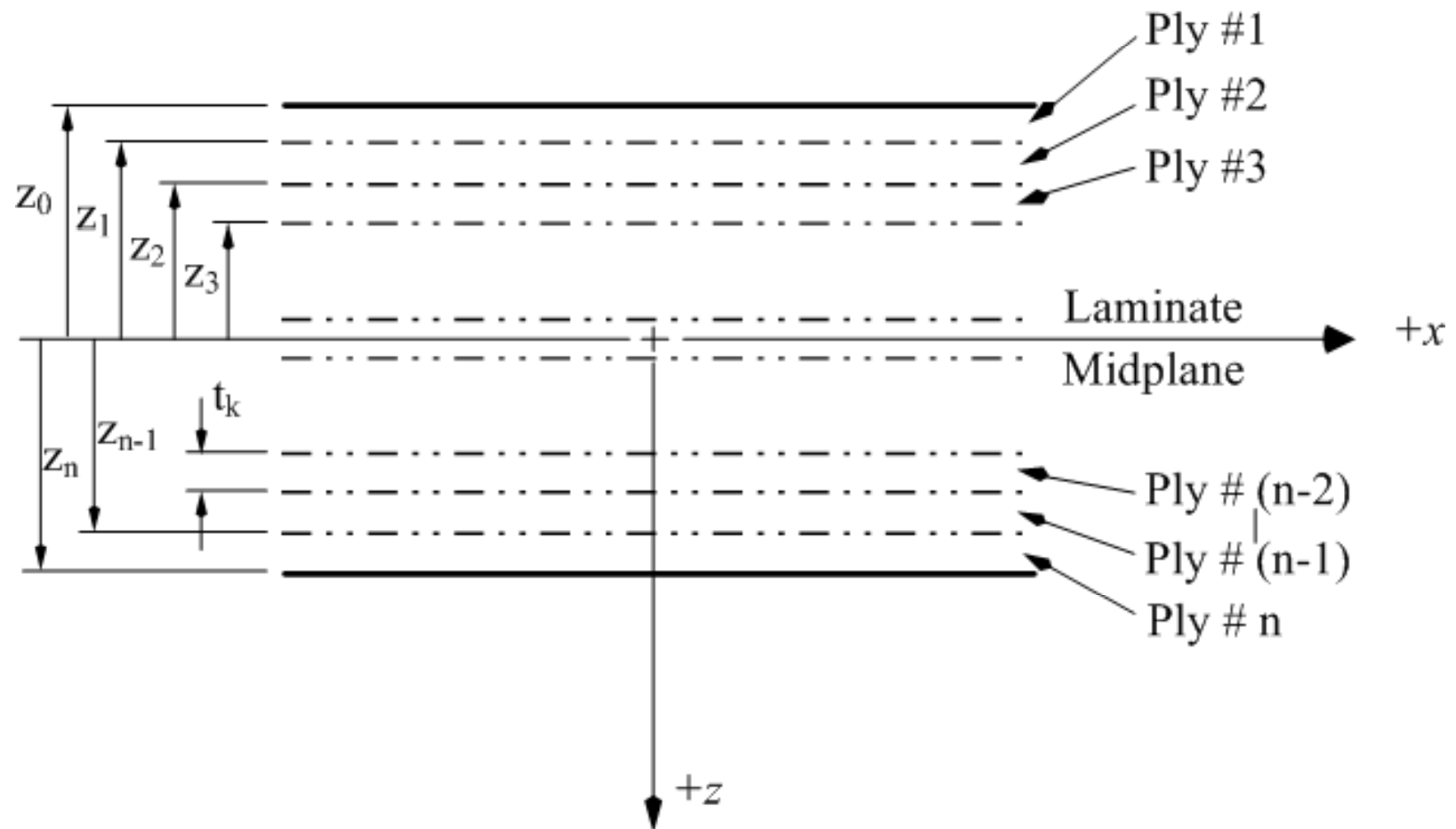
Off-axis Gr/Ep specimen subjected to pure shear stress



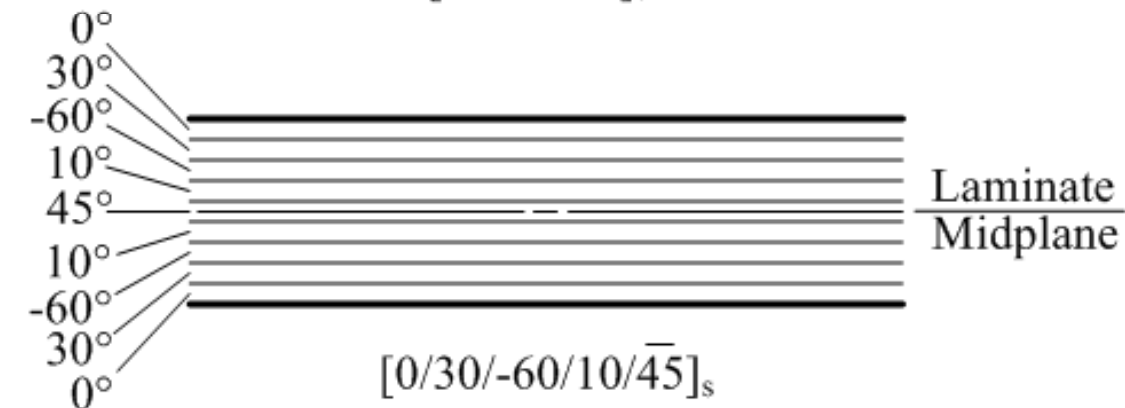
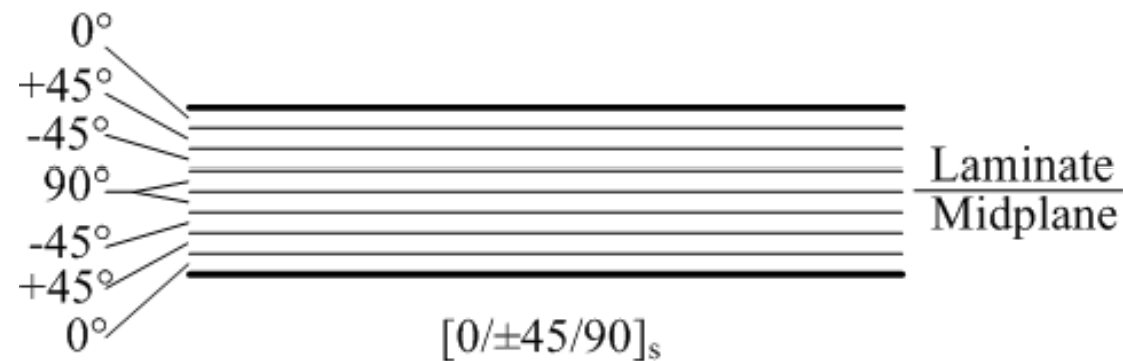
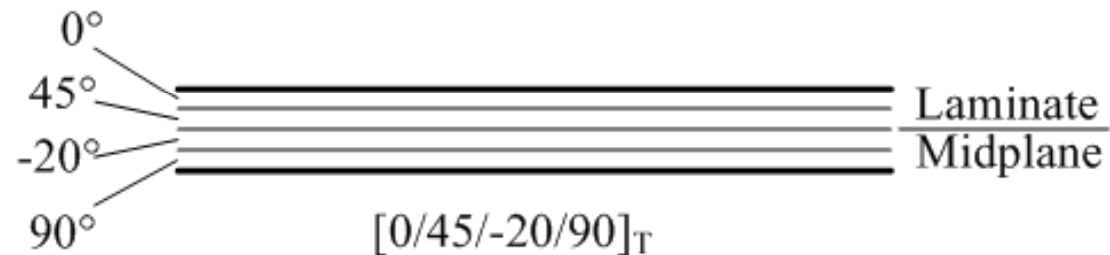
Chapter 6: Thermomechanical Behavior of Multiangle Composite Laminates (*CLT = Classical Lamination Theory*)



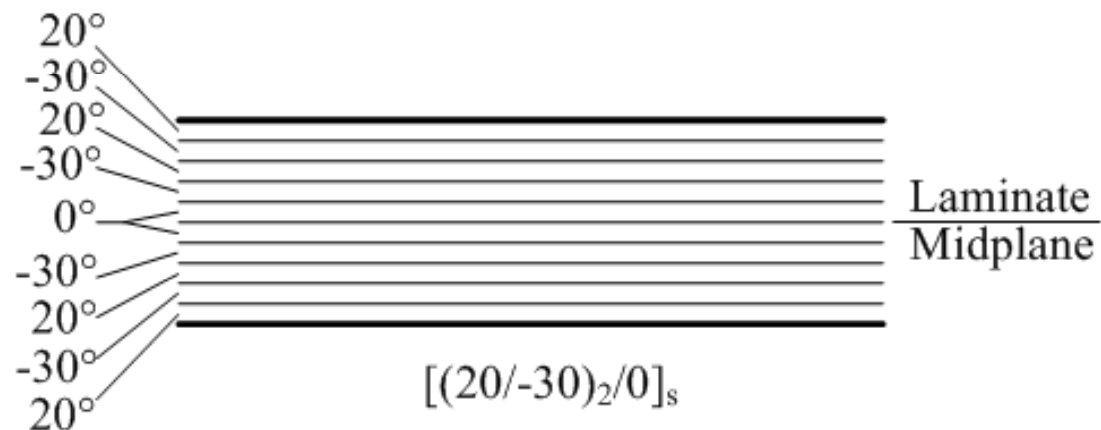
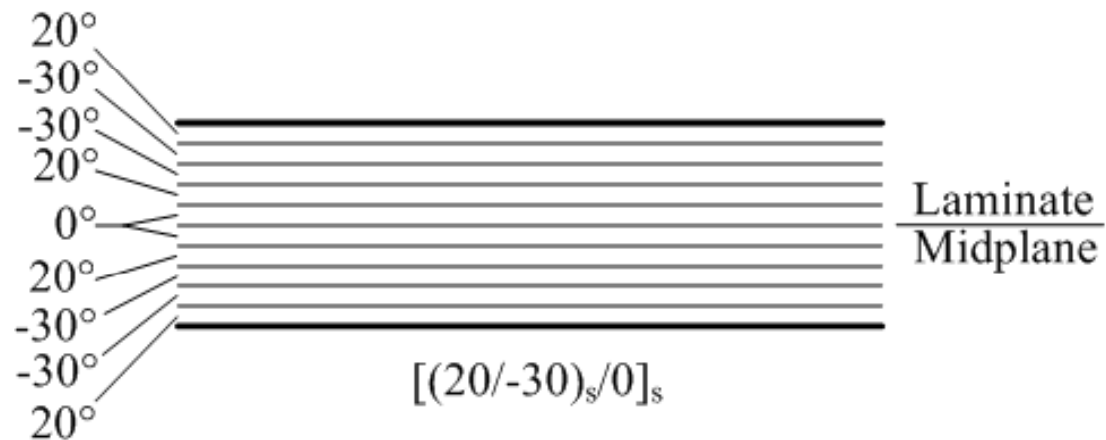
Defining Ply Interface Positions



Describing Stacking Sequences



Describing Stacking Sequences



Kirchhoff Hypothesis

“a straight line which is initially perpendicular to the midplane of a thin plate remains straight and perpendicular to the midplane after deformation”

- Ultimately allows us to calculate the strain at any through-thickness position z :

$$\begin{Bmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ \gamma_{xy} \end{Bmatrix} = \begin{Bmatrix} \varepsilon_{xx}^0 \\ \varepsilon_{yy}^0 \\ \gamma_{xy}^0 \end{Bmatrix} + z \begin{Bmatrix} \kappa_{xx} \\ \kappa_{yy} \\ \kappa_{xy} \end{Bmatrix}$$

where :

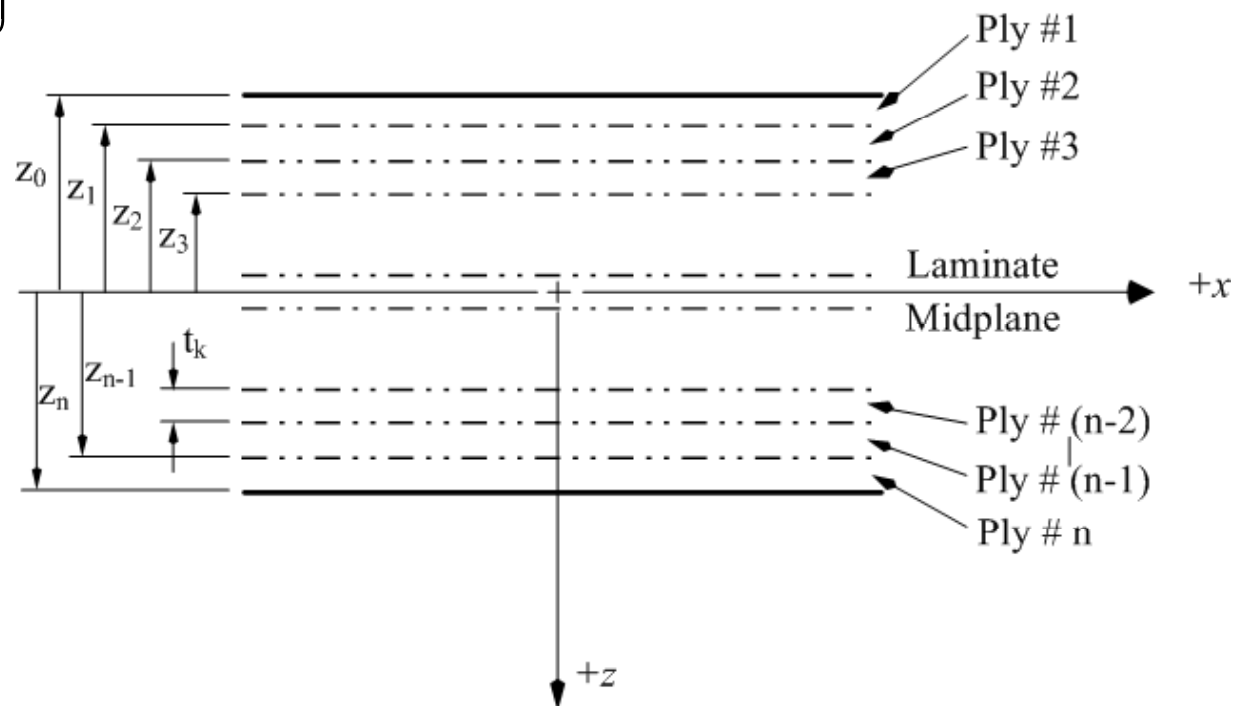
$\varepsilon_{xx}^0, \varepsilon_{yy}^0, \gamma_{xy}^0$ = midplane strains

$\kappa_{xx}, \kappa_{yy}, \kappa_{xy}$ = midplane curvatures

Ply Strains

- Strains at ply interfaces are usually of greatest interest:

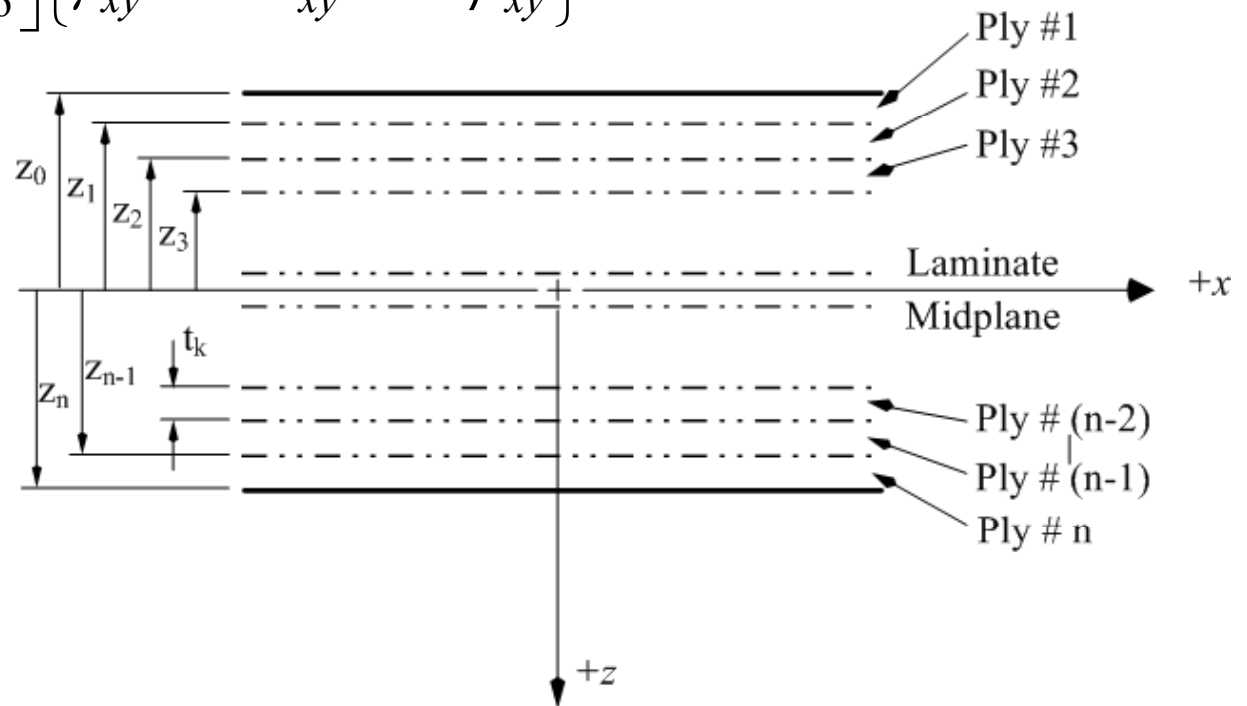
$$\begin{Bmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ \gamma_{xy} \end{Bmatrix} = \begin{Bmatrix} \varepsilon_{xx}^o \\ \varepsilon_{yy}^o \\ \gamma_{xy}^o \end{Bmatrix} + z \begin{Bmatrix} \kappa_{xx} \\ \kappa_{yy} \\ \kappa_{xy} \end{Bmatrix}$$



Ply Stresses

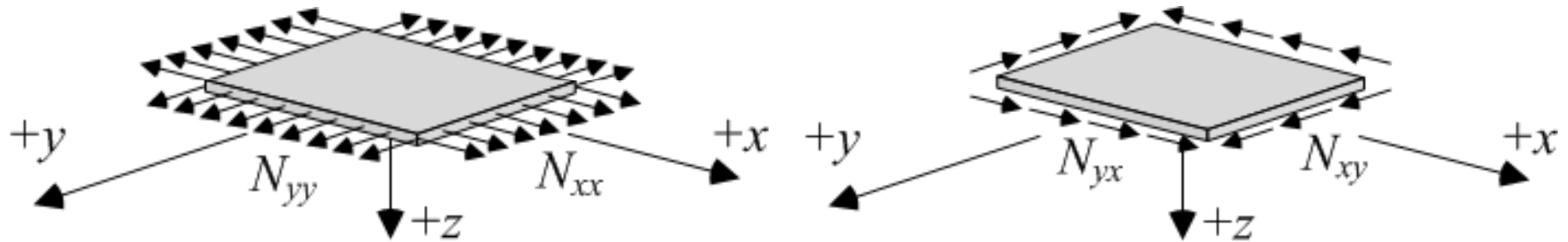
- Ply stresses can be calculated using Hooke's law:

$$\begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \tau_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & \bar{Q}_{16} \\ \bar{Q}_{12} & \bar{Q}_{22} & \bar{Q}_{26} \\ \bar{Q}_{16} & \bar{Q}_{26} & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{xx} - \Delta T \alpha_{xx} - \Delta M \beta_{xx} \\ \varepsilon_{yy} - \Delta T \alpha_{yy} - \Delta M \beta_{yy} \\ \gamma_{xy} - \Delta T \alpha_{xy} - \Delta M \beta_{xy} \end{Bmatrix}$$



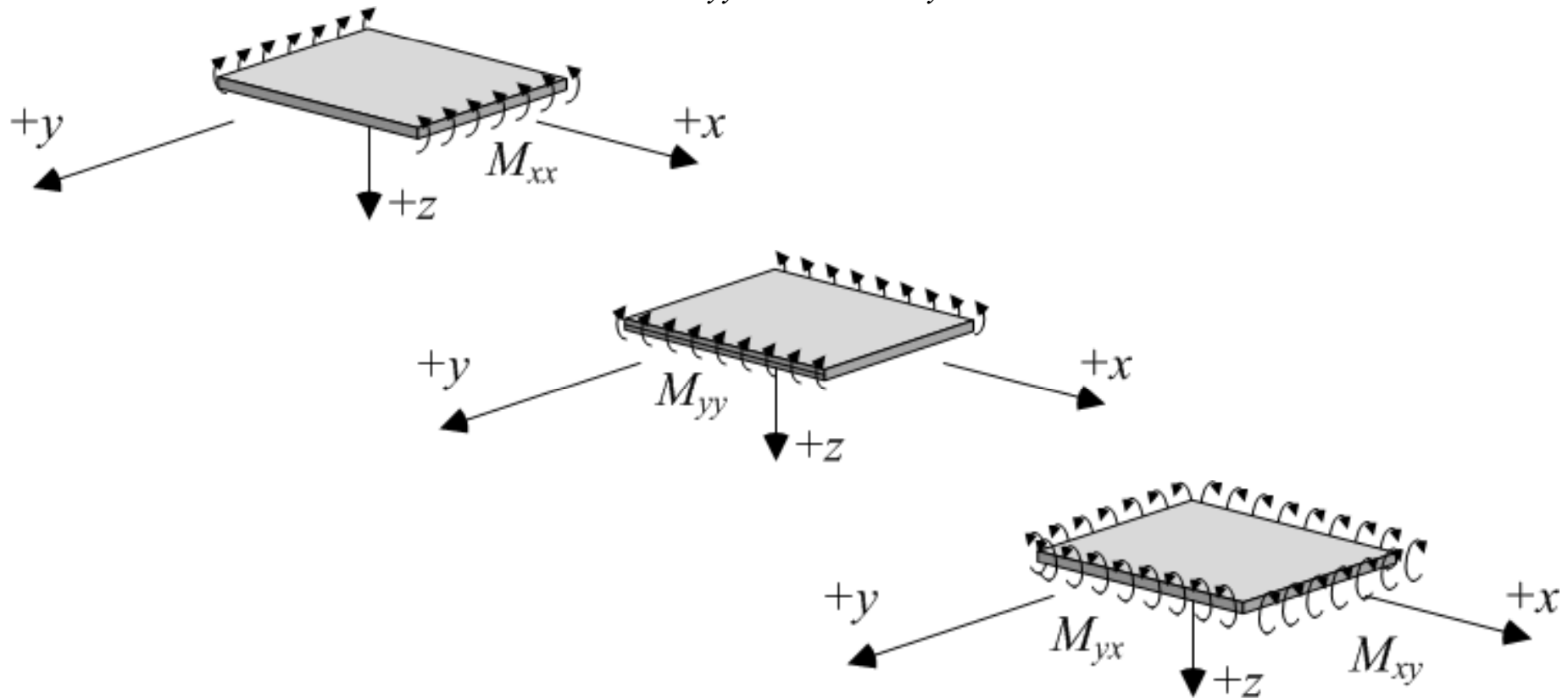
Laminate Loading

- Loads considered are restricted to those that lead to plane stress conditions...two types:
 - Stress resultants, N_{xx} , N_{yy} , and N_{xy}units = force/length



Laminate Loading

- Loads considered are restricted to those that lead to plane stress conditions...two types:
 - Moment resultants, M_{xx} , M_{yy} , and M_{xy}units = force-length/length



Laminate Loading

- It can be shown:

$$N_{xx} = \int_{-t/2}^{t/2} \sigma_{xx} dz$$

- Hooke's law:

$$\begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \tau_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & \bar{Q}_{16} \\ \bar{Q}_{12} & \bar{Q}_{22} & \bar{Q}_{26} \\ \bar{Q}_{16} & \bar{Q}_{26} & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{xx} - \Delta T \alpha_{xx} - \Delta M \beta_{xx} \\ \varepsilon_{yy} - \Delta T \alpha_{yy} - \Delta M \beta_{yy} \\ \gamma_{xy} - \Delta T \alpha_{xy} - \Delta M \beta_{xy} \end{Bmatrix}$$

- Substituting for σ_{xx} and integrating in piece-wise fashion:

$$N_{xx} = A_{11}\varepsilon_{xx}^o + A_{12}\varepsilon_{yy}^o + A_{16}\gamma_{xy}^o + B_{11}\kappa_{xx} + B_{12}\kappa_{yy} + B_{16}\kappa_{xy} - N_{xx}^T - N_{xx}^M$$

Laminate Loading

- Where:

$$A_{11} = \{(\bar{Q}_{11})_1[z_1 - z_0] + (\bar{Q}_{11})_2[z_2 - z_1] + (\bar{Q}_{11})_3[z_3 - z_2] + \dots + (\bar{Q}_{11})_n[z_n - z_{n-1}]\}$$

$$A_{12} = \{(\bar{Q}_{12})_1[z_1 - z_0] + (\bar{Q}_{12})_2[z_2 - z_1] + (\bar{Q}_{12})_3[z_3 - z_2] + \dots + (\bar{Q}_{12})_n[z_n - z_{n-1}]\}$$

$$A_{16} = \{(\bar{Q}_{16})_1[z_1 - z_0] + (\bar{Q}_{16})_2[z_2 - z_1] + (\bar{Q}_{16})_3[z_3 - z_2] + \dots + (\bar{Q}_{16})_n[z_n - z_{n-1}]\}$$

$$B_{11} = \frac{1}{2} \{(\bar{Q}_{11})_1[z_1^2 - z_0^2] + (\bar{Q}_{11})_2[z_2^2 - z_1^2] + (\bar{Q}_{11})_3[z_3^2 - z_2^2] + \dots + (\bar{Q}_{11})_n[z_n^2 - z_{n-1}^2]\}$$

$$B_{12} = \frac{1}{2} \{(\bar{Q}_{12})_1[z_1^2 - z_0^2] + (\bar{Q}_{12})_2[z_2^2 - z_1^2] + (\bar{Q}_{12})_3[z_3^2 - z_2^2] + \dots + (\bar{Q}_{12})_n[z_n^2 - z_{n-1}^2]\}$$

$$B_{16} = \frac{1}{2} \{(\bar{Q}_{16})_1[z_1^2 - z_0^2] + (\bar{Q}_{16})_2[z_2^2 - z_1^2] + (\bar{Q}_{16})_3[z_3^2 - z_2^2] + \dots + (\bar{Q}_{16})_n[z_n^2 - z_{n-1}^2]\}$$

$$N_{xx}^T \equiv \Delta T \sum_{k=1}^n \{[\bar{Q}_{11}\alpha_{xx} + \bar{Q}_{12}\alpha_{yy} + \bar{Q}_{16}\alpha_{xy}]_k [z_k - z_{k-1}]\}$$

$$N_{xx}^M \equiv \Delta M \sum_{k=1}^n \{[\bar{Q}_{11}\beta_{xx} + \bar{Q}_{12}\beta_{yy} + \bar{Q}_{16}\beta_{xy}]_k [z_k - z_{k-1}]\}$$

Laminate Loading

- It can be shown:

$$M_{xx} = \int_{-t/2}^{t/2} \sigma_{xx} z dz$$

- Hooke's law:

$$\begin{Bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \tau_{xy} \end{Bmatrix} = \begin{bmatrix} \bar{Q}_{11} & \bar{Q}_{12} & \bar{Q}_{16} \\ \bar{Q}_{12} & \bar{Q}_{22} & \bar{Q}_{26} \\ \bar{Q}_{16} & \bar{Q}_{26} & \bar{Q}_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{xx} - \Delta T \alpha_{xx} - \Delta M \beta_{xx} \\ \varepsilon_{yy} - \Delta T \alpha_{yy} - \Delta M \beta_{yy} \\ \gamma_{xy} - \Delta T \alpha_{xy} - \Delta M \beta_{xy} \end{Bmatrix}$$

- Substituting for σ_{xx} and integrating in piece-wise fashion:

$$M_{xx} = B_{11} \varepsilon_{xx}^0 + B_{12} \varepsilon_{yy}^0 + B_{16} \gamma_{xy}^0 + D_{11} \kappa_{xx} + D_{12} \kappa_{yy} + D_{16} \kappa_{xy} - M_{xx}^T - M_{xx}^M$$

Laminate Loading

- Where:

$$B_{11} = \frac{1}{2} \left\{ (\bar{Q}_{11})_1 [z_1^2 - z_0^2] + (\bar{Q}_{11})_2 [z_2^2 - z_1^2] + (\bar{Q}_{11})_3 [z_3^2 - z_2^2] + \dots + (\bar{Q}_{11})_n [z_n^2 - z_{n-1}^2] \right\}$$

$$B_{12} = \frac{1}{2} \left\{ (\bar{Q}_{12})_1 [z_1^2 - z_0^2] + (\bar{Q}_{12})_2 [z_2^2 - z_1^2] + (\bar{Q}_{12})_3 [z_3^2 - z_2^2] + \dots + (\bar{Q}_{12})_n [z_n^2 - z_{n-1}^2] \right\}$$

$$B_{16} = \frac{1}{2} \left\{ (\bar{Q}_{16})_1 [z_1^2 - z_0^2] + (\bar{Q}_{16})_2 [z_2^2 - z_1^2] + (\bar{Q}_{16})_3 [z_3^2 - z_2^2] + \dots + (\bar{Q}_{16})_n [z_n^2 - z_{n-1}^2] \right\}$$

$$D_{11} = \frac{1}{3} \left\{ (\bar{Q}_{11})_1 [z_1^3 - z_0^3] + (\bar{Q}_{11})_2 [z_2^3 - z_1^3] + (\bar{Q}_{11})_3 [z_3^3 - z_2^3] + \dots + (\bar{Q}_{11})_n [z_n^3 - z_{n-1}^3] \right\}$$

$$D_{12} = \frac{1}{3} \left\{ (\bar{Q}_{12})_1 [z_1^3 - z_0^3] + (\bar{Q}_{12})_2 [z_2^3 - z_1^3] + (\bar{Q}_{12})_3 [z_3^3 - z_2^3] + \dots + (\bar{Q}_{12})_n [z_n^3 - z_{n-1}^3] \right\}$$

$$D_{16} = \frac{1}{3} \left\{ (\bar{Q}_{16})_1 [z_1^3 - z_0^3] + (\bar{Q}_{16})_2 [z_2^3 - z_1^3] + (\bar{Q}_{16})_3 [z_3^3 - z_2^3] + \dots + (\bar{Q}_{16})_n [z_n^3 - z_{n-1}^3] \right\}$$

$$M_{xx}^T \equiv \frac{\Delta T}{2} \sum_{k=1}^n \left\{ \bar{Q}_{11} \alpha_{xx} + \bar{Q}_{12} \alpha_{yy} + \bar{Q}_{16} \alpha_{xy} \right\}_k [z_k^2 - z_{k-1}^2]$$

$$M_{xx}^M \equiv \frac{\Delta M}{2} \sum_{k=1}^n \left\{ \bar{Q}_{11} \beta_{xx} + \bar{Q}_{12} \beta_{yy} + \bar{Q}_{16} \beta_{xy} \right\}_k [z_k^2 - z_{k-1}^2]$$

Laminate Loading

- Process repeated for all stress and moment resultants, finally resulting in:

$$\begin{Bmatrix} N_{xx} \\ N_{yy} \\ N_{xy} \\ M_{xx} \\ M_{yy} \\ M_{xy} \end{Bmatrix} = \begin{bmatrix} A_{11} & A_{12} & A_{16} & B_{11} & B_{12} & B_{16} \\ A_{12} & A_{22} & A_{26} & B_{12} & B_{22} & B_{26} \\ A_{16} & A_{26} & A_{66} & B_{16} & B_{26} & B_{66} \\ B_{11} & B_{12} & B_{16} & D_{11} & D_{12} & D_{16} \\ B_{12} & B_{22} & B_{26} & D_{12} & D_{22} & D_{26} \\ B_{16} & B_{26} & B_{66} & D_{16} & D_{26} & D_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{xx}^o \\ \varepsilon_{yy}^o \\ \gamma_{xy}^o \\ \kappa_{xx} \\ \kappa_{yy} \\ \kappa_{xy} \end{Bmatrix} - \begin{Bmatrix} N_{xx}^T \\ N_{yy}^T \\ N_{xy}^T \\ M_{xx}^T \\ M_{yy}^T \\ M_{xy}^T \end{Bmatrix} - \begin{Bmatrix} N_{xx}^M \\ N_{yy}^M \\ N_{xy}^M \\ M_{xx}^M \\ M_{yy}^M \\ M_{xy}^M \end{Bmatrix}$$

Laminate Loading

- Inverting:

$$\begin{Bmatrix} \varepsilon_{xx}^o \\ \varepsilon_{yy}^o \\ \gamma_{xy}^o \\ \kappa_{xx} \\ \kappa_{yy} \\ \kappa_{xy} \end{Bmatrix} = \begin{bmatrix} a_{11} & a_{12} & a_{16} & b_{11} & b_{12} & b_{16} \\ a_{12} & a_{22} & a_{26} & b_{21} & b_{22} & b_{26} \\ a_{16} & a_{26} & a_{66} & b_{61} & b_{62} & b_{66} \\ b_{11} & b_{21} & b_{61} & d_{11} & d_{12} & d_{16} \\ b_{12} & b_{22} & b_{62} & d_{12} & d_{22} & d_{26} \\ b_{16} & b_{26} & b_{66} & d_{16} & d_{26} & d_{66} \end{bmatrix} \begin{Bmatrix} N_{xx} + N_{xx}^T + N_{xx}^M \\ N_{yy} + N_{yy}^T + N_{yy}^M \\ N_{xy} + N_{xy}^T + N_{xy}^M \\ M_{xx} + M_{xx}^T + M_{xx}^M \\ M_{yy} + M_{yy}^T + M_{yy}^M \\ M_{xy} + M_{xy}^T + M_{xy}^M \end{Bmatrix}$$

Simplifications Due to Stacking Sequence

- Various terms within the $[ABD]$ and $[abd]$ matrices are always zero for certain stacking sequences (see Section 6.7)
- The most important simplification occurs for *symmetric* laminates...in this case:

$$\begin{Bmatrix} N_{xx} \\ N_{yy} \\ N_{xy} \\ M_{xx} \\ M_{yy} \\ M_{xy} \end{Bmatrix} = \begin{bmatrix} A_{11} & A_{12} & A_{16} & 0 & 0 & 0 \\ A_{12} & A_{22} & A_{26} & 0 & 0 & 0 \\ A_{16} & A_{26} & A_{66} & 0 & 0 & 0 \\ 0 & 0 & 0 & D_{11} & D_{12} & D_{16} \\ 0 & 0 & 0 & D_{12} & D_{22} & D_{26} \\ 0 & 0 & 0 & D_{16} & D_{26} & D_{66} \end{bmatrix} \begin{Bmatrix} \varepsilon_{xx}^o \\ \varepsilon_{yy}^o \\ \gamma_{xy}^o \\ \kappa_{xx} \\ \kappa_{yy} \\ \kappa_{xy} \end{Bmatrix} - \begin{Bmatrix} N_{xx}^T \\ N_{yy}^T \\ N_{xy}^T \\ 0 \\ 0 \\ 0 \end{Bmatrix} - \begin{Bmatrix} N_{xx}^M \\ N_{yy}^M \\ N_{xy}^M \\ 0 \\ 0 \\ 0 \end{Bmatrix}$$

Simplifications Due to Stacking Sequence

- Various terms within the $[ABD]$ and $[abd]$ matrices are always zero for certain stacking sequences (see Section 6.7)
- The most important simplification occurs for *symmetric* laminates...in this case:

$$\begin{Bmatrix} \varepsilon_{xx}^o \\ \varepsilon_{yy}^o \\ \gamma_{xy}^o \\ \kappa_{xx} \\ \kappa_{yy} \\ \kappa_{xy} \end{Bmatrix} = \begin{bmatrix} a_{11} & a_{12} & a_{16} & 0 & 0 & 0 \\ a_{12} & a_{22} & a_{26} & 0 & 0 & 0 \\ a_{16} & a_{26} & a_{66} & 0 & 0 & 0 \\ 0 & 0 & 0 & d_{11} & d_{12} & d_{16} \\ 0 & 0 & 0 & d_{12} & d_{22} & d_{26} \\ 0 & 0 & 0 & d_{16} & d_{26} & d_{66} \end{bmatrix} \begin{Bmatrix} N_{xx} + N_{xx}^T + N_{xx}^M \\ N_{yy} + N_{yy}^T + N_{yy}^M \\ N_{xy} + N_{xy}^T + N_{xy}^M \\ M_{xx} \\ M_{yy} \\ M_{xy} \end{Bmatrix}$$

Effective Laminate Properties

- Effective elastic properties of a laminate can be determined by applying the “normal” definitions:
- Extensional (in-plane):

$$\bar{E}_{xx}^{ex} = \frac{1}{ta_{11}}$$

$$\bar{\nu}_{xy}^{ex} = \frac{-a_{12}}{a_{11}}$$

$$\bar{\eta}_{xx,xy}^{ex} = \frac{a_{16}}{a_{11}}$$

$$\bar{E}_{yy}^{ex} = \frac{1}{ta_{22}}$$

$$\bar{\nu}_{yx}^{ex} = \frac{-a_{12}}{a_{22}}$$

$$\bar{\eta}_{yy,xy}^{ex} = \frac{a_{26}}{a_{22}}$$

$$\bar{G}_{xy} = \frac{1}{ta_{66}}$$

$$\bar{\eta}_{xy,xx} = \frac{a_{16}}{a_{66}}$$

$$\bar{\eta}_{xy,yy} = \frac{a_{26}}{a_{66}}$$

Effective Laminate Properties

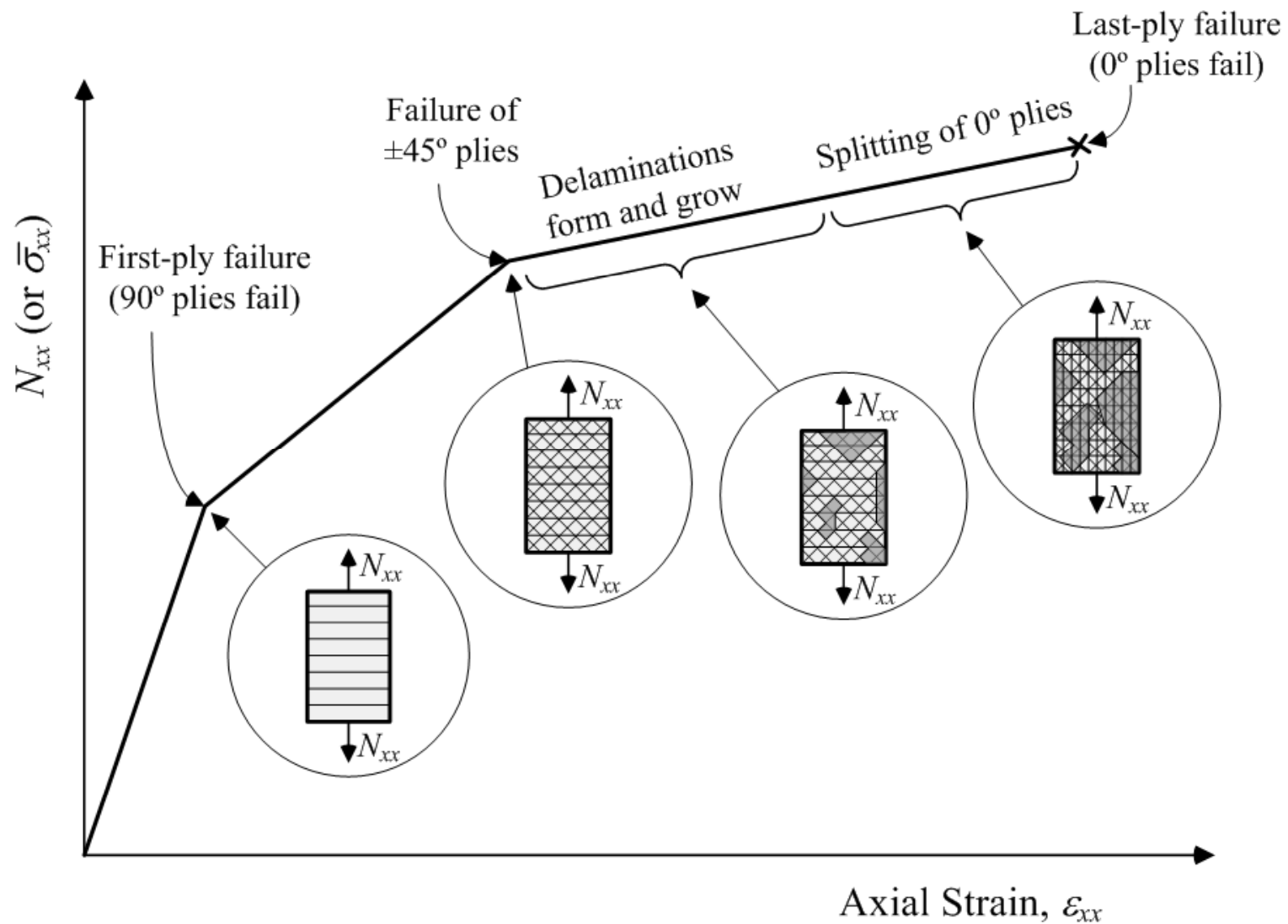
- Effective elastic properties of a laminate can be determined by applying the “normal” definitions
- Flexural (bending):

$$\begin{aligned}\overline{E}_{xx}^{fl} &= \frac{12}{t^3 d_{11}} & \overline{\nu}_{xy}^{fl} &= \frac{-d_{12}}{d_{11}} & \overline{\eta}_{xx,xy}^{fl} &= \frac{d_{16}}{d_{11}} \\ \overline{E}_{yy}^{fl} &= \frac{12}{t^3 d_{22}} & \overline{\nu}_{yx}^{fl} &= \frac{-d_{12}}{d_{22}} & \overline{\eta}_{yy,xy}^{fl} &= \frac{d_{26}}{d_{22}}\end{aligned}$$

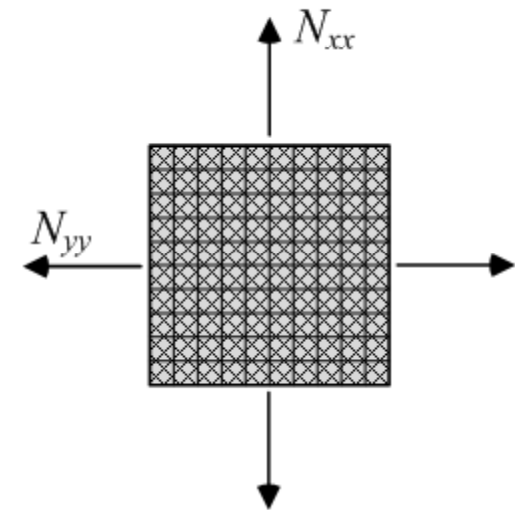
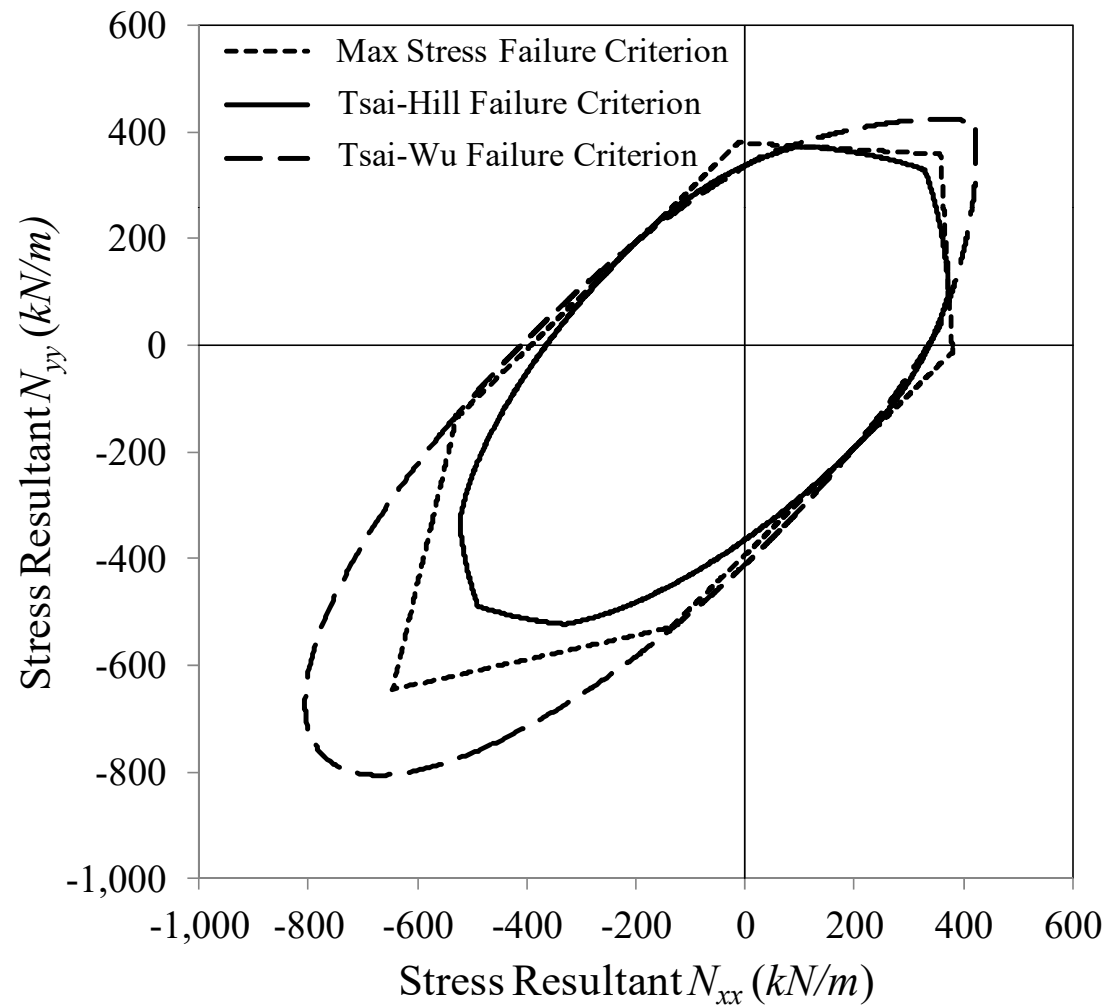
Program CLT

- Most of the topics included in this review are implemented in the program CLT (Classical Lamination Theory)

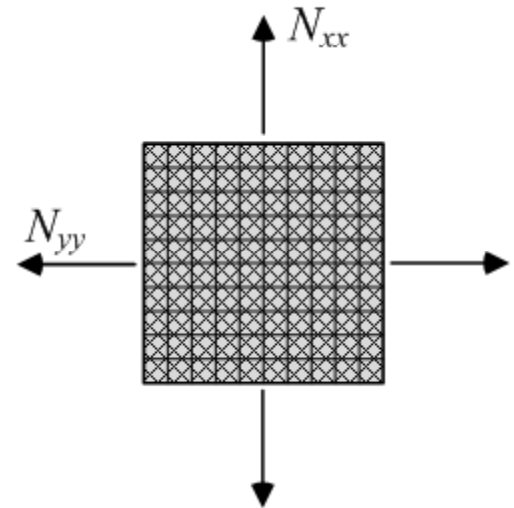
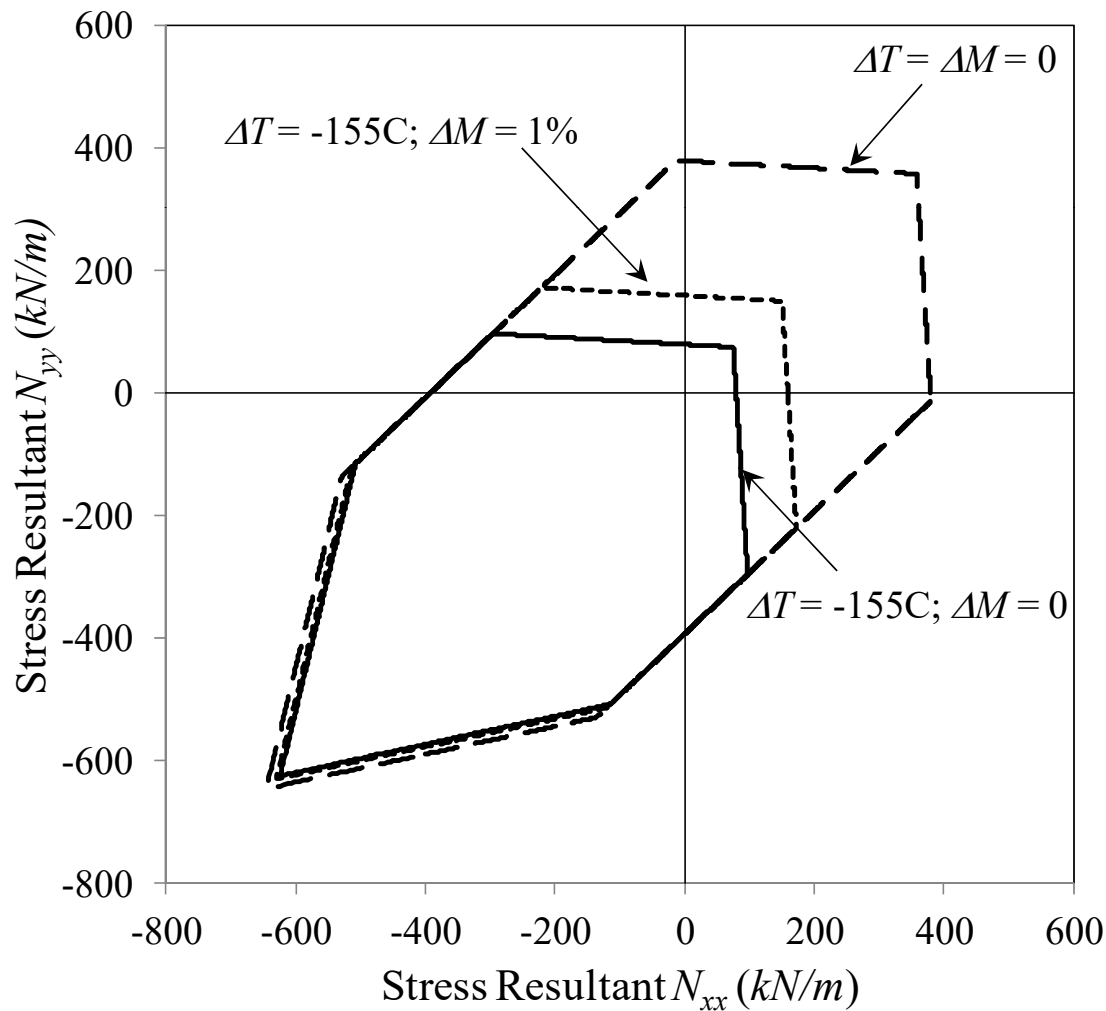
Chapter 7: Failure of Multiangle Laminates



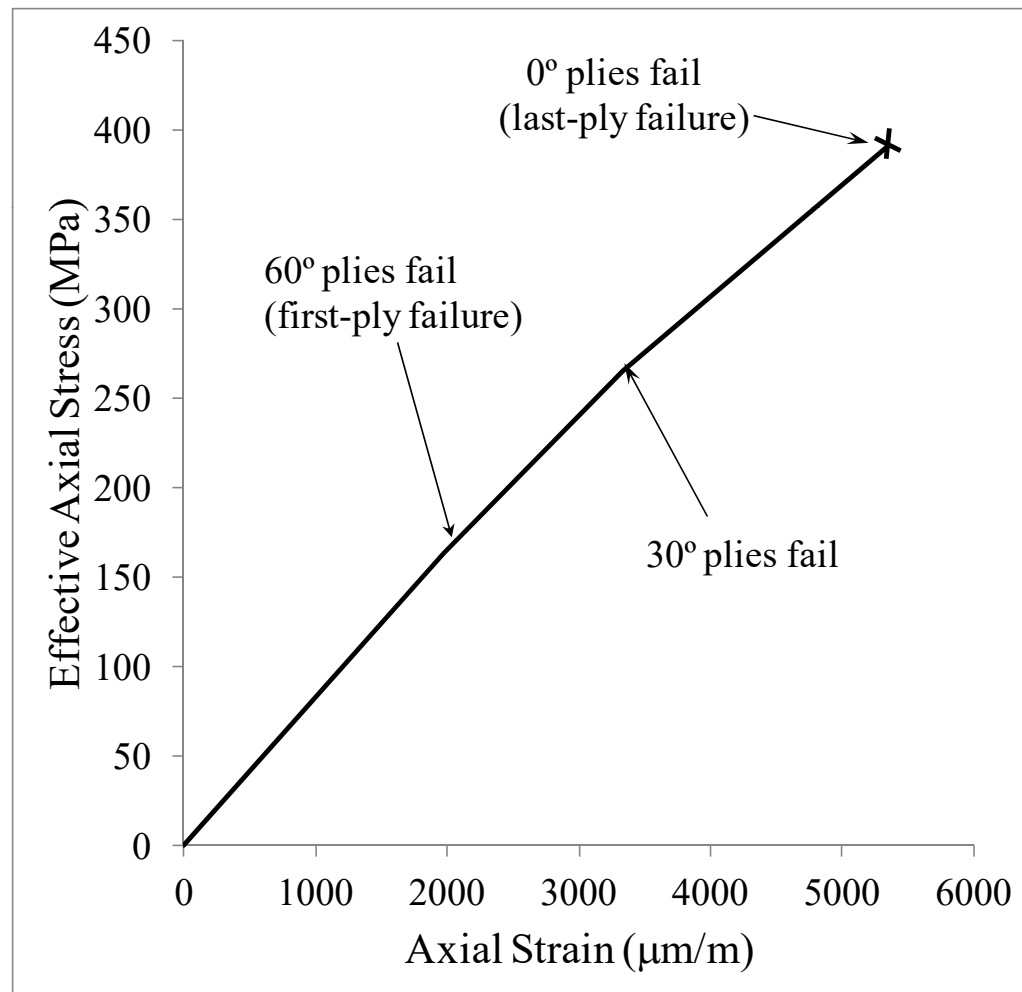
First-ply Failure Loads and/or First-ply Failure Envelopes can be Predicted Using Program LAMFAIL



Environmental Effects Dramatically Affect Predicted First-ply Failure Loads

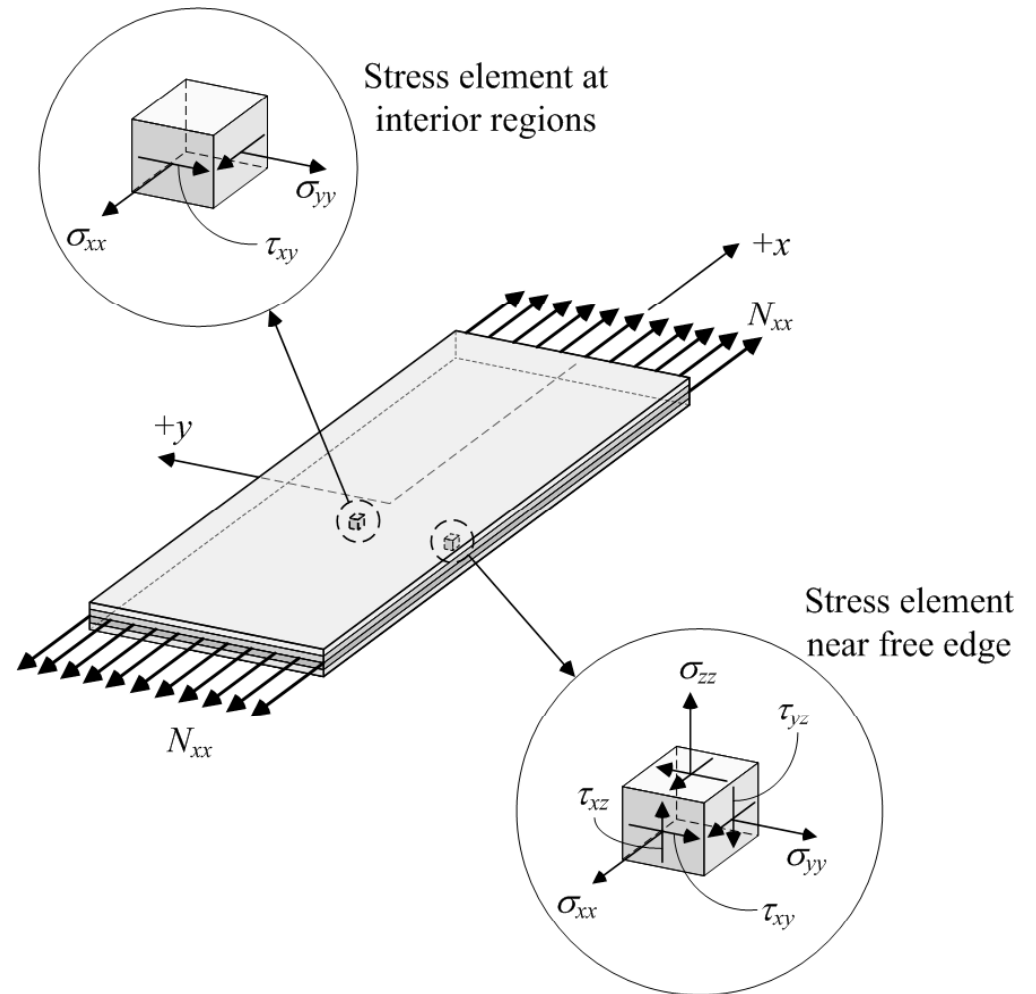


Last-Ply Failure Loads Can be Predicted Using the Ply-Discount Scheme (Program LAMFAIL)



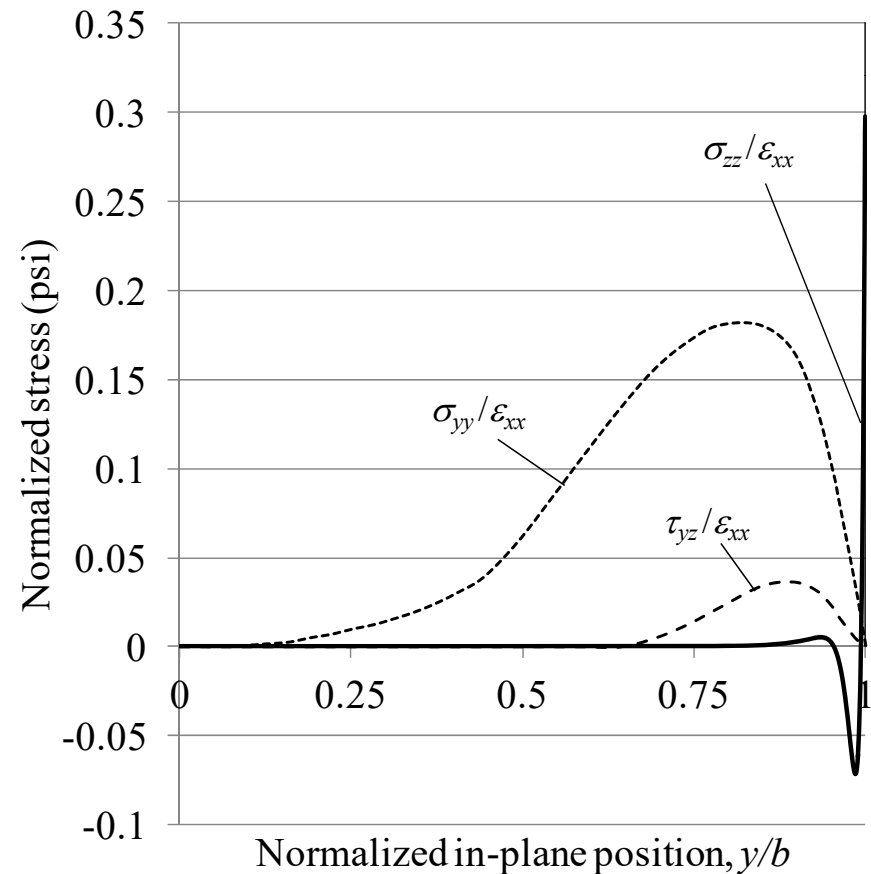
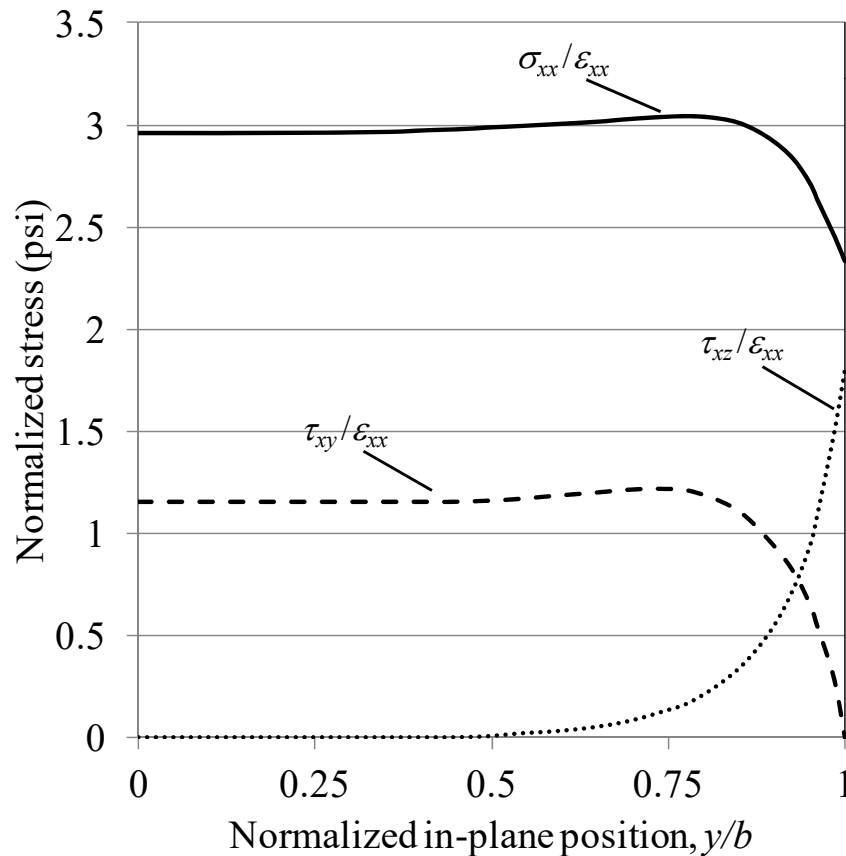
Predicted stress-strain
curve for a [0/30/60]_s
laminate

3-D Stress-State Exists Near a Free-edge and Complicate Failure Predictions (see Section 6.13)



3-D Stress-State Exists Near a Free-edge and Complicate Failure Predictions (see Section 6.13)

(Typical results for a $[45/-45]_s$ laminate subject to uniaxial loading)



Good luck on all your finals,
and have a great spring break!