

BONDING AND PROPERTIES

ISSUES TO ADDRESS...

- What promotes bonding?
- What types of bonds are there?
- What properties are inferred from bonding?



Atomic Structure (Freshman Chem.)

- atom – electrons – 9.11×10^{-31} kg
 protons } 1.67×10^{-27} kg
 neutrons
- atomic number = # of protons in nucleus of atom
 = # of electrons of neutral species
- A [=] atomic mass unit = amu = 1/12 mass of ^{12}C

Atomic wt = wt of 6.023×10^{23} molecules or atoms

$$1 \text{ amu/atom} = 1\text{g/mol}$$

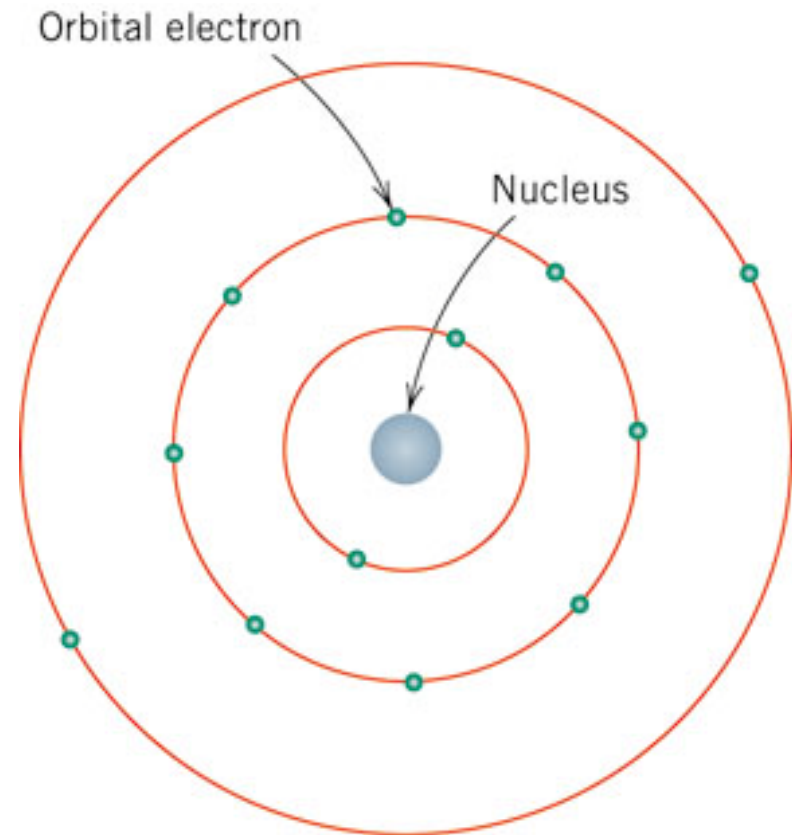
C 12.011
H 1.008 etc.



Atomic Structure

- Valence electrons determine all of the following properties

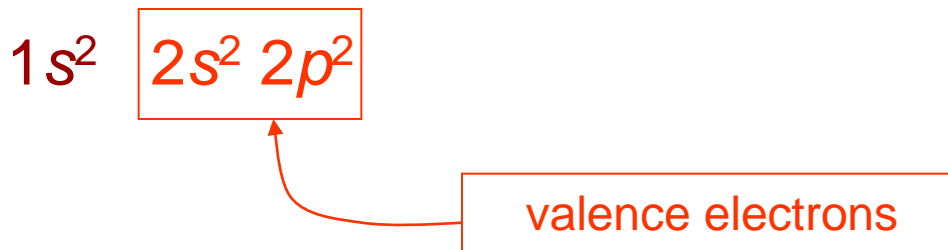
- 1) Chemical
- 2) Electrical
- 3) Thermal
- 4) Optical



Electron Configurations

- Valence electrons – those in unfilled shells
- Filled shells more stable
- Valence electrons are most available for bonding and tend to control the chemical properties

– example: C (atomic number = 6)



The Periodic Table

- Columns: Similar Valence Structure

Legend:

- Metal (light blue)
- Nonmetal (medium blue)
- Intermediate (diagonal blue)

Valence Electron Annotations:

- IA: give up 1e
- IIA: give up 2e
- III-IX: give up 3e
- VIA: accept 2e
- VIIA: accept 1e
- 0: inert gases

IA	IIA	III	IV	V	VI	VII	VIII	IX	X	IIIA	IVA	VA	VIA	VIIA	0		
1 H	2 He									3 B	4 C	5 N	6 O	7 F	8 Ne		
3 Li	4 Be									13 Al	14 Si	15 P	16 S	17 Cl	18 Ar		
11 Na	12 Mg	13 Sc	14 Ti	15 V	16 Cr	17 Mn	18 Fe	19 Co	20 Ni	21 Cu	22 Zn	23 Ga	24 Ge	25 As	26 Se	27 Br	28 Kr
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
55 Cs	56 Ba	Rare earth series	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
87 Fr	88 Ra	Acti-nide series	104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds								

Adapted from Fig. 2.6, Callister 7e.

Electropositive elements:
Readily give up electrons
to become + ions.

Electronegative elements:
Readily acquire electrons
to become - ions.



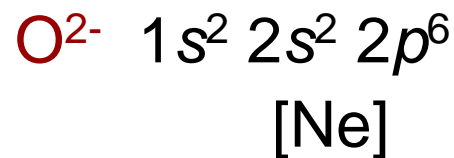
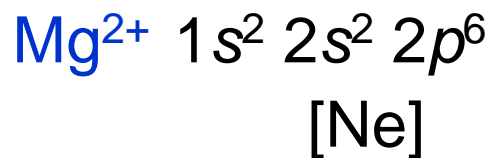
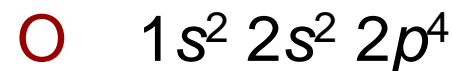
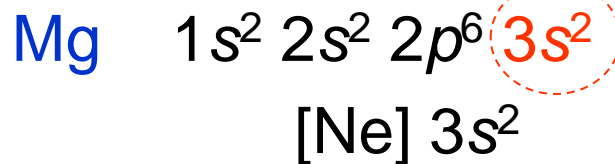
Ionic bond – metal + nonmetal

↑
donates
electrons

↑
accepts
electrons

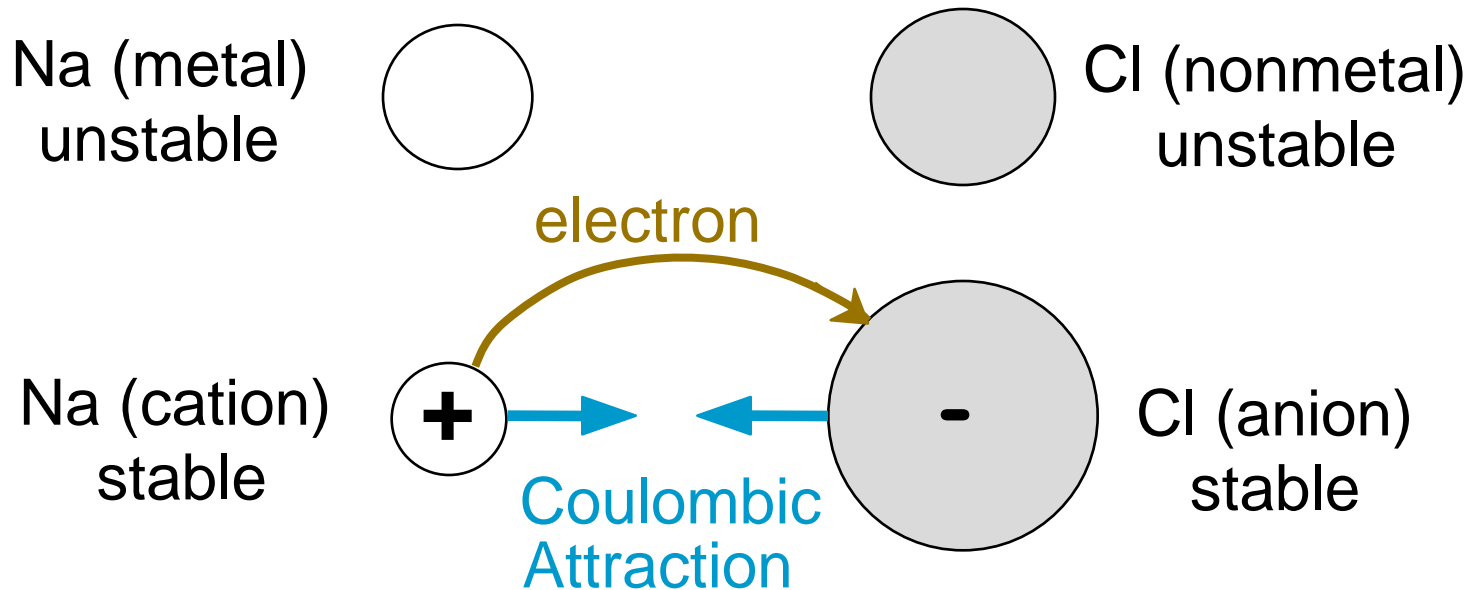
Dissimilar electronegativities

ex: MgO



Ionic Bonding

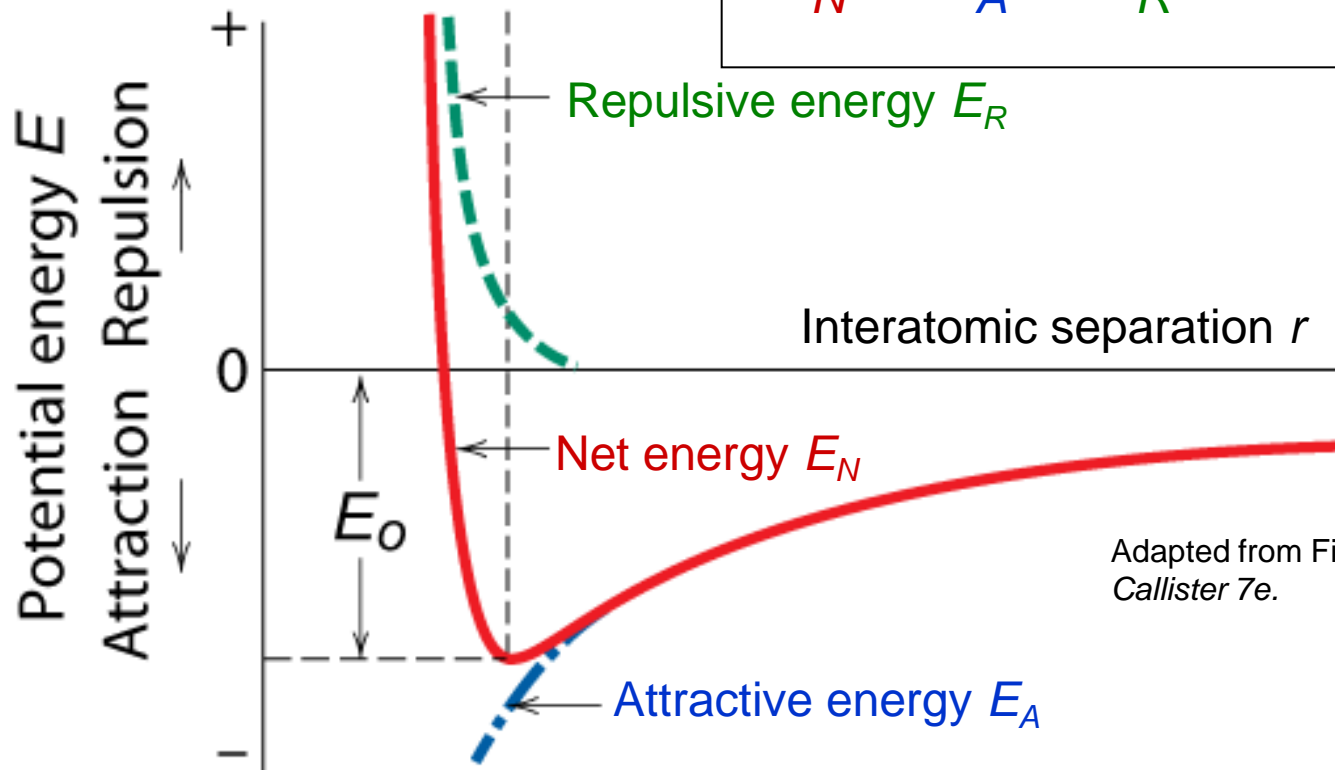
- Occurs between + and - ions.
- Requires **electron transfer**.
- Large difference in electronegativity required.
- Example: NaCl



Ionic Bonding

- Energy – minimum energy most stable
 - Energy balance of attractive and repulsive terms

$$E_N = E_A + E_R = -\frac{A}{r} - \frac{B}{r^n}$$




Adapted from Fig. 2.8(b),
Callister 7e.




Examples: Ionic Bonding

- Predominant bonding in **Ceramics**

IA																	0	
H																	He	
2.1	IIA											IIIA	IVA	VA	0	VIA	VIIA	
Li	Be											B	C	N	O	F	Ne	
1.0	1.5											2.0	2.5	3.0	3.5	4.0	-	
Na	Mg											Al	Si	P	S	Cl	Ar	
0.9	1.2	IIIB	IVB	VB	VIB	VIIIB	VIII				IB	IIB	1.5	1.8	2.1	2.5	3.0	-
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr	
0.8	1.0	1.3	1.5	1.6	1.6	1.5	1.8	1.8	1.8	1.9	1.6	1.6	1.8	2.0	2.4	2.8	-	
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe	
0.8	1.0	1.2	1.4	1.6	1.8	1.9	2.2	2.2	2.2	1.9	1.7	1.7	1.8	1.9	2.1	2.5	-	
Cs	Ba	La-Lu	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn	
0.7	0.9	1.1-1.2	1.3	1.5	1.7	1.9	2.2	2.2	2.2	2.4	1.9	1.8	1.8	1.9	2.0	2.2	-	
Fr	Ra	Ac-No																
0.7	0.9	1.1-1.7																


Give up electrons


Acquire electrons

Adapted from Fig. 2.7, Callister 7e. (Fig. 2.7 is adapted from Linus Pauling, *The Nature of the Chemical Bond*, 3rd edition, Copyright 1939 and 1940, 3rd edition. Copyright 1960 by Cornell University.)



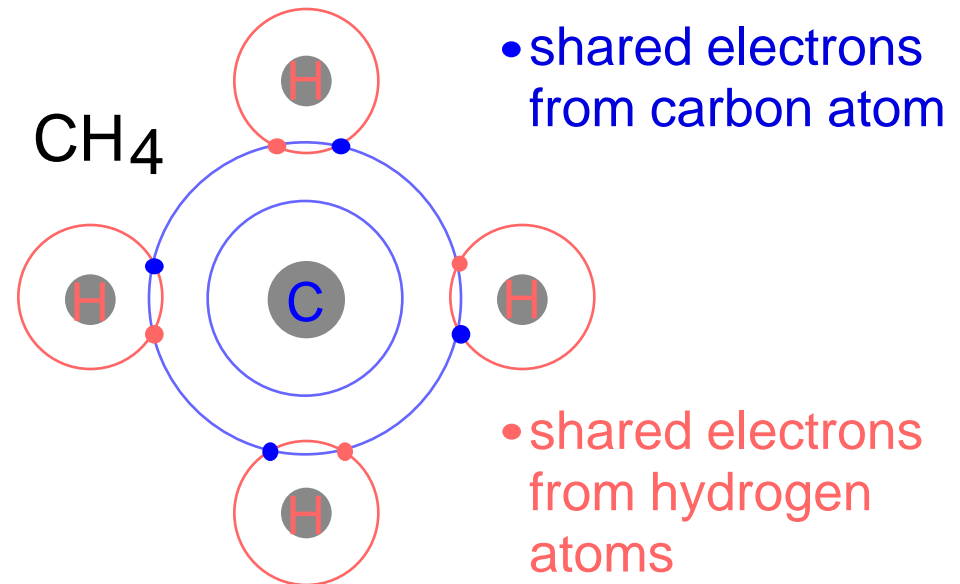
Covalent Bonding

- similar **electronegativity** \therefore share electrons
- bonds determined by valence – *s* & *p* orbitals dominate bonding
- Example: CH₄

C: has 4 valence e⁻,
needs 4 more

H: has 1 valence e⁻,
needs 1 more

Electronegativities
are comparable.

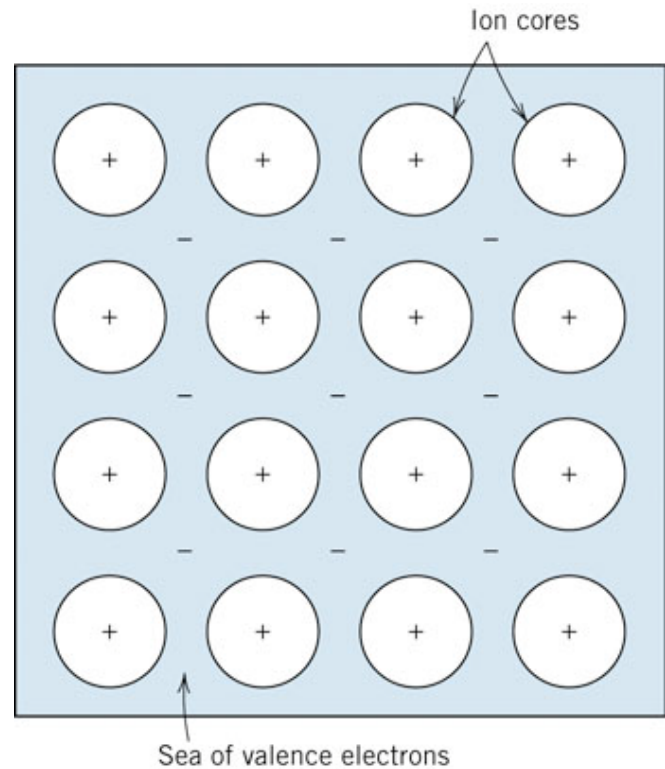


Adapted from Fig. 2.10, *Callister 7e*.



Metallic Bonding

- Occurs between Metallic elements
- Ion Cores (+) surrounded by delocalized electrons (-)
- High electrical and thermal conductivity from “free electrons”



Adapted from Fig. 2.11, *Callister 7e*.



Primary Bonding

- **Metallic Bond** -- delocalized as electron cloud
- **Ionic-Covalent Mixed Bonding**

$$\% \text{ ionic character} = \left(1 - e^{-\frac{(X_A - X_B)^2}{4}} \right) \times (100\%)$$

where X_A & X_B are Pauling electronegativities

Ex: MgO

$$\begin{aligned} X_{\text{Mg}} &= 1.3 \\ X_{\text{O}} &= 3.5 \end{aligned}$$

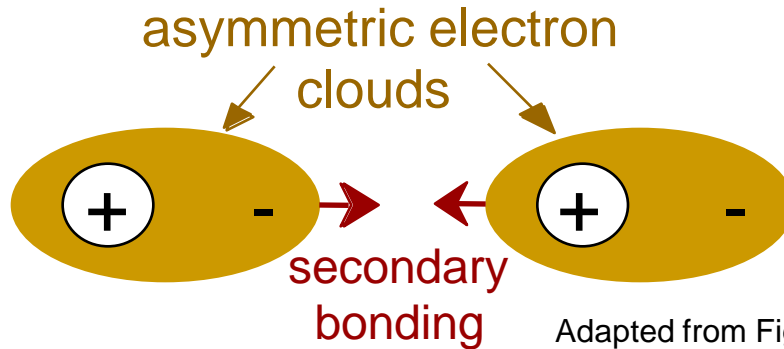
$$\% \text{ ionic character} = \left(1 - e^{-\frac{(3.5 - 1.3)^2}{4}} \right) \times (100\%) = 70.2\% \text{ ionic}$$



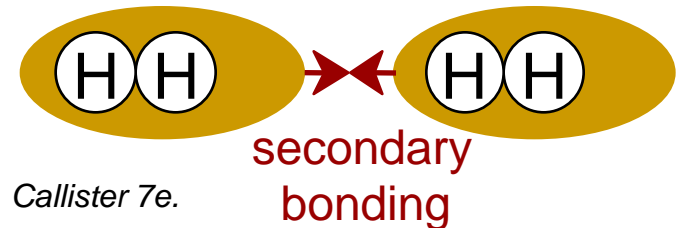
SECONDARY BONDING

Arises from interaction between **dipoles**

- Fluctuating **dipoles**

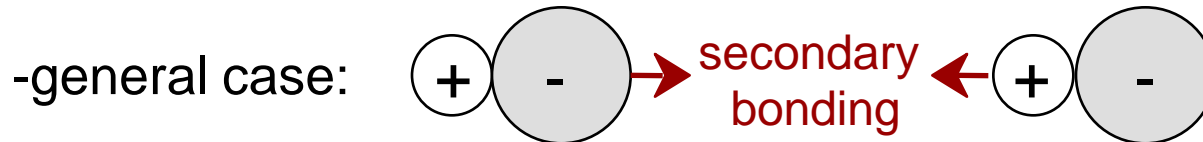


ex: liquid H₂
H₂ → ← H₂

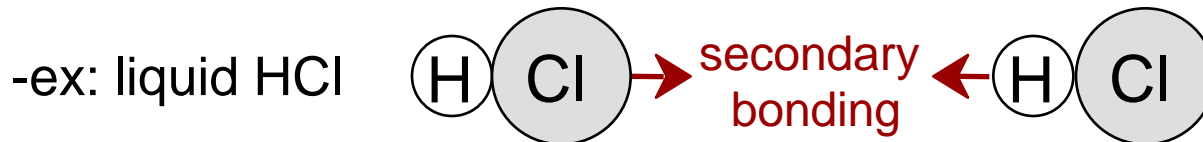


Adapted from Fig. 2.13, Callister 7e.

- Permanent **dipoles**-molecule induced



Adapted from Fig. 2.14, Callister 7e.



secondary bonding



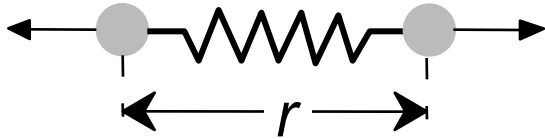
Summary: Bonding

Type	Bond Energy	Comments
Ionic	Large!	Nondirectional (ceramics)
Covalent	Variable large-Diamond small-Bismuth	Directional (semiconductors , ceramics polymer chains)
Metallic	Variable large-Tungsten small-Mercury	Nondirectional (metals)
Secondary	smallest	Directional inter-chain (polymer) inter-molecular

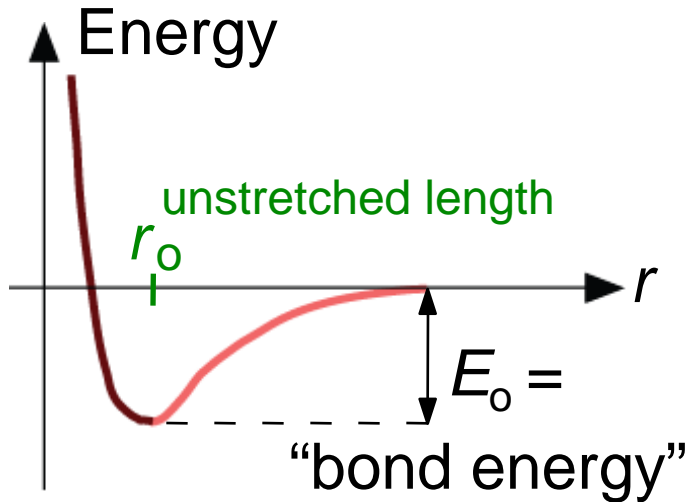


Properties From Bonding: T_m

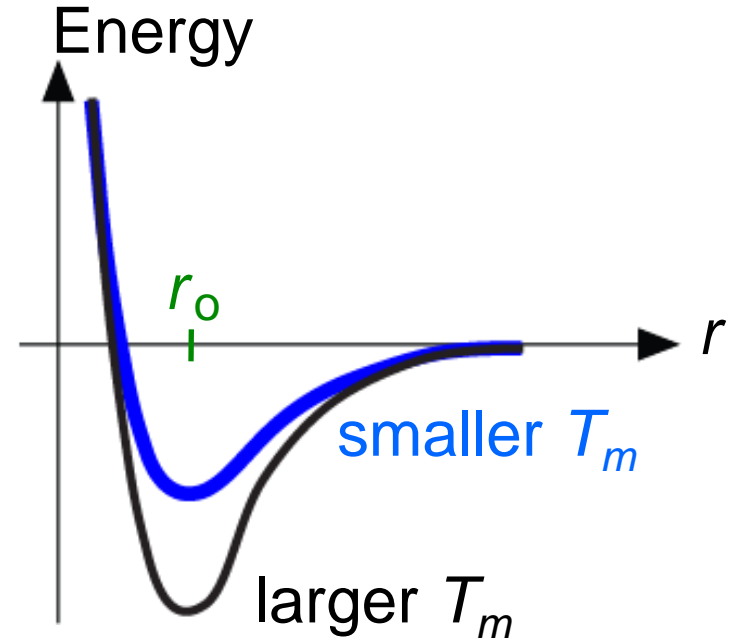
- Bond length, r



- Bond energy, E_o



- Melting Temperature, T_m

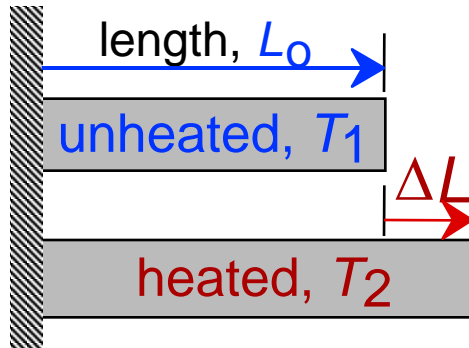


T_m is larger if E_o is larger.



Properties From Bonding : α

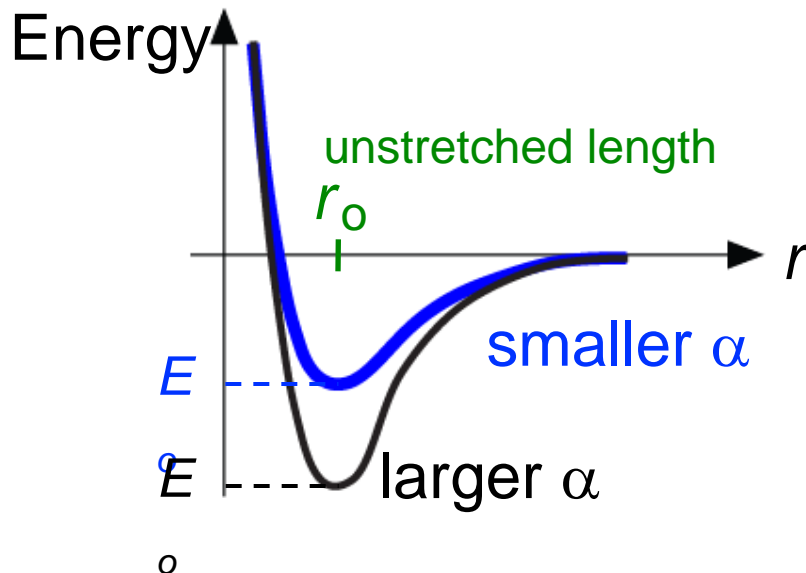
- Coefficient of thermal expansion, α



coeff. thermal expansion

$$\frac{\Delta L}{L_0} = \alpha (T_2 - T_1)$$

- $\alpha \sim$ symmetry at r_0



α is larger if E_0 is smaller.



Summary: Primary Bonds

Ceramics

(Ionic & covalent bonding):

Large bond energy

large T_m

large E

small α

Metals

(Metallic bonding):

Variable bond energy

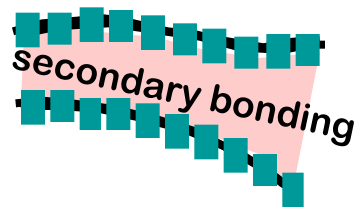
moderate T_m

moderate E

moderate α

Polymers

(Covalent & Secondary):



Directional Properties

Secondary bonding dominates

small T_m

small E

large α



The Structure of Crystalline Solids

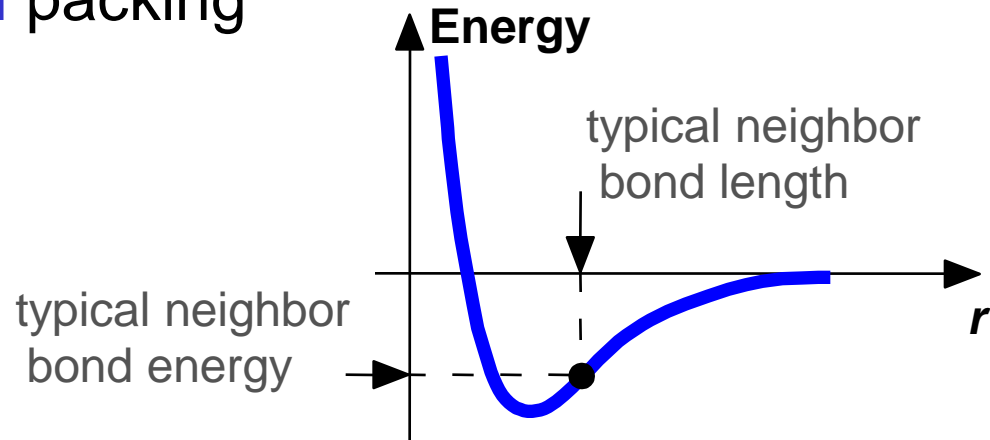
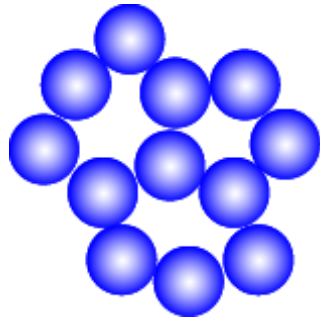
ISSUES TO ADDRESS...

- How do atoms assemble into solid structures?
(for now, focus on metals)
- How does the density of a material depend on its structure?
- When do material properties vary with the sample (i.e., part) orientation?

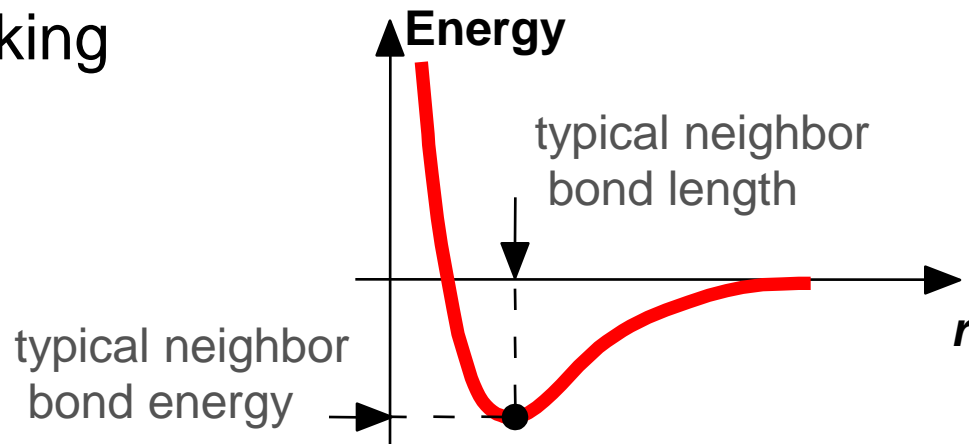
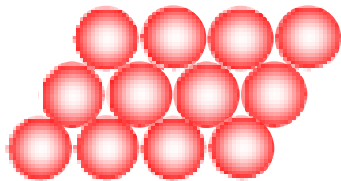


Energy and Packing

- Non dense, **random** packing



- Dense, **ordered** packing



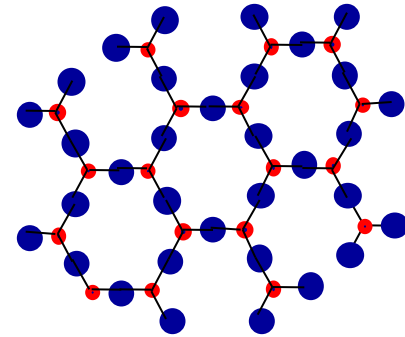
Dense, ordered packed structures tend to have lower energies.



Materials and Packing

Crystalline materials...

- atoms pack in periodic, 3D arrays
- typical of:
 - metals
 - many ceramics
 - some polymers



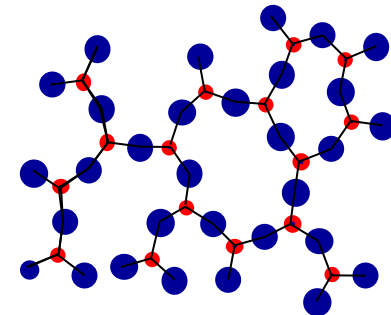
crystalline SiO₂

Adapted from Fig. 3.22(a),
Callister 7e.

Noncrystalline materials...

- atoms have no periodic packing
- occurs for:
 - complex structures
 - rapid cooling

• **Si** • **Oxygen**



noncrystalline SiO₂

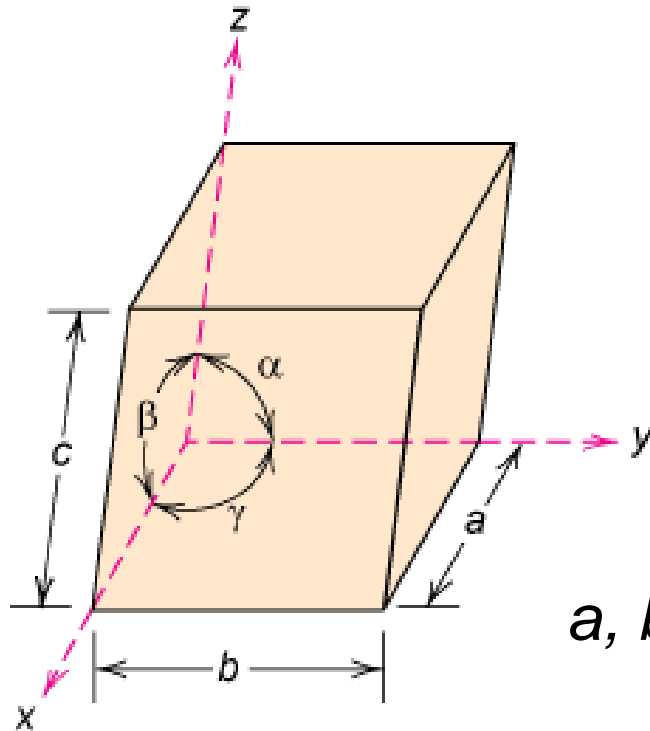
Adapted from Fig. 3.22(b),
Callister 7e.

"Amorphous" = Noncrystalline



Crystal Systems

Unit cell: smallest repetitive volume which contains the complete lattice pattern of a crystal.



7 crystal systems

14 crystal lattices

a , b , and c are the lattice constants

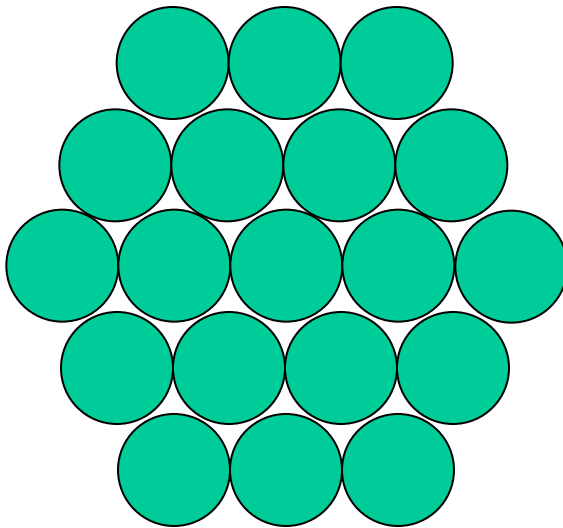
Fig. 3.4, Callister 7e.



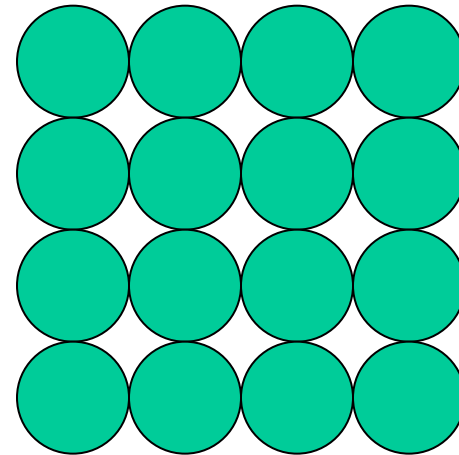
Metallic Crystal Structures

- How can we stack metal atoms to minimize empty space?

2-dimensions



vs.



Now stack these 2-D layers to make 3-D structures



Metallic Crystal Structures

- Tend to be densely packed.
- Reasons for dense packing:
 - Typically, only one element is present, so all atomic radii are the same.
 - Metallic bonding is not directional.
 - Nearest neighbor distances tend to be small in order to lower bond energy.
 - Electron cloud shields cores from each other
- Have the simplest crystal structures.

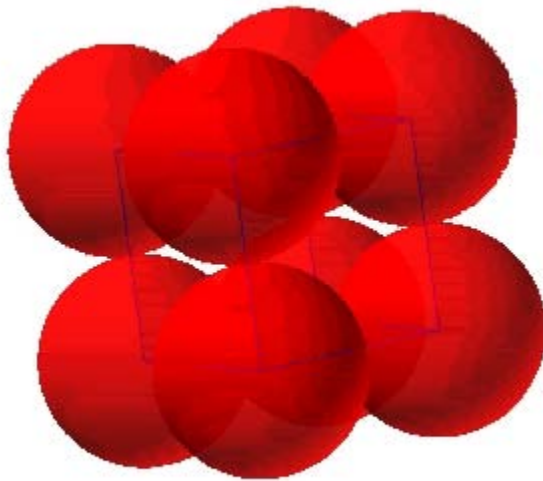
We will examine three such structures...



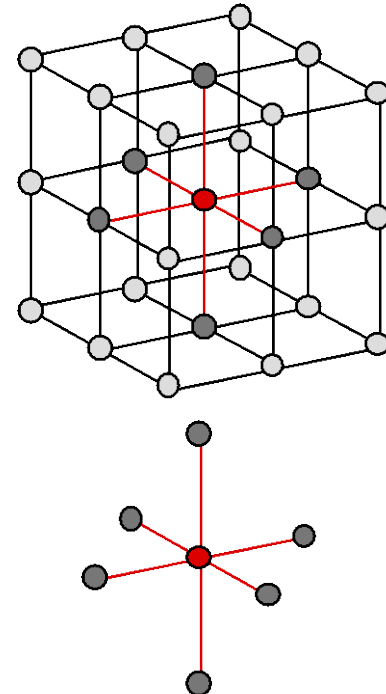
Simple Cubic Structure (SC)

- Rare due to low packing density (only Po has this structure)
- **Close-packed directions** are cube edges.

- **Coordination # = 6**
(# nearest neighbors)



(Courtesy P.M. Anderson)

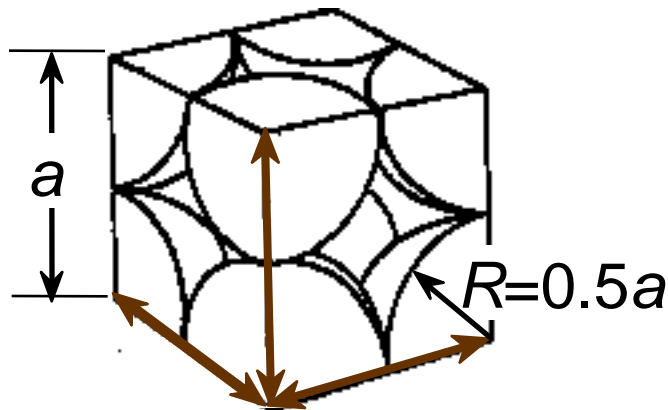


Atomic Packing Factor (APF)

$$\text{APF} = \frac{\text{Volume of atoms in unit cell}^*}{\text{Volume of unit cell}}$$

*assume hard spheres

- APF for a simple cubic structure = 0.52



close-packed directions

contains $8 \times 1/8 =$

1 atom/unit cell

Adapted from Fig. 3.23,
Callister 7e.

$$\text{APF} = \frac{\text{atoms unit cell} \times \frac{4}{3} \pi (0.5a)^3}{a^3}$$

Labels in the diagram:
 - 'atoms unit cell' (green) points to the '1' in the numerator.
 - 'volume atom' (brown) points to the $\frac{4}{3} \pi (0.5a)^3$ term in the numerator.
 - 'volume unit cell' (blue) points to the a^3 term in the denominator.

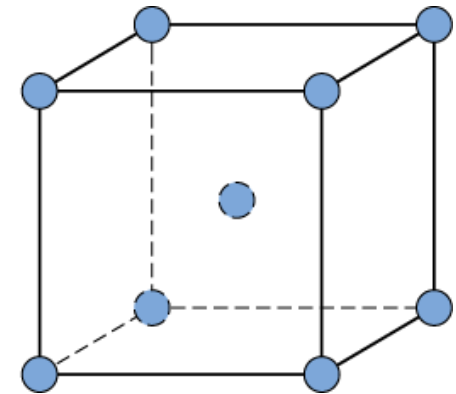
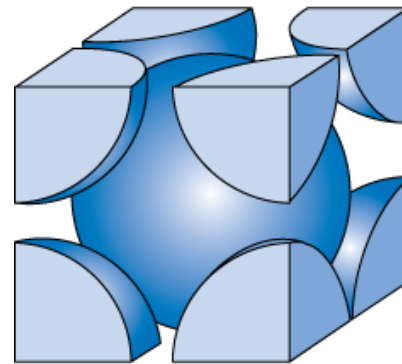
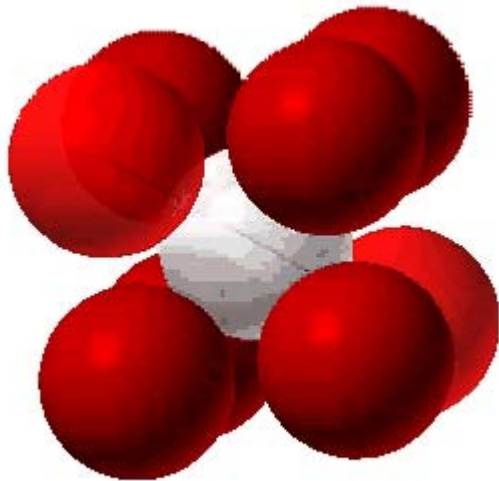


Body Centered Cubic Structure (BCC)

- Atoms touch each other along cube diagonals.
--Note: All atoms are identical; the center atom is shaded differently only for ease of viewing.

ex: Cr, W, Fe (α), Tantalum, Molybdenum

- Coordination # = 8



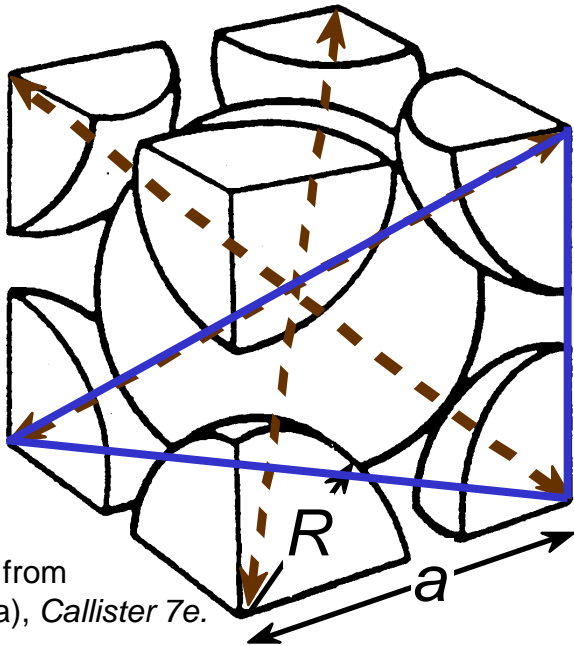
Adapted from Fig. 3.2,
Callister 7e.

2 atoms/unit cell: 1 center + 8 corners \times 1/8

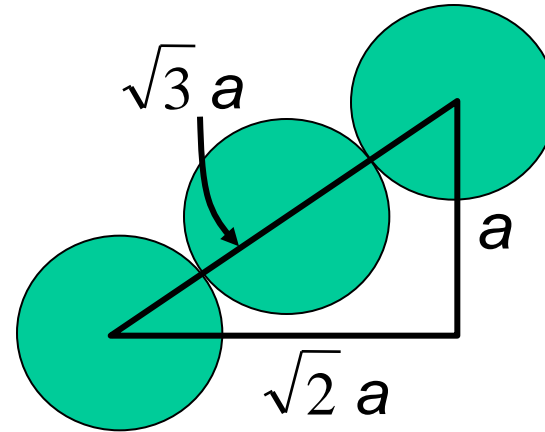


Atomic Packing Factor: BCC

- APF for a body-centered cubic structure = 0.68



Adapted from Fig. 3.2(a), Callister 7e.



Close-packed directions:
length = $4R = \sqrt{3} a$

$$\text{APF} = \frac{\text{atoms unit cell} \times \text{volume atom}}{\text{volume unit cell}}$$

$$\text{APF} = \frac{2 \times \frac{4}{3} \pi (\sqrt{3}a/4)^3}{a^3}$$

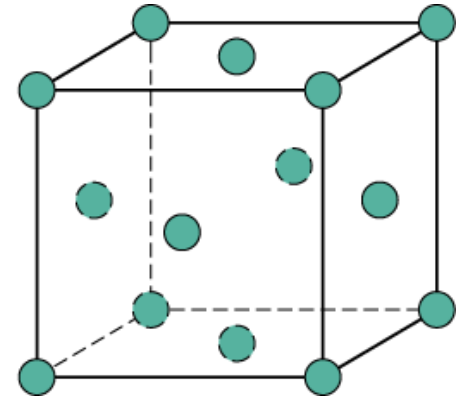
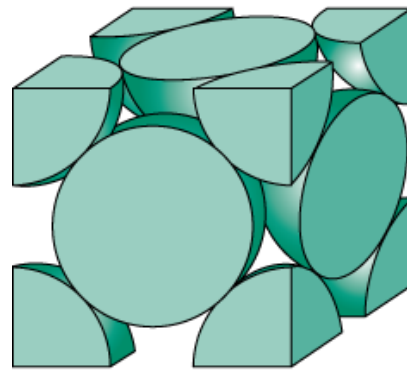
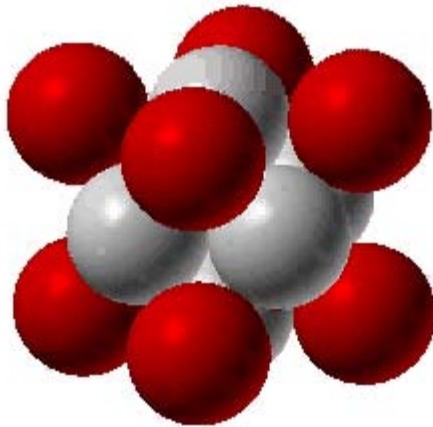


Face Centered Cubic Structure (FCC)

- Atoms touch each other along face diagonals.
--Note: All atoms are identical; the face-centered atoms are shaded differently only for ease of viewing.

ex: Al, Cu, Au, Pb, Ni, Pt, Ag

- Coordination # = 12



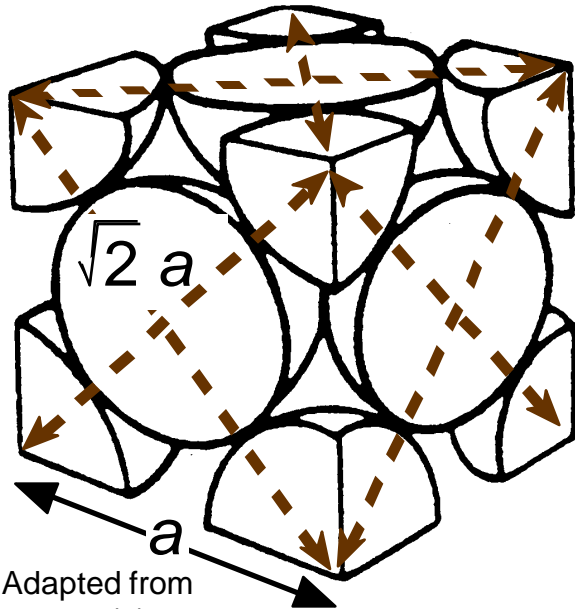
Adapted from Fig. 3.1, *Callister 7e*.

4 atoms/unit cell: $6 \text{ face} \times 1/2 + 8 \text{ corners} \times 1/8$



Atomic Packing Factor: FCC

- APF for a face-centered cubic structure = 0.74
maximum achievable APF



Adapted from
Fig. 3.1(a),
Callister 7e.

Close-packed directions:
length = $4R = \sqrt{2} a$

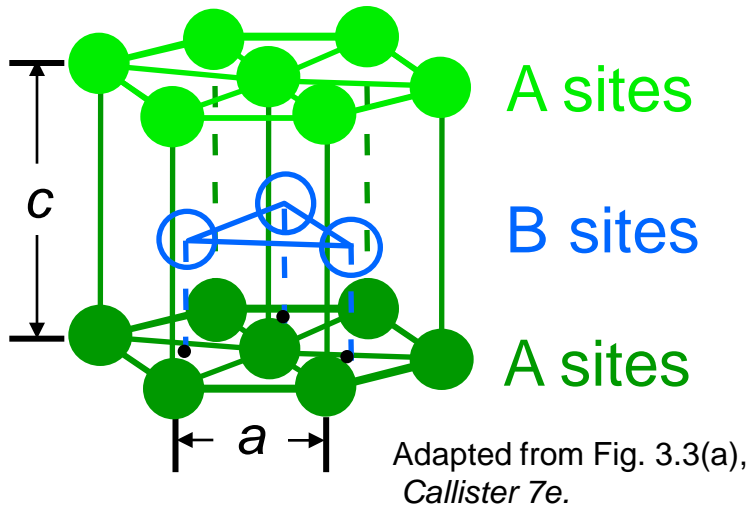
Unit cell contains:
 $6 \times 1/2 + 8 \times 1/8$
= 4 atoms/unit cell

$$\text{APF} = \frac{\text{atoms/unit cell} \times \text{volume/atom}}{\text{volume/unit cell}}$$

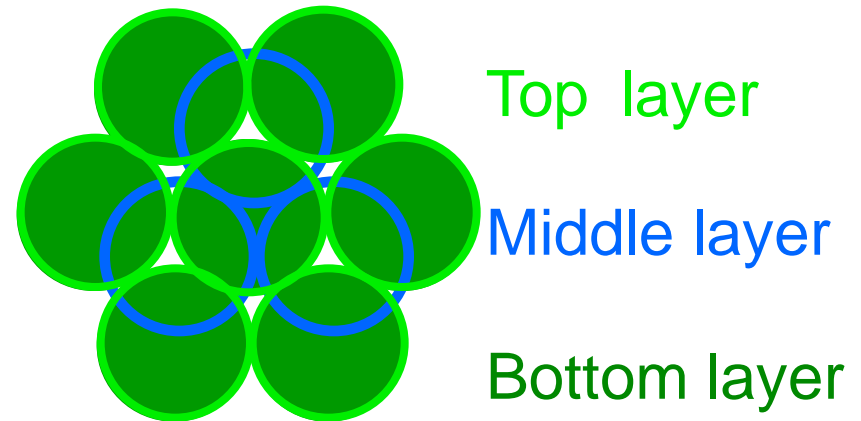
$$\text{APF} = \frac{4 \times \frac{4}{3} \pi (\sqrt{2}a/4)^3}{a^3}$$

Hexagonal Close-Packed Structure (HCP)

- ABAB... Stacking Sequence
- 3D Projection



- 2D Projection



- Coordination # = 12
- APF = 0.74
- $c/a = 1.633$

6 atoms/unit cell

ex: Cd, Mg, Ti, Zn



Theoretical Density, ρ

$$\text{Density} = \rho = \frac{\text{Mass of Atoms in Unit Cell}}{\text{Total Volume of Unit Cell}}$$

$$\rho = \frac{nA}{V_C N_A}$$

where

n = number of atoms/unit cell

A = atomic weight

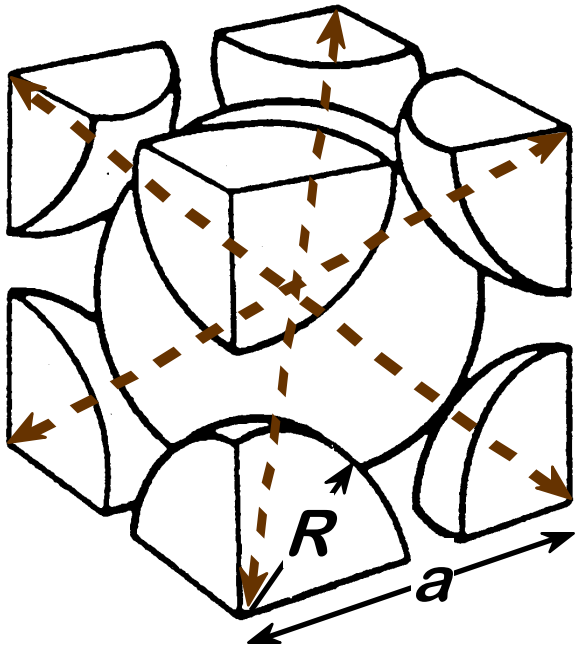
V_C = Volume of unit cell = a^3 for cubic

N_A = Avogadro's number

= 6.023×10^{23} atoms/mol



Theoretical Density, ρ



- Ex: Cr (BCC)

$$A = 52.00 \text{ g/mol}$$

$$R = 0.125 \text{ nm}$$

$$n = 2$$

$$a = 4R/\sqrt{3} = 0.2887 \text{ nm}$$

$$\rho = \frac{\text{atoms}}{\text{unit cell}} \rightarrow \frac{2 \quad 52.00}{a^3 \quad 6.023 \times 10^{23}}$$

$$\frac{\text{g}}{\text{mol}}$$

$\rho_{\text{theoretical}}$	$= 7.18 \text{ g/cm}^3$
ρ_{actual}	$= 7.19 \text{ g/cm}^3$

$$\frac{\text{volume}}{\text{unit cell}}$$

$$\frac{\text{atoms}}{\text{mol}}$$



Densities of Material Classes

In general

$$\rho_{\text{metals}} > \rho_{\text{ceramics}} > \rho_{\text{polymers}}$$

Why?

Metals have...

- close-packing (metallic bonding)
- often large atomic masses

Ceramics have...

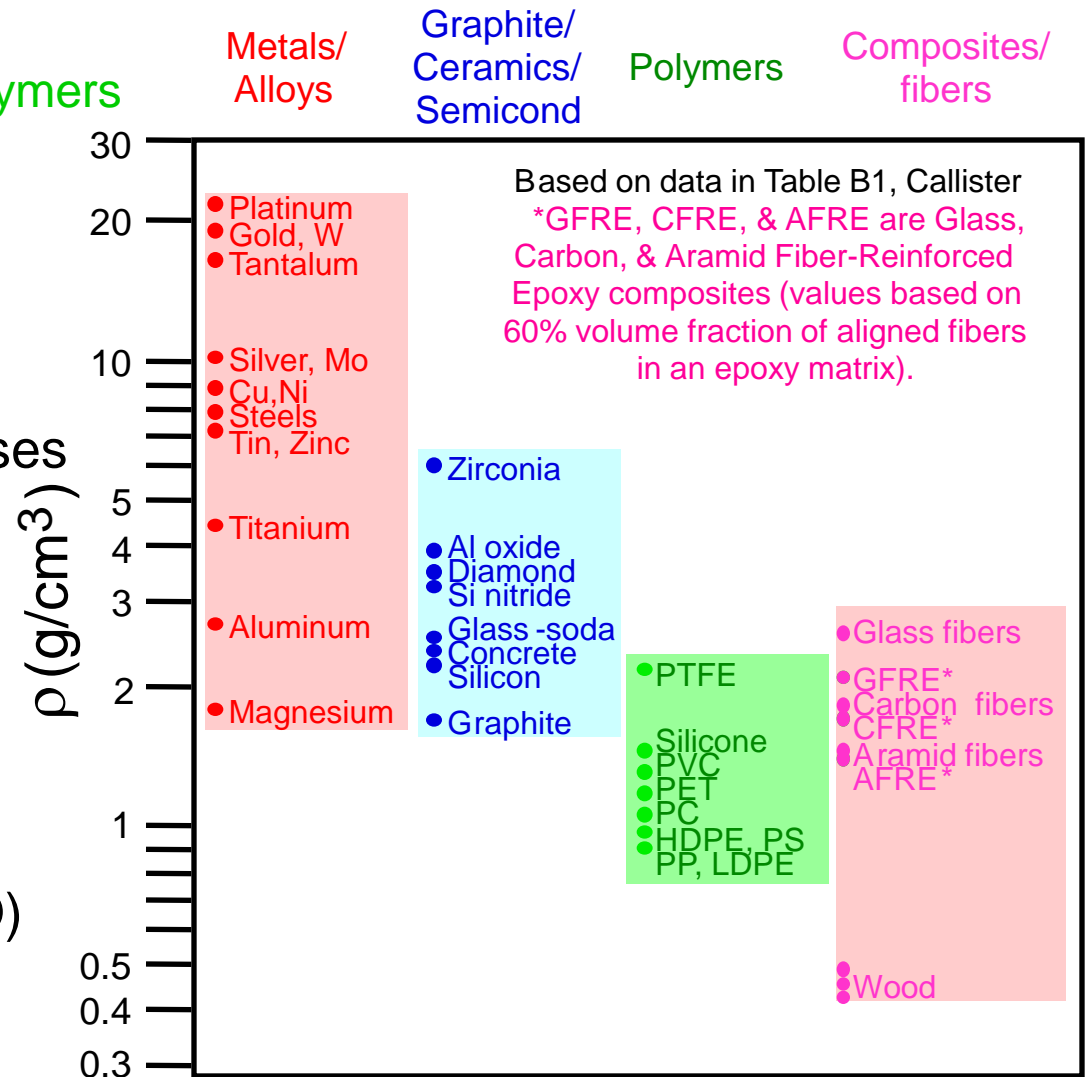
- less dense packing
- often lighter elements

Polymers have...

- low packing density (often amorphous)
- lighter elements (C,H,O)

Composites have...

- intermediate values



Data from Table B1, Callister 7e.



Crystals as Building Blocks

- Some engineering applications require single crystals:
 - diamond single crystals for abrasives
 - turbine blades



(Courtesy Martin Deakins, GE Superabrasives, Worthington, OH. Used with permission.)

- Properties of crystalline materials often related to crystal structure.
 - Ex: Quartz fractures more easily along some crystal planes than others.

Fig. 8.33(c), *Callister 7e*.
(Fig. 8.33(c) courtesy of Pratt and Whitney).



(Courtesy P.M. Anderson)

Polycrystals

- Most engineering materials are polycrystals.



Anisotropic

Adapted from Fig. K, color inset pages of *Callister 5e*.
(Fig. K is courtesy of Paul E. Danielson, Teledyne Wah Chang Albany)

Isotropic

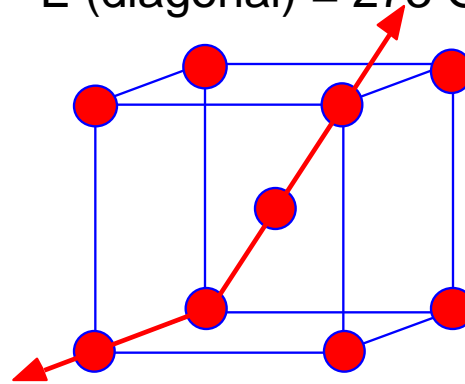
- Nb-Hf-W plate with an electron beam weld.
- Each "grain" is a single crystal.
- If grains are randomly oriented, overall component properties are not directional.
- Grain sizes typ. range from 1 nm to 2 cm (i.e., from a few to millions of atomic layers).

Single vs Polycrystals

- Single Crystals

- Properties vary with direction: **anisotropic**.
- Example: the modulus of elasticity (E) in BCC iron:

E (diagonal) = 273 GPa

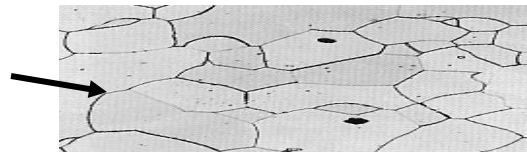
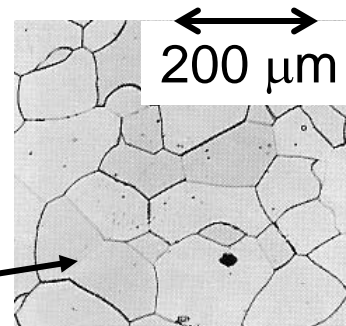


Data from Table 3.3, *Callister 7e*.
(Source of data is R.W. Hertzberg, *Deformation and Fracture Mechanics of Engineering Materials*, 3rd ed., John Wiley and Sons, 1989.)

E (edge) = 125 GPa

- Polycrystals

- Properties may/may not vary with direction.
- If grains are randomly oriented: **isotropic**.
($E_{\text{poly iron}} = 210 \text{ GPa}$)
- If grains are **textured**, anisotropic.



Adapted from Fig. 4.14(b), *Callister 7e*.
(Fig. 4.14(b) is courtesy of L.C. Smith and C. Brady, the National Bureau of Standards, Washington, DC [now the National Institute of Standards and Technology, Gaithersburg, MD].)

Polymorphism

- Two or more distinct crystal structures for the same material (allotropy/polymorphism)

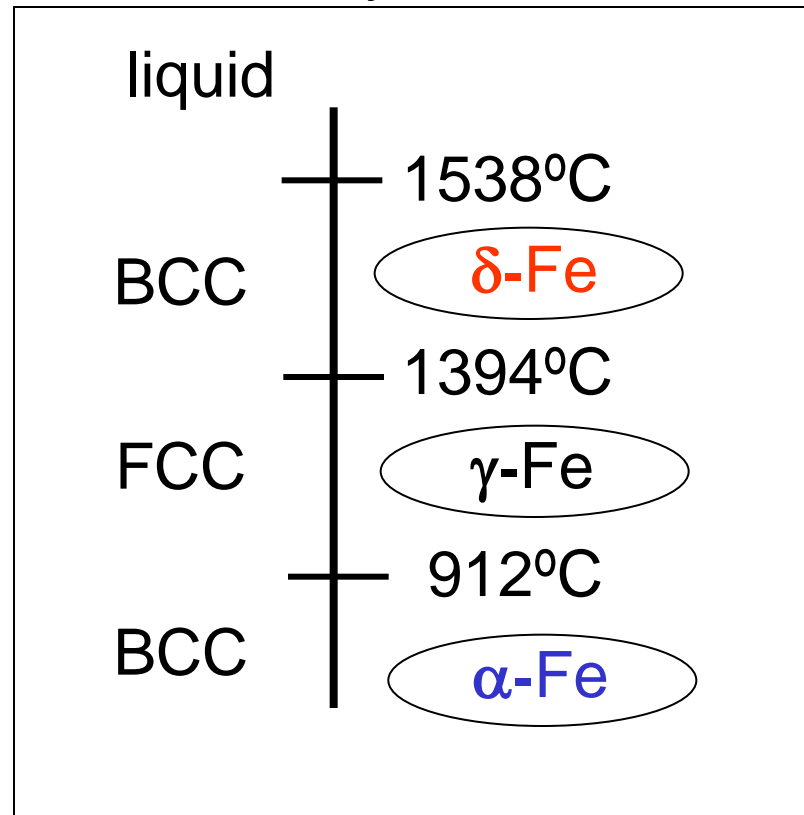
titanium

carbon

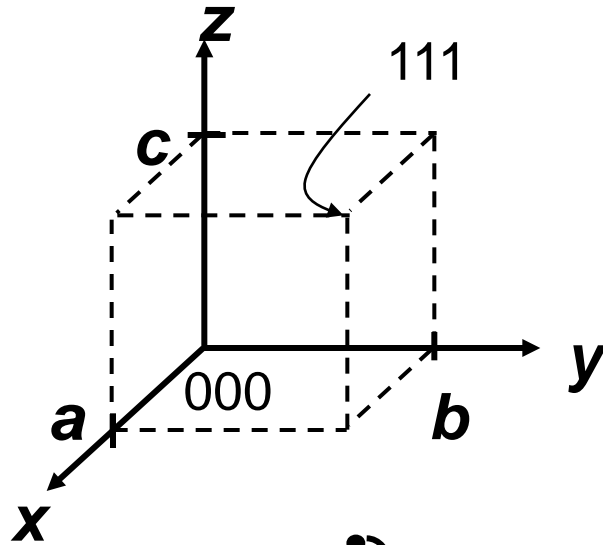
α , β -Ti

diamond, graphite

iron system



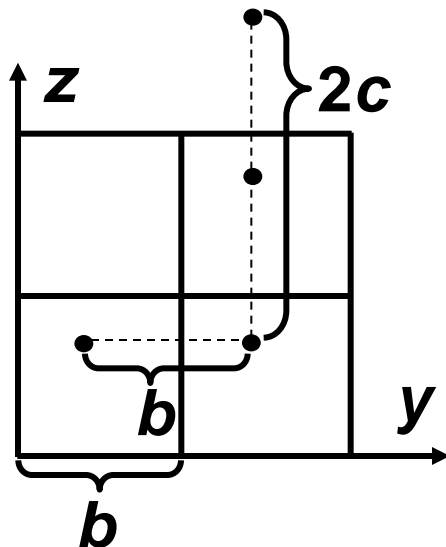
Point Coordinates



Point coordinates for unit cell center are

$$a/2, b/2, c/2 \quad \frac{1}{2} \frac{1}{2} \frac{1}{2}$$

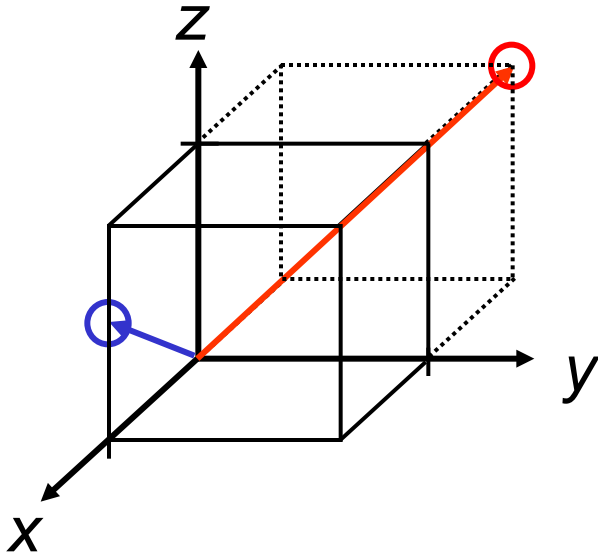
Point coordinates for unit cell corner are 111



Translation: integer multiple of lattice constants \rightarrow identical position in another unit cell



Crystallographic Directions



Algorithm

1. Vector repositioned (if necessary) to pass through origin.
2. Read off projections in terms of unit cell dimensions a , b , and c
3. Adjust to smallest integer values
4. Enclose in square brackets, no commas

$[uvw]$

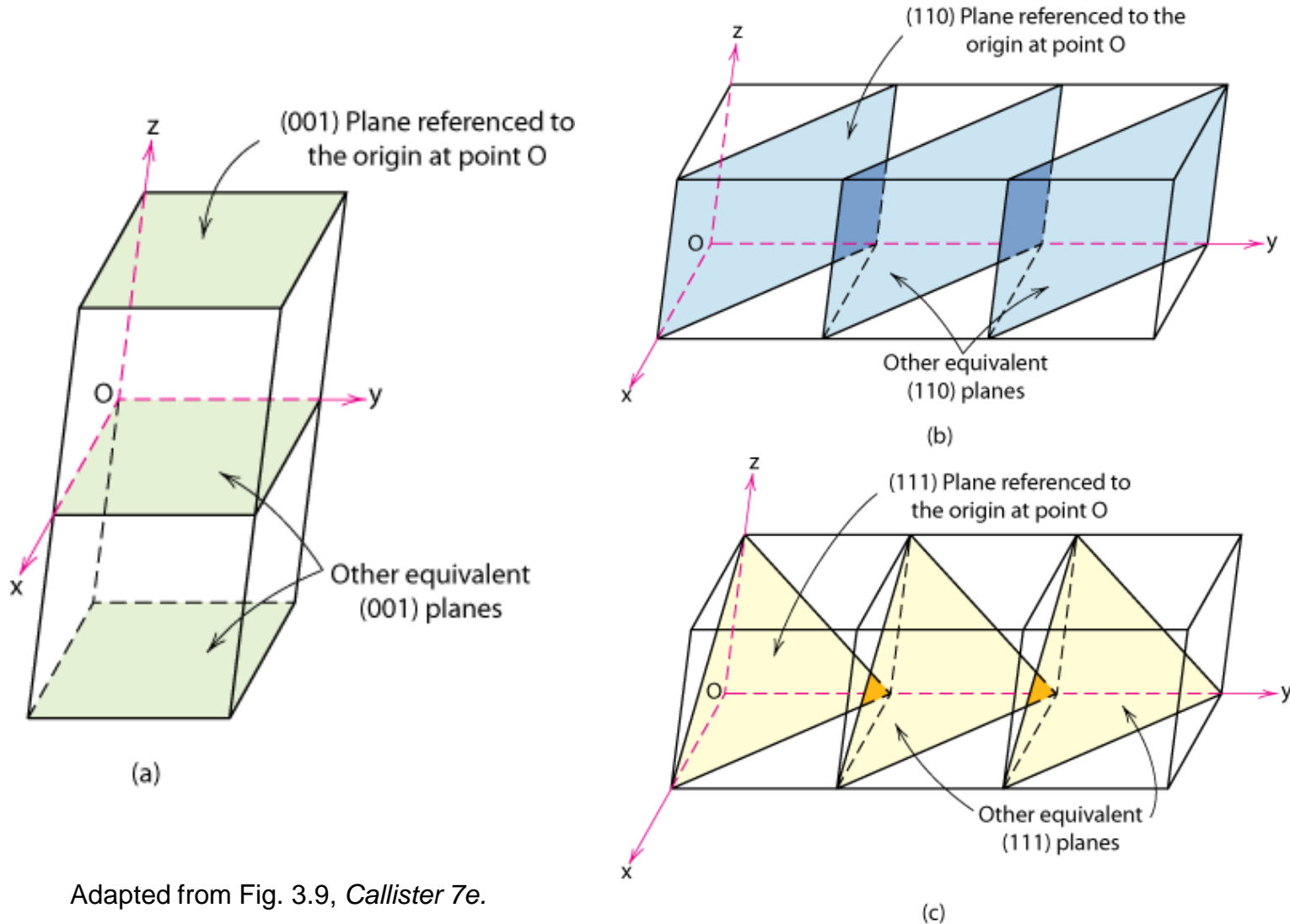
ex: $1, 0, \frac{1}{2} \Rightarrow 2, 0, 1 \Rightarrow [201]$

$-1, 1, 1 \Rightarrow [\bar{1}11]$ where overbar represents a negative index

families of directions $\langle uvw \rangle$



Crystallographic Planes



Adapted from Fig. 3.9, *Callister 7e*.

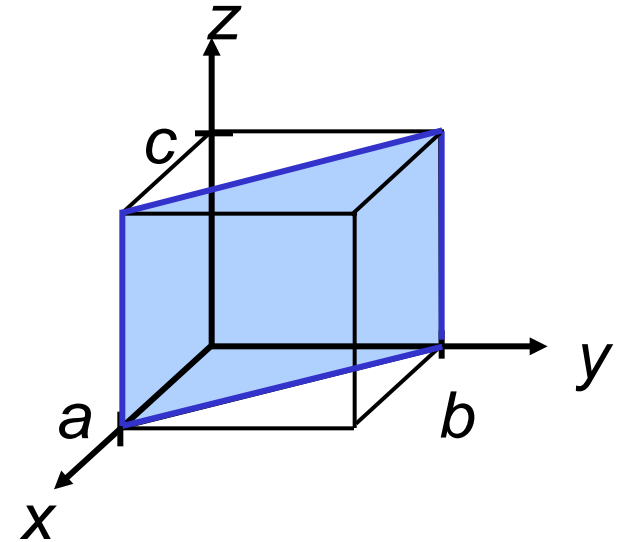
Crystallographic Planes

- Miller Indices: Reciprocals of the (three) axial intercepts for a plane, cleared of fractions & common multiples. All parallel planes have same Miller indices.
- Algorithm
 1. Read off intercepts of plane with axes in terms of a , b , c
 2. Take reciprocals of intercepts
 3. Reduce to smallest integer values
 4. Enclose in parentheses, no commas i.e., (hkl)

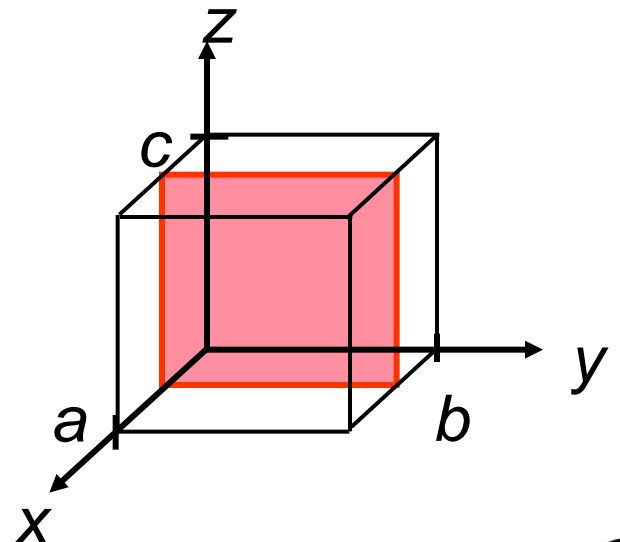


Crystallographic Planes

<u>example</u>	<i>a</i>	<i>b</i>	<i>c</i>
1. Intercepts	1	1	∞
2. Reciprocals	1/1	1/1	1/ ∞
	1	1	0
3. Reduction	1	1	0
4. Miller Indices	(110)		

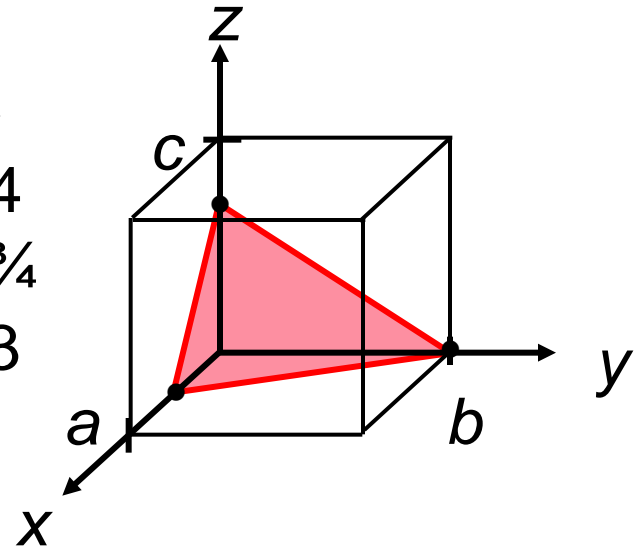


<u>example</u>	<i>a</i>	<i>b</i>	<i>c</i>
1. Intercepts	1/2	∞	∞
2. Reciprocals	1/1/2	1/ ∞	1/ ∞
	2	0	0
3. Reduction	2	0	0
4. Miller Indices	(100)		



Crystallographic Planes

<u>example</u>	<i>a</i>	<i>b</i>	<i>c</i>
1. Intercepts	1/2	1	3/4
2. Reciprocals	1/1/2	1/1	1/3/4
	2	1	4/3
3. Reduction	6	3	4
4. Miller Indices	(634)		



Family of Planes $\{hkl\}$

Ex: $\{100\} = (100), (010), (001), (\bar{1}00), (0\bar{1}0), (00\bar{1})$



SUMMARY

- Atoms may assemble into **crystalline** or **amorphous** structures.
- Common metallic crystal structures are **FCC**, **BCC**, and **HCP**. **Coordination number** and **atomic packing factor** are the same for both FCC and HCP crystal structures.
- We can predict the **density** of a material, provided we know the **atomic weight**, **atomic radius**, and **crystal geometry** (e.g., FCC, BCC, HCP).
- **Crystallographic points**, **directions** and **planes** are specified in terms of indexing schemes. Crystallographic directions and planes are related to **atomic linear densities** and **planar densities**.



SUMMARY

- Materials can be **single crystals** or **polycrystalline**.
Material properties generally vary with single crystal orientation (i.e., they are **anisotropic**), but are generally non-directional (i.e., they are **isotropic**) in polycrystals with randomly oriented grains.
- Some materials can have more than one crystal structure. This is referred to as **polymorphism** (or **allotropy**).

