

## Chapter 14 &15 Polymer structures and mechanical behavior

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- ☐ Hydrocarbon molecules
- ☐ Polymer molecules
- ☐ Molecular structures & configurations
- ☐ Copolymers
- ☐ Polymer crystallinity
- ☐ Polymer's mechanical behavior

## Hydrocarbon molecules

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- ☐ Hydrocarbon: composed of hydrogen and carbon
- ☐ Single, double, and triple bonds
- ☐ Saturated and unsaturated: molecules that have double and triple covalent bonds are termed unsaturated
- ☐ Isomerism: same composition and different atomic arrangements

## Hydrocarbon molecules

**Table 15.1** Compositions and Molecular Structures for Some of the Paraffin Compounds:  $C_nH_{2n+2}$



□ Bonding


□ Boiling T

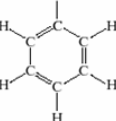
Name	Composition	Structure	Boiling Point (°C)
Methane	CH <sub>4</sub>	$\begin{array}{c} \text{H} \\   \\ \text{H}-\text{C}-\text{H} \\   \\ \text{H} \end{array}$	-164
Ethane	C <sub>2</sub> H <sub>6</sub>	$\begin{array}{c} \text{H} \quad \text{H} \\   \quad   \\ \text{H}-\text{C}-\text{C}-\text{H} \\   \quad   \\ \text{H} \quad \text{H} \end{array}$	-88.6
Propane	C <sub>3</sub> H <sub>8</sub>	$\begin{array}{c} \text{H} \quad \text{H} \quad \text{H} \\   \quad   \quad   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{H} \\   \quad   \quad   \\ \text{H} \quad \text{H} \quad \text{H} \end{array}$	-42.1
Butane	C <sub>4</sub> H <sub>10</sub>	.	-0.5
Pentane	C <sub>5</sub> H <sub>12</sub>	.	36.1
Hexane	C <sub>6</sub> H <sub>14</sub>	.	69.0

## Some common hydrocarbon groups

□ R and R' represent organic radicals

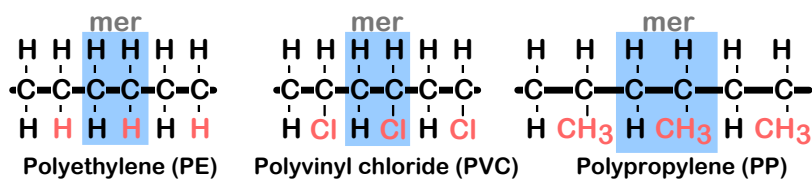
Family	Characteristic Unit	Representative Compound
Alcohols	R-OH	$\begin{array}{c} \text{H} \\   \\ \text{H}-\text{C}-\text{OH} \\   \\ \text{H} \end{array}$ Methyl alcohol
Ethers	R-O-R'	$\begin{array}{c} \text{H} \quad \text{H} \\   \quad   \\ \text{H}-\text{C}-\text{O}-\text{C}-\text{H} \\   \quad   \\ \text{H} \quad \text{H} \end{array}$ Dimethyl ether
Acids	$\begin{array}{c} \text{OH} \\   \\ \text{R}-\text{C} \\    \\ \text{O} \end{array}$	$\begin{array}{c} \text{H} \quad \text{OH} \\   \quad   \\ \text{H}-\text{C}-\text{C} \\    \quad    \\ \text{H} \quad \text{O} \end{array}$ Acetic acid
Aldehydes	$\begin{array}{c} \text{R} \\   \\ \text{C}=\text{O} \\   \\ \text{H} \end{array}$	$\begin{array}{c} \text{H} \\   \\ \text{C}=\text{O} \\   \\ \text{H} \end{array}$ Formaldehyde
Aromatic hydrocarbons		 Phenol

\*The simplified structure  denotes a phenyl group.









## Polymer molecules

- Macromolecules: molecules with very large size
- mer: structural entities
- monomer: single mer
- polymer: many mers



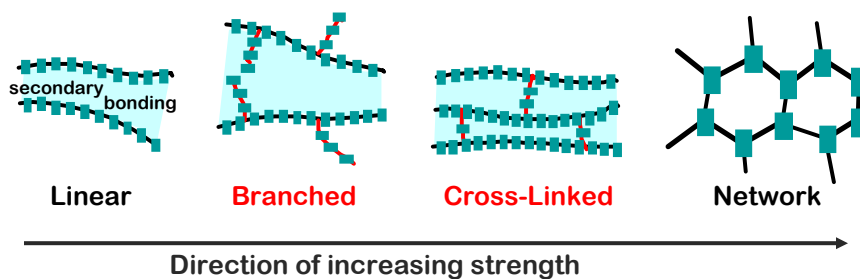
## A listing of mer structure of the common polymer materials

Polymer	Repeating (Mer) Structure
 Polyethylene (PE)	$\begin{array}{c} \text{H} & \text{H} \\   &   \\ \text{---C---C---} \\   &   \\ \text{H} & \text{H} \end{array}$
 Polyvinyl chloride (PVC)	$\begin{array}{c} \text{H} & \text{H} \\   &   \\ \text{---C---C---} \\   &   \\ \text{H} & \text{Cl} \end{array}$
 Polytetrafluoroethylene (PTFE)	$\begin{array}{c} \text{F} & \text{F} \\   &   \\ \text{---C---C---} \\   &   \\ \text{F} & \text{F} \end{array}$
 Polypropylene (PP)	$\begin{array}{c} \text{H} & \text{H} \\   &   \\ \text{---C---C---} \\   &   \\ \text{H} & \text{CH}_3 \end{array}$
 Polystyrene (PS)	$\begin{array}{c} \text{H} & \text{H} \\   &   \\ \text{---C---C---} \\   &   \\ \text{H} & \text{C}_6\text{H}_5 \end{array}$
 Polymethyl methacrylate (PMMA)	$\begin{array}{c} \text{H} & \text{CH}_3 \\   &   \\ \text{---C---C---} \\   &   \\ \text{H} & \text{C(=O)OCH}_3 \end{array}$

## Polymer structure

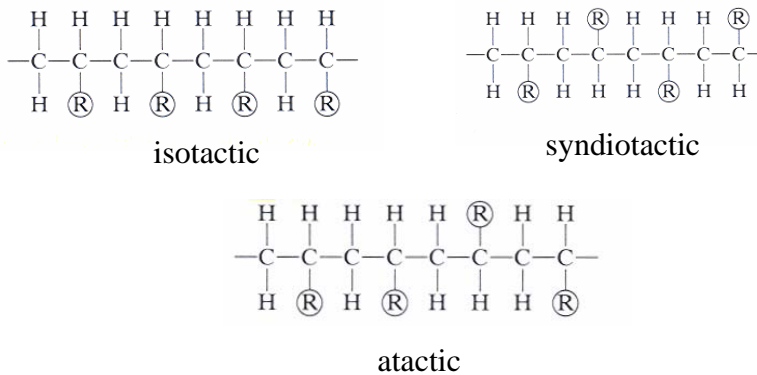
### □ Molecular structure

- Covalent **chain** configurations and strength:



## Molecular configuration

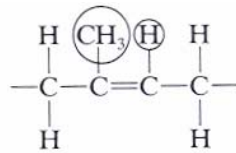
- Stereoisomerism: same atomic order and different spatial arrangement



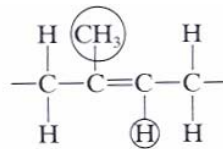
## Molecule configuration (continue)

### □ Geometrical isomerism

Cis



Trans



## Thermoplastic and thermosetting polymers

### □ Thermoplastics

- soften when heated and harden when cooled
- little crosslink
- ductile
- Polyethylene, polypropylene, polycarbonate, polystyrene

### □ Thermosetting polymers: permanently hard when heat is applied and do not soften upon subsequent heating

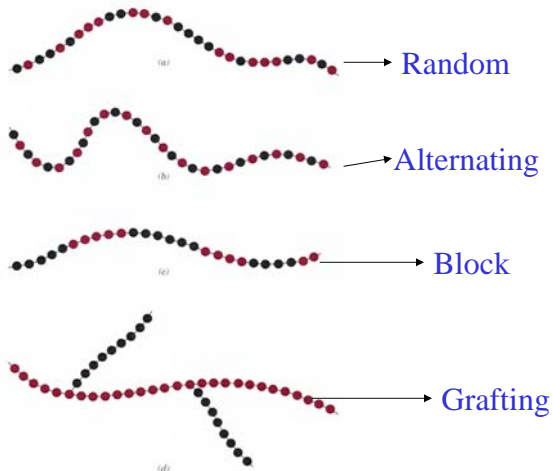
- permanently hard when heat is applied and do not soften upon heating
- large crosslink (10 to 50% of mers)
- hard and brittle
- vulcanized rubber, epoxies, polyester resin, phenolic resin

## Copolymers

□ Homopolymer: same type of mer units along a chain

□ Copolymers: two or more different mer units

□ Copolymers have four types

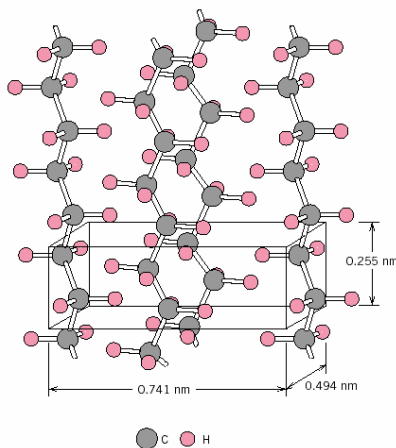


## Polymer crystallinity

□ Crystallinity: the packing of molecular chains to produce an ordered atomic array

□ The effects on the degree of polymer crystallinity

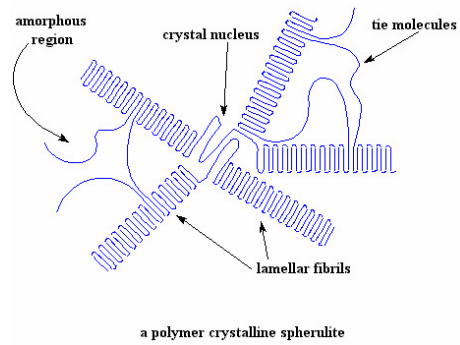
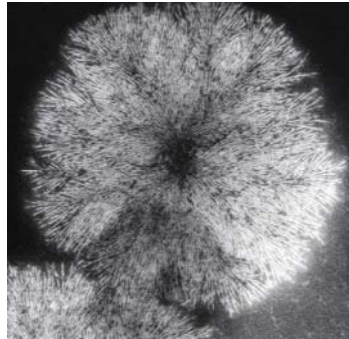
- cooling rate
- molecule chemistry
- chain configuration



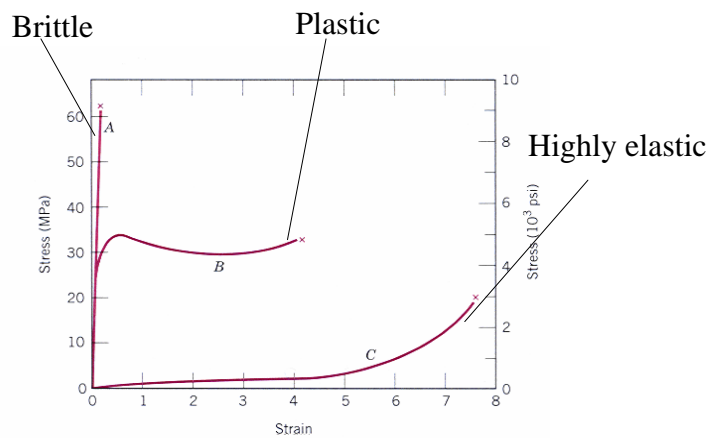
Arrangement of molecular chains in a unit cell for polyethylene

## Polymer crystals

- Many semicrystalline polymers are made of spherulitic structure



## Polymer stress-strain behavior



## Mechanical characteristics of polymers

### □ Polymers

- lower elastic modulus with a wide range (7MPa-4 GPa)
- lower tensile strength (order of 100MPa)
- larger plastic deformation (possibly as high as 1000%)
- mechanical behavior are more sensitive to environmental changes

### □ Metals

- Larger elastic modulus (48-410 GPa)
- Higher tensile strength (up to 4100GPa)
- Smaller plastic deformation( less than 100%)
- less sensitive to environment

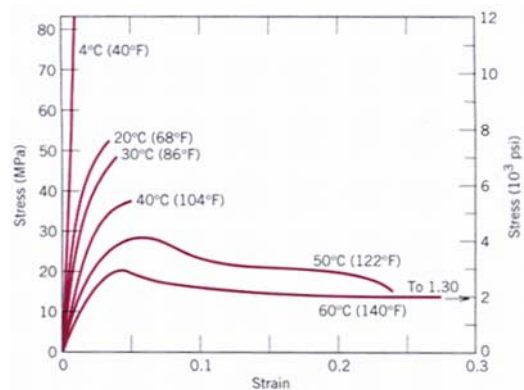
## Effect of T and strain rate

### □ Decrease T

- increase E
- increase TS
- decrease ductility

### □ Increase strain rate

- same effect as decreasing T





## Deformation of semicrystalline polymers

- Mechanism of elastic deformation
- Mechanism of plastic deformation (Figure 16.4)
- Stress-strain curve relation (Figure 16.5)

