

Air
50°C
 $\phi = 0.40$
100 kPa
1 kg dry air

$$(a) P_v = ? \quad 40\% \text{ of } P_g.$$

$$P_v = \phi P_g = (0.4)(12.343 \text{ kPa}) = 4.94 \text{ kPa}$$

$\nearrow P_g @ 50^\circ\text{C}$

$$(b) W = ? = \frac{0.622 P_v}{P - P_v} = \frac{0.622(4.94)}{100 - 4.94} = 0.0323 \frac{\text{kg H}_2\text{O}}{\text{kg dry air}}$$

(c) What would W be if air were saturated?

$$W_{\text{sat}} = \frac{0.622 P_g}{P - P_g} = \frac{0.622(12.343)}{100 - 12.343} = 0.0876 \frac{\text{kg H}_2\text{O}}{\text{kg dry air}}$$

$$\phi = \frac{W}{W_{\text{sat}}}? \quad \text{No} \quad \frac{0.0323}{0.0876} = 0.37, \text{ not } 0.40.$$

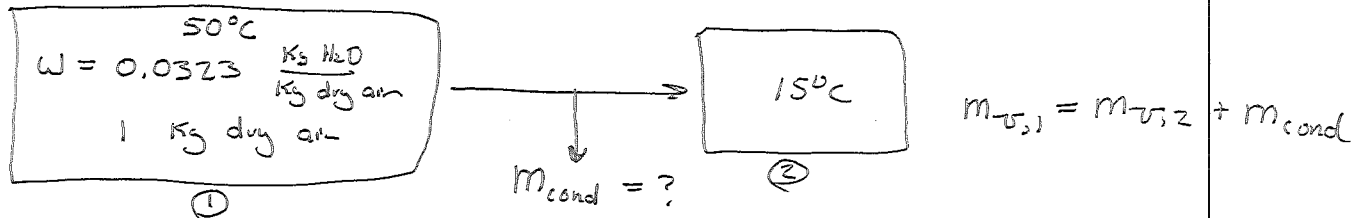
(d) If you cool the air, at which point does condensation begin?

What changes as we cool?
 W - No
 ϕ - Yes $\rightarrow 100\%$
 P_v - No

$$P_v = \phi P_g$$

$$4.94 = (1.0)(P_g) \rightarrow T_{\text{sat}} = 32.5^\circ\text{C} \Rightarrow \boxed{\text{Dew Point}}$$

(e) Continue cooling to 15°C , how much condenses?



• Approach is to figure out how much water the 15°C air can hold and look for difference

$$W_{\text{sat}} = \frac{0.622 P_g}{P - P_g} = \frac{0.622 [1.7051 \text{ kPa}]}{100 - 1.7051} = 0.0108 \frac{\text{kg H}_2\text{O}}{\text{kg dry air}}$$

$\nwarrow P_g @ 15^\circ\text{C}$

$$m_{\text{cond}} = \Delta W = 0.0323 - 0.0108 = 0.0215 \frac{\text{kg H}_2\text{O condensed}}{\text{kg dry air}}$$

Last point: To get total mass in a box:

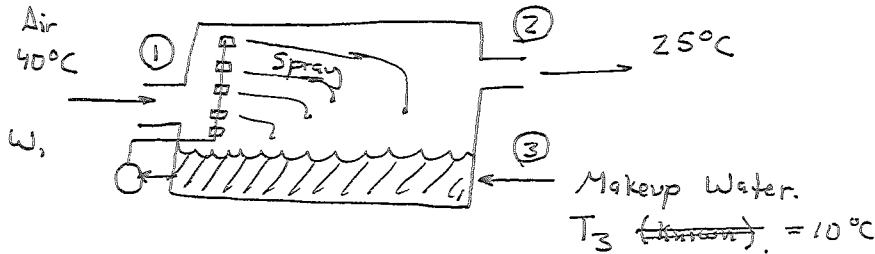
$$m = m_a + m_v = m_a \left[1 + \frac{m_v}{m_a} \right] = m_a [1 + W]$$

$$\Rightarrow \boxed{\frac{\text{Total mass}}{\text{Mass Dry Air}} = 1 + W}$$

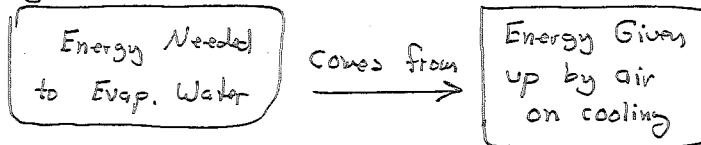
\Rightarrow Total mass of original box = $1+W = \underline{\underline{1.0323 \text{ Kg}}}$

Now shift to energy equation:

Develop 1st law around an example: Adiabatic Humidifier, - [Swamp Cooler]



- Notes: (a) Spray is so fine that exit air is saturated
 (b) Globally



- (c) If incoming air is wet, no cooling?
 (d) Set up and run, read $T_2 = 25^\circ\text{C}$ \rightarrow Get W_2

Conservation of Mass - Do for air and water separately.

Air: $\dot{m}_{a,1} = \dot{m}_{a,2} = \dot{m}_a$ (constant),

Water: $\dot{m}_{w,1} + \dot{m}_3 = \dot{m}_{w,2}$

but $\dot{m}_w = W \dot{m}_a$ $\left[\frac{\text{Kg H}_2\text{O}}{\text{Kg dry air}} \right] \left[\frac{\text{Kg dry air}}{\text{s}} \right]$

$W_1 \dot{m}_a + \dot{m}_3 = W_2 \dot{m}_a$ or $\dot{m}_3 = \dot{m}_a (W_2 - W_1)$

First Law: Flow System: $\dot{Q} - \dot{W} = \dot{H}_2 - \dot{H}_1 - \dot{H}_3$

$\Rightarrow \sum \dot{m}_i h_i = \sum \dot{m}_e h_e$

$\dot{m}_a h_{a,1} + \dot{m}_{w,1} h_{w,1} + \dot{m}_3 h_3 = \dot{m}_a h_{a,2} + \dot{m}_{w,2} h_{w,2}$

Divide by \dot{m}_a

$h_{a,1} + \underbrace{\frac{\dot{m}_{w,1}}{\dot{m}_a}}_W h_{w,1} + \underbrace{\frac{\dot{m}_3}{\dot{m}_a}}_{W_2 - W_1} h_3 = h_{a,2} + \underbrace{\frac{\dot{m}_{w,2}}{\dot{m}_a}}_{W_2} h_{w,2}$

B

$$\left[h_{a,1} + w_1 h_{v,1} \right] + (w_2 - w_1) h_3 = \left[h_{a,2} + w_2 h_{v,2} \right]$$

We will see later that the bracketed terms can be looked up on the psychrometric chart?

⇒ Since ΔT is small in these applications, it's OK to use $h_{a,1} = C_{p,a} T_1$

$$\left[C_{p,a} T_1 + w_1 h_{v,1} \right] + (w_2 - w_1) h_3 = \left[C_{p,a} T_2 + w_2 h_{v,2} \right]$$

$$[1.005][40^\circ\text{C}] + w_1 [2574.3] + (0.02036 - w_1)(42.01) = [1.005][25] + [0.02036][2547.2]$$

↖ Sat vapor @ T_1
↖ $h_f @ 10^\circ\text{C}$

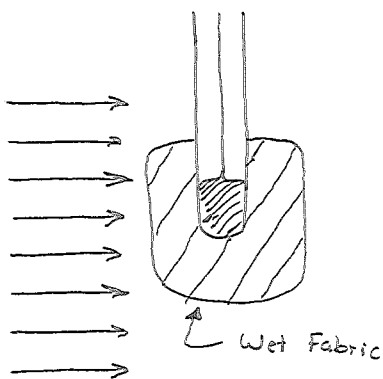
$$w_2 = w_{\text{sat}}(25^\circ\text{C}) = \frac{0.622 P_g}{P - P_g} = \frac{(0.622)(3.169 \text{ kPa})}{100 - 3.169 \text{ kPa}} = 0.02036 \frac{\text{kg H}_2\text{O}}{\text{kg dry air}}$$

Solve: $w_1 = 0.01486 \frac{\text{kg H}_2\text{O}}{\text{kg dry air}}$

$$\Rightarrow \phi_1 = \frac{w_1 P}{(0.622 + w_1) P_{g,1}} = \frac{[0.01486][100]}{(0.622 + 0.01486)(7.384)} = \underline{\underline{31.6\%}}$$

$P_g @ 40^\circ\text{C}$

How to get in practice? Wet bulb temperature:



- Water evaporates
- Cools liquid
- This reduces P_g , evap rate
→ Reach steady state

Heat supplied by air = heat lost by evaporation.

Run @ 8:30 am. $T_{WB} = 42^\circ\text{F} = 5.6^\circ\text{C}$
 $T = 47^\circ\text{F} = 8.3^\circ\text{C}$

$$\left[C_{p,a} T_1 + w_1 h_{v,1} \right] + (w_2 - w_1) h_f = \left[C_{p,a} T_2 + w_2 h_{v,2} \right]$$

$$(1.005)(8.3) + w_1(2516.7) + (0.00571 - w_1)(23.51) = [1.005][5.6] + [0.00571][2511.7]$$

$$\Rightarrow w_1 = 0.00461 \frac{\text{kg H}_2\text{O}}{\text{kg dry air}} \Rightarrow \phi_1 = 67\%$$

Nov 14

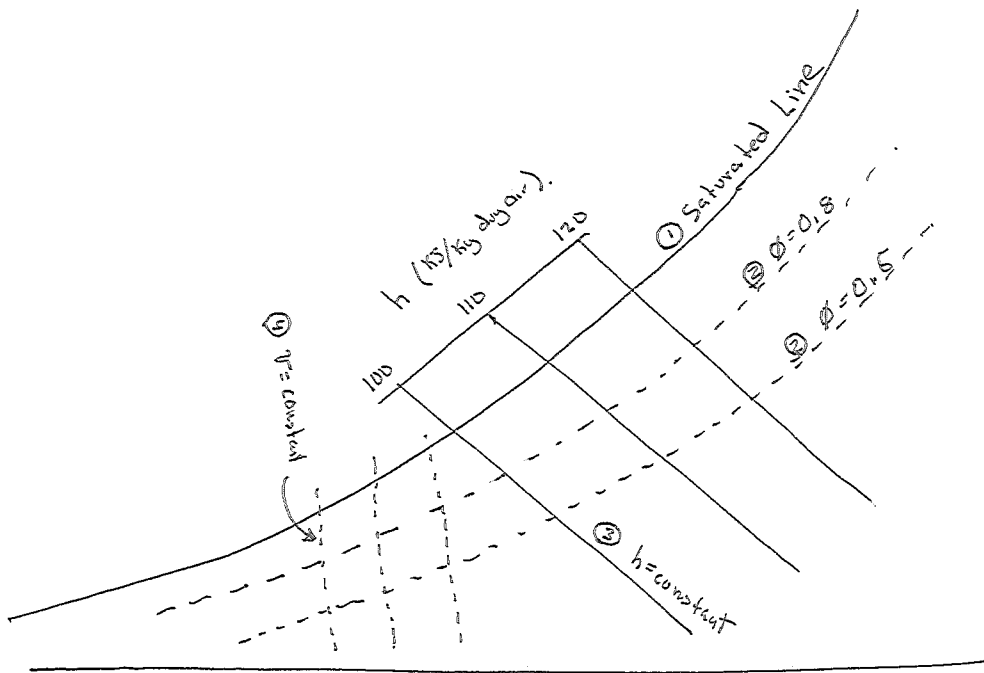
Next, run in my office: $T_{WB} = 57^\circ F = 13.9^\circ C$
 $T = 74^\circ F = 23.3^\circ C$

$$W_1 = 0.0062 \frac{kg \ H_2O}{kg \ dry \ air} \quad \phi_2 = 34\%$$

\Rightarrow Inside humidity ^{ratio} a little higher, ϕ but relative humidity much lower.

Psychrometric Chart (Fig A-9) provides a tool to automate these calculations.

WORKS ONLY FOR 1 ATM = 101.325 kPa \Rightarrow OTHERWISE MUST USE EQUATIONS



$T_d, ^\circ C$

Main Features

① Saturation Line: $T \rightarrow P_g \Rightarrow W_{sat} = \frac{0.622 P_g}{101 - P_g}$

\Rightarrow Choose a lot of T's, and draw line.

② Lines of constant ϕ :

$$\left. \begin{array}{l} T \rightarrow P_g \\ \text{Vary } \phi (0.1, 0.2, \dots) \end{array} \right\} W = \frac{0.622 \phi P_g}{101 - \phi P_g}$$

For each T, pick $\phi = 0.1, 0.2, \dots$ and get corresponding W.

\Rightarrow Then plot.

③ Lines of constant h:

$$h = h_a + W h_v = C_{p,a} T + W h_v$$

Solve for $W = \frac{h - C_{p,a} T}{h_v}$

To draw line for $h = 100 \text{ kJ/kg dry air}$, go

$$W = \frac{100 - C_{p,a} T}{h_{fg}}$$

Pick $T \rightarrow h_{fg}$
 \Rightarrow Get W that corresponds to this T
 \Rightarrow Draw h line.

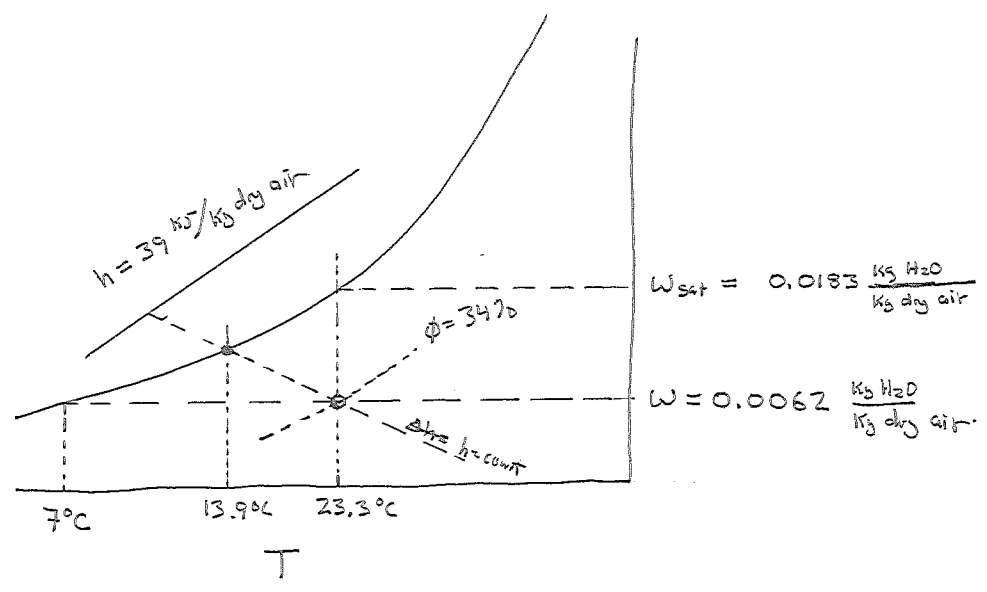
④ $V = \text{constant}$ lines - ideal gas:

Chart has two roles:

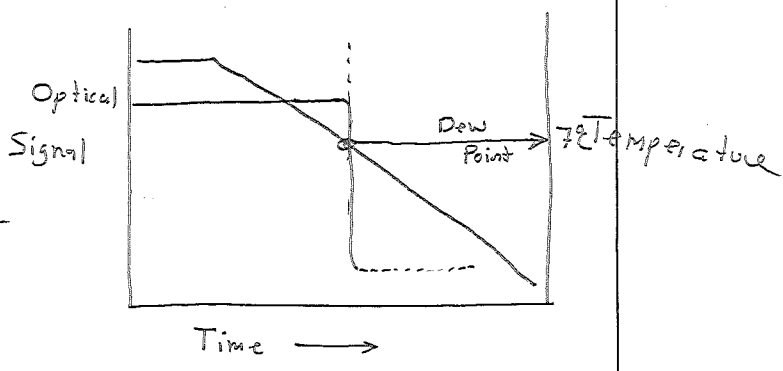
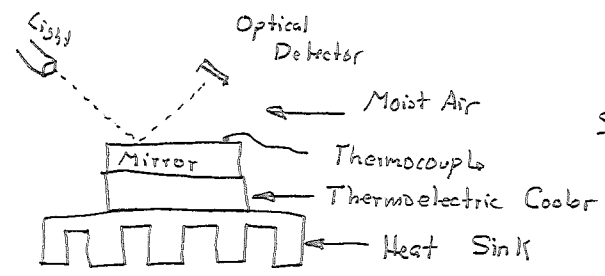
- ① Given two independent properties, can get all others.
 $T, T_{WB}, T_{DP}, \phi, h, v, W$
- ② Easy way to visualize processes

Must use equations if (a) $P \neq \text{latm}$
 (b) Fall off chart.

Example: Ran sling psychrometer: $T = 23.3^\circ\text{C}$
 $T_{WB} = 13.9^\circ\text{C}$

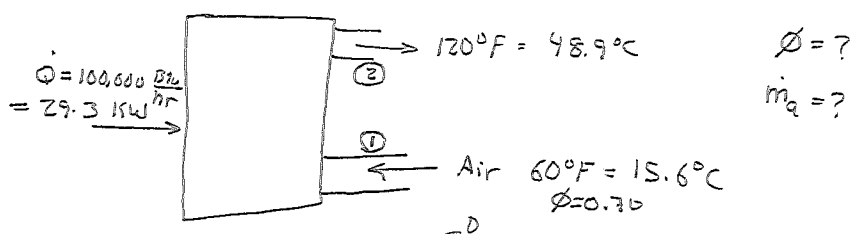


A different method:



Some examples of using the chart:

- Simple heating and cooling:



First Law: $\dot{Q} - \dot{W} = \sum \dot{m}_e h_e - \sum \dot{m}_i h_i$

$$\dot{Q} = \dot{m}_{a,2} h_{a,2} + \dot{m}_{v,2} h_{v,2} - \dot{m}_{a,1} h_{a,1} - \dot{m}_{v,1} h_{v,1}$$

here \dot{m}_a is constant, ~~set~~ and \dot{m}_v is constant

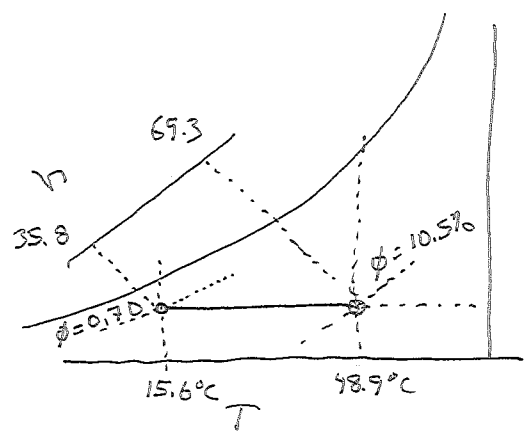
$$\dot{Q} = \dot{m}_a \left[\underbrace{\left(h_{a,2} + \frac{\dot{m}_{v,2}}{\dot{m}_a} h_{v,2} \right)}_{h_2} - \underbrace{\left(h_{a,1} + \frac{\dot{m}_{v,1}}{\dot{m}_a} h_{v,1} \right)}_{h_1} \right] \Rightarrow \dot{W}_1 = \dot{W}_2$$

1) Via equation: $h_a = C_{p,a} T$ $h_v = h_g @ 48.9 \text{ and } 15.6^\circ\text{C}$

$$\dot{Q} = \frac{W P}{0.622 + W} \quad W = \frac{0.622 \phi P_g}{P - \phi P_g} \quad \begin{matrix} \uparrow \\ P @ 15.6^\circ\text{C} \end{matrix}$$

Then $\phi_2 = \frac{W P}{(0.622 + W) P_g} @ 48.9^\circ\text{C}$

2) Via chart:

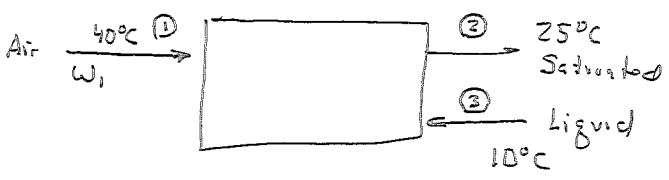


$$\dot{Q} = \dot{m}_a (h_2 - h_1)$$

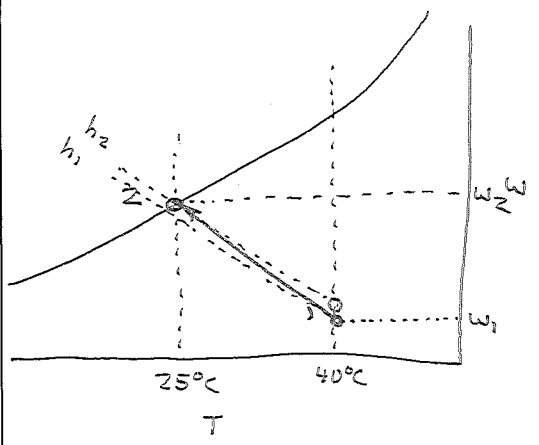
$$29.3 \text{ kW} = \dot{m}_a (69.3 - 35.8 \frac{\text{kJ}}{\text{kg dry air}})$$

$$\dot{m}_a = 0.87 \frac{\text{kg dry air}}{\text{s}}$$

• Next, our adiabatic saturator:



First Law:
$$\frac{[h_a + wh_v]_1}{h_1} + (w_2 - w_1)h_3 = \frac{[h_a + wh_v]_2}{h_2}$$



Two approaches - Simple and tough but correct.

- 1) Simple: Neglect the h of the inlet liquid stream $\Rightarrow h_2 = h_1$
- 2) Tougher, but more correct. Iterate.

(a) Let $h_2 = h_1 \rightarrow$ get w_1

$$\Rightarrow (b) h_1 + (w_2 - w_1)h_3 = h_2$$

$$\uparrow \quad \uparrow$$

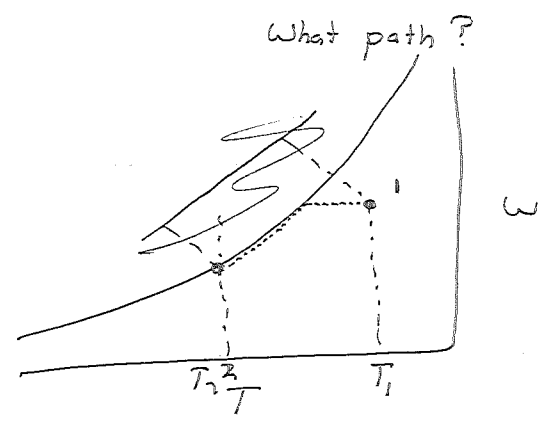
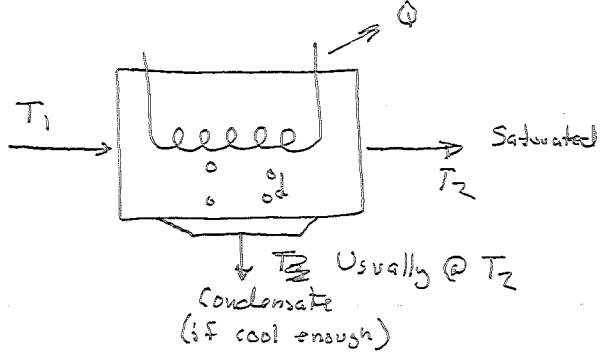
 New w_1 Lower.

(c) New $h_1 \rightarrow$ New w_1
 \Rightarrow Repeats but you shouldn't need to.

Nov 15 - Power Plant

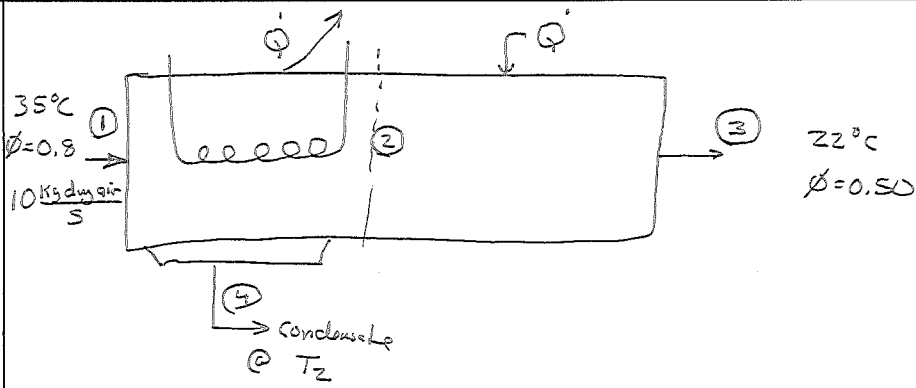
Nov 16

• Air conditioner:

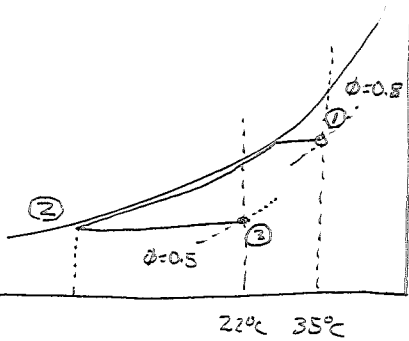


Problem is that air is now saturated - Outside of comfort zone.

Approach is to overcool, and then reheat.



First, isenthalpic process on chart



1) Using equations:

$$w_1 = \frac{0.622 \phi_1 P_{g,1}}{P - \phi_1 P_{g,1}}$$

$$w_3 = \frac{0.622 \phi_3 P_{g,3}}{P - \phi_3 P_{g,3}}$$

At point ②

$$P_{v,3} = \phi_3 P_{g,3}$$

↑
@ 22°C

At point ③ $P_{v,3} = P_{v,2} = P_{g,2}$

Steam → T₂
Table

First law for heater:

$$\begin{aligned} \dot{Q} &= \dot{m}_a h_2 - \dot{m}_a h_1 \\ &= \dot{m}_a h_{a,3} + \dot{m}_{v,3} h_{v,3} - [\dot{m}_a h_{a,2} + \dot{m}_{v,2} h_{v,2}] \\ &= \dot{m}_a \left[\underbrace{(h_{a,3} + w_3 h_{v,3})}_{C_p T_3} - \underbrace{(h_{a,2} + w_2 h_{v,2})}_{C_p T_2 + h_{g, T_2}} \right] \end{aligned}$$

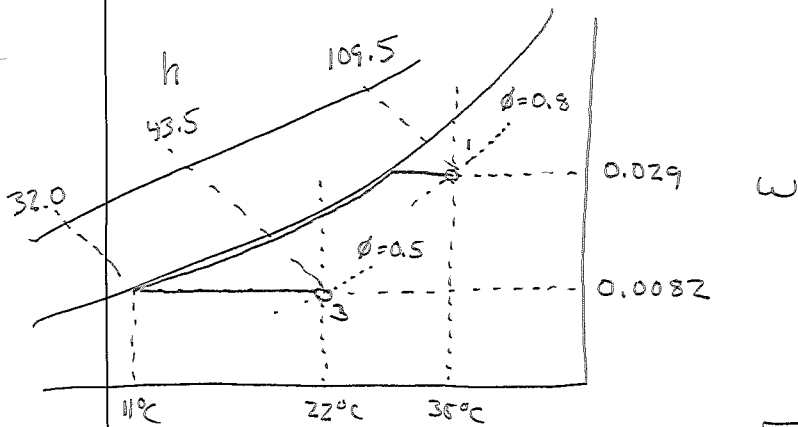
First Law for A/C:

$$\begin{aligned} \dot{Q} &= \sum \dot{m}_e h_e - \sum \dot{m}_i h_i \\ &= \dot{m}_a h_{a,2} + \dot{m}_{v,2} h_{v,2} + \dot{m}_4 h_4 - \dot{m}_a h_{a,1} - \dot{m}_{v,1} h_{v,1} \end{aligned}$$

Conservation of water: $\dot{m}_{v,1} = \dot{m}_{v,2} + \dot{m}_4$ $w_1 - w_2 = \frac{\dot{m}_4}{\dot{m}_a}$

$$\dot{Q} = \dot{m}_a \left[\underbrace{(h_{a,2} + w_2 h_{v,2})}_{h_f @ T_4 = T_2} + (w_1 - w_2) h_4 - [h_{a,1} + w_1 h_{v,1}] \right]$$

2) Using Chart:



$$\dot{Q}_c = \dot{m}_a \left[\overbrace{(h_{a,3} + w_3 h_{v,3})}^{h_3} - \overbrace{(h_{a,2} + w_2 h_{v,2})}^{h_2} \right]$$

First Law on heater: $\dot{Q} = \dot{m}_a (h_3 - h_2) = \left(10 \frac{\text{kg}}{\text{s}}\right) \left[43.5 - 32.0 \frac{\text{kJ}}{\text{kg dry air}} \right] = \boxed{115 \text{ kW}}$

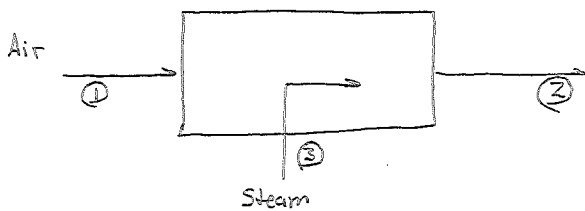
First Law on AC:

$$\dot{Q} = \dot{m}_a \left\{ \underbrace{(h_{a,2} + w_2 h_{v,2})}_{h_2} + (w_1 - w_2) h_4 - \underbrace{(h_{a,1} + w_1 h_{v,1})}_{h_1} \right\}$$

$$= 10 \frac{\text{kg}}{\text{s}} \left[32.0 + (.029 - .0082)(46.21) - 109.5 \right] = \boxed{-765.4 \text{ kW}}$$

Nov. 19

• Steam heating:



$$\dot{Q} - \dot{W}^0 = \sum \dot{m}_e h_e - \sum \dot{m}_i h_i \quad \dot{m}_a h_{a,1} + \dot{m}_{v,1} h_{v,1} + \dot{m}_3 h_3 = \dot{m}_a h_{a,2} + \dot{m}_{v,2} h_{v,2}$$

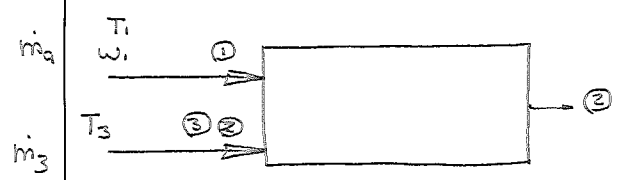
Conservation of Water: $\dot{m}_{v,1} + \dot{m}_3 = \dot{m}_{v,2}$

or $\dot{m}_a \left[\frac{\dot{m}_{v,2}}{\dot{m}_a} - \frac{\dot{m}_{v,1}}{\dot{m}_a} \right] = \dot{m}_3 = \dot{m}_a (w_2 - w_1)$

$$\left[h_{a,1} + w_1 h_{v,1} \right] + (w_2 - w_1) h_3 = \left[h_{a,2} + w_2 h_{v,2} \right]$$

or $\boxed{h_1 + (w_2 - w_1) h_3 = h_2}$

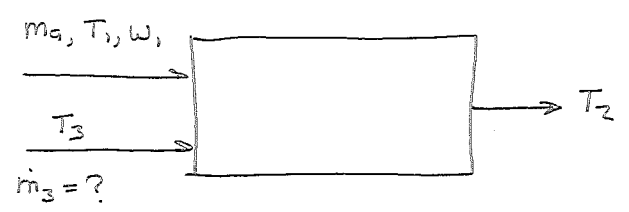
Say I know the steam and air flow rates.



$$h_1 \text{ from chart } m_a[w_2 - w_1] = m_3 \Rightarrow w_2$$

$$\Rightarrow h_2, w_2 \Rightarrow T_2, \phi_2, \text{ etc.}$$

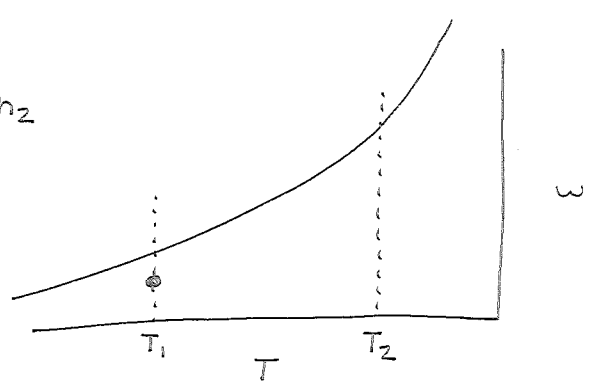
Now say I want to target a specific outlet T_2 .



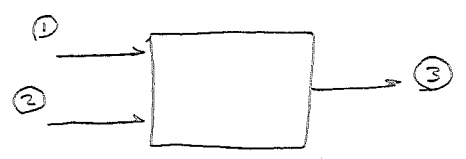
$$h_1 + (w_2 - w_1)h_3 = h_2$$

Iterate

$\underline{m_3}$	\rightarrow	$\underline{w_2}$	\rightarrow	$\underline{h_2}$	\rightarrow	$\underline{T_2}$
-		-		-		-
-		-		-		-
-		-		-		-
-		-		-		-



Adiabatic Mixing



air $m_{a,3} = m_{a,1} + m_{a,2}$

water: $m_{w,3} = m_{w,1} + m_{w,2}$

~~1st Law $m_{a,3}h_3 = m_{a,1}h_1 + m_{a,2}h_2$~~

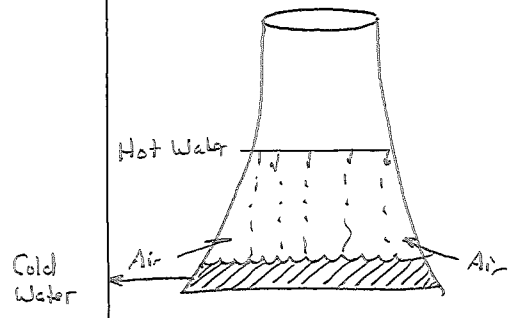
but $m_{w,3} = m_{a,3}w_3$, $m_{w,2} = m_{a,2}w_2$, $m_{w,1} = m_{a,1}w_1$

so: $m_{a,3}w_3 = m_{a,1}w_1 + m_{a,2}w_2$

1st Law: $m_{a,3}h_3 = m_{a,1}h_1 + m_{a,2}h_2$

Know all inlet conditions: $\Rightarrow m_{a,3}, w_3, h_3$
 \Rightarrow Chart $T_3, \text{ etc.}$

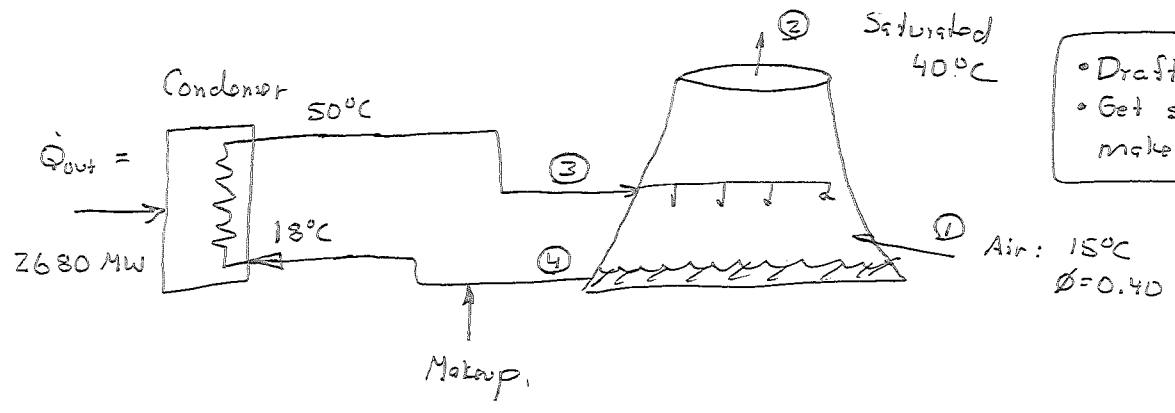
Last topic: Wet Cooling Towers



- Warm droplets evaporate (like wet bulb thermometer),
- Energy for hfg comes from ΔT on drops.
- Cold water to process
- Warm air naturally updrafts (some units have fans, like LW).

Lets look at the design of the cooling tower for the Trojan plant.

$$\left. \begin{aligned} \dot{W}_{\text{elect}} &= 1150 \text{ MW} \\ \eta &= 30\% \end{aligned} \right\} \dot{Q}_{\text{out}} = 2680 \text{ MW}$$



- Draft = 20 ft/s
- Get size and makeup flow

Get total water flow via 1st law on condenser:

$$\dot{Q}_{\text{out}} = \dot{m}_3 C_{p, \text{H}_2\text{O}} (T_3 - T_4)$$

$$2,680,000 \frac{\text{kJ}}{\text{s}} = \dot{m}_3 \left(4.184 \frac{\text{kJ}}{\text{kg}\cdot\text{K}} \right) (50 - 18) \Rightarrow \underline{\dot{m}_3 = 20,017 \text{ kg/s}}$$

- Stop and think about this for a second. ~ 20 tons/s cooling water for a condenser running $> 50^\circ\text{C}$.
- We know we get better cycle η with cooler condenser' $40^\circ\text{C} \Rightarrow \dot{m}_3 = 29 \text{ tons/s} \Rightarrow$ Bigger exchanger, more cost.

Now do 1st law on tower: $\dot{Q} - \dot{W} = \sum \dot{m}_e h_e - \sum \dot{m}_i h_i$

$$\dot{m}_a h_1 + \dot{m}_3 h_3 = \dot{m}_a h_2 + \dot{m}_4 h_4$$

Water balance: $\dot{m}_{T,2} + \dot{m}_4 = \dot{m}_{T,1} + \dot{m}_3$

$$\Rightarrow \dot{m}_4 = \dot{m}_3 - (\dot{m}_{T,2} - \dot{m}_{T,1})$$

$$= \dot{m}_3 - \dot{m}_a (w_2 - w_1)$$

$$\text{So: } \dot{m}_a h_1 + \dot{m}_3 h_3 = \dot{m}_a h_2 + [\dot{m}_3 - \dot{m}_a (w_2 - w_1)] h_4$$

$$\text{Solve for } \dot{m}_a = \frac{\dot{m}_3 (h_3 - h_4)}{(h_2 - h_1) - (w_2 - w_1) h_4}$$

$$\dot{m}_3 = 20,017 \text{ kg/s}$$

$$h_3 = h_f @ 50^\circ\text{C} = 209.33 \text{ kJ/kg}$$

$$h_4 = h_f @ 18^\circ\text{C} = 75.57 \text{ kJ/kg}$$

$$h_2 = \text{off chart?}$$

$$\leftarrow h_g @ 40^\circ\text{C} = 2574.3$$

$$h_2 = C_p T_2 + w_2 h_{v,2} = 166.59 \text{ kJ/kg}$$

\uparrow 1.005 \uparrow 40°C \uparrow

$$w_2 = w_{\text{sat}} @ 40^\circ\text{C} = \frac{0.622 P_g}{P - P_g} = \frac{0.622 (7.384)}{101 - 7.384} = 0.0491 \frac{\text{kg H}_2\text{O}}{\text{kg dry}}$$

$$h_1 \stackrel{\text{chart}}{=} 24.5 \text{ kJ/kg}$$

$$w_1 = 0.00425 \frac{\text{kg H}_2\text{O}}{\text{kg dry}}$$

$$\dot{m}_a = \frac{[20,017 \frac{\text{kg}}{\text{s}}][209.33 - 75.57 \text{ kJ/kg H}_2\text{O}]}{[166.59 - 24.5 \frac{\text{kJ}}{\text{kg dry air}}] - [0.0491 - 0.00425 \frac{\text{kg H}_2\text{O}}{\text{kg dry air}}][75.57 \frac{\text{kJ}}{\text{kg dry a}}]}$$

$$\dot{m}_a = 19,300 \frac{\text{kg dry air}}{\text{s}} \quad \text{Volumetric Flow Rate} = \dot{m}_a V_1 = \frac{19,300 \text{ kg dry}}{\text{s}} \left| \frac{0.821 \text{ m}^3}{\text{kg dry}} \right. = 15,850 \frac{\text{m}^3}{\text{s}}$$

$$\text{Mean draft velocity} = 20 \text{ ft/s}$$

$$\text{Area} = \frac{15,830 \text{ m}^3}{\text{s}} \left| \frac{\text{s}}{20 \text{ ft}} \right| \left| \frac{3.28 \text{ ft}}{\text{m}} \right. = 2600 \text{ m}^2 \Rightarrow \boxed{D = 57.5 \text{ m}}$$

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$$\text{Makeup water: } \dot{m}_a (w_2 - w_1) = [19,300 \frac{\text{kg dry}}{\text{s}}][0.0491 - 0.00425 \frac{\text{kg H}_2\text{O}}{\text{kg dry}}] = 866. \text{ kg/s}$$

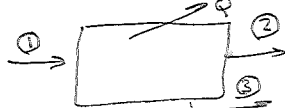
\Rightarrow If heat were directly put into river, would get a $\sim 0.3^\circ\text{C}$ temperature rise, but dispersion is poor down there.

Review main points

- Express all quantities on dry basis. \dot{m}_a doesn't change during humidification/dehumidification processes.
- Know difference between P_r , P_g .
- Know how to convert between each of the 3 variables, P_r , ϕ , w .
- Attack all problems via:

(a) Conservation of dry air: $\sum \dot{m}_{a,in} = \sum \dot{m}_{a,out}$

(b) Conservation of water: e.g. ac unit



$$\dot{m}_{T,1} = \dot{m}_{T,2} + \dot{m}_3$$

$$\text{or } w_1 = w_2 + \dot{m}_3 / \dot{m}_a$$

(C) First Law:

$$\dot{m}_a h_{a,1} + \dot{m}_{O_2,1} h_{O_2,1} = \dot{m}_3 h_3 + \dot{m}_2 h_{a,2} + \dot{m}_{O_2,2} h_{O_2,2}$$

or $\underbrace{h_{a,1} + w_1 h_{O_2,1}}_{h_1} = (w_1 - w_2) h_3 + \underbrace{h_{a,2} + w_2 h_{O_2,2}}_{h_2}$

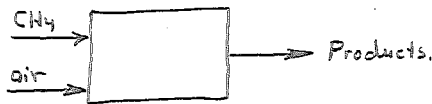
↔ Chart ↔

- Chart: 1 atm only!
- relate w, ϕ
- Get T_{DP}, w_{sat} .
- Get h 's as above.

Chapter 13 - Chemical Reactions - Combustion

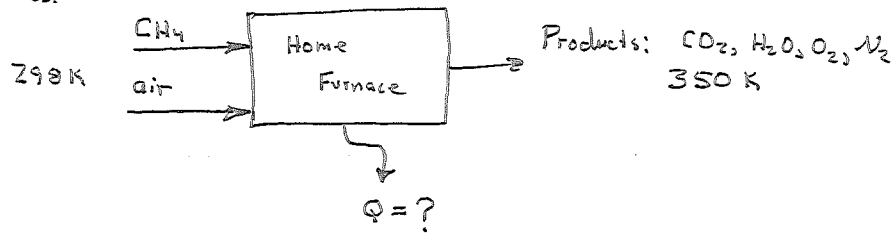
Overview of Issues -

① Stoichiometry Calculations:

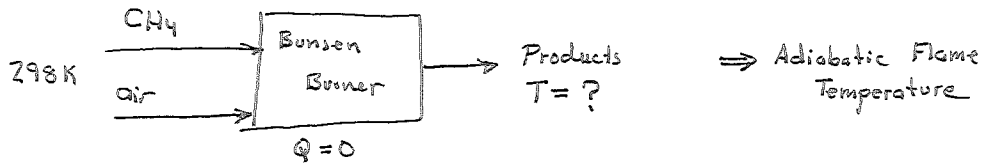


- How much air exactly balances a given fuel?
- Product composition: y_{H_2O}, y_{CO_2} ?

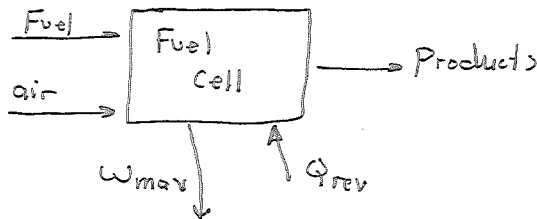
② First Law Balances:



Or:

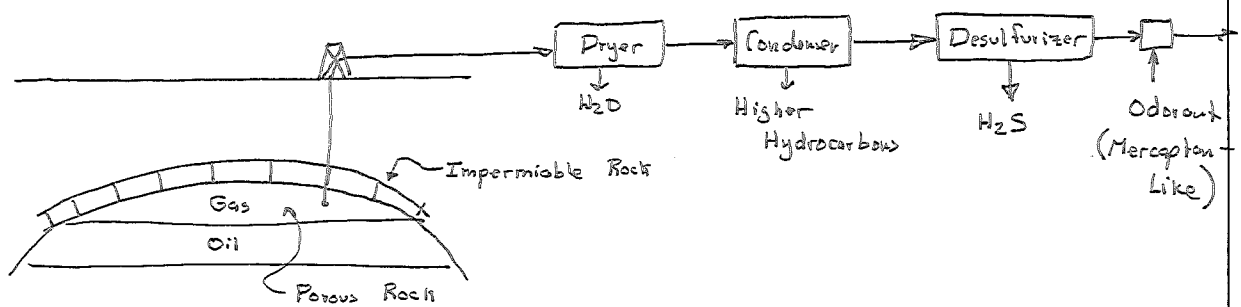


③ Second Law Issues (will not cover... see ME 430)



Briefly talk about fuel resources: ~90% of energy comes from combustion

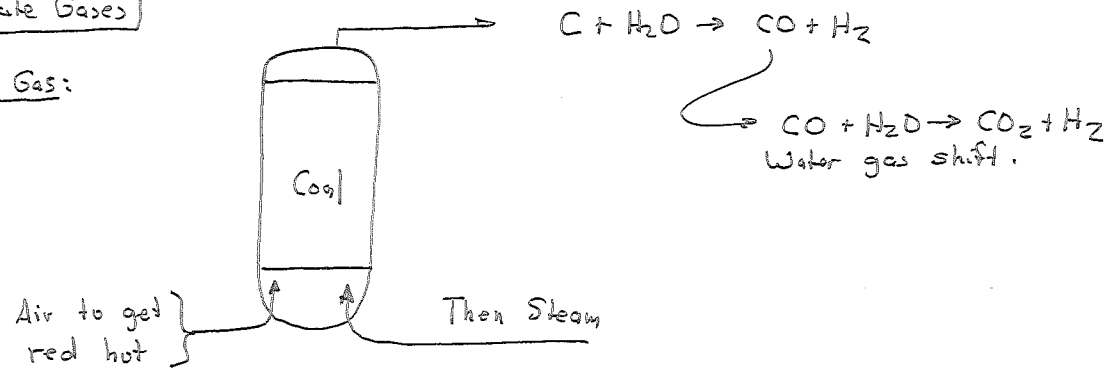
Natural Gas



Composition: 80-95% CH₄
Ethane, Ethylene, Propane.

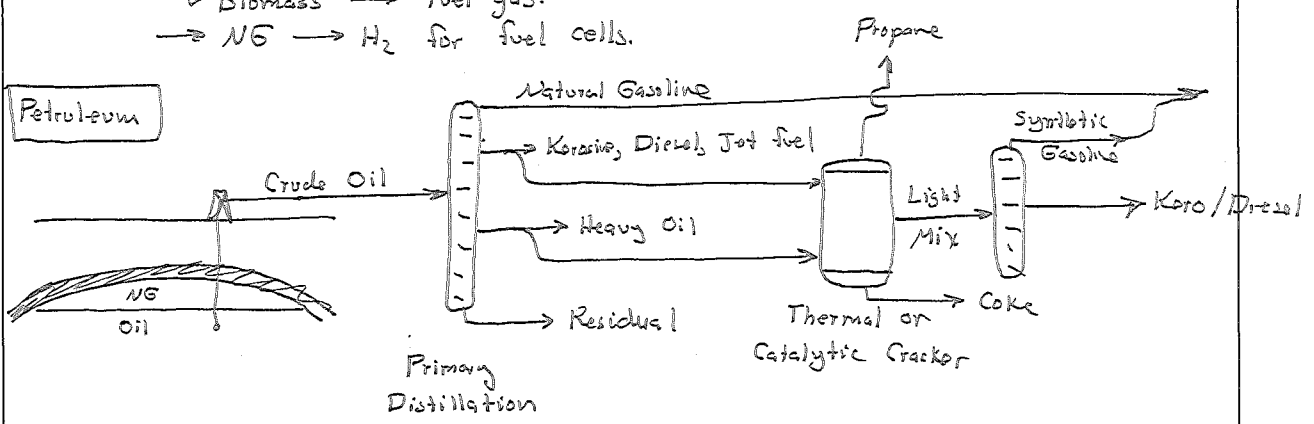
Alternate Gases

Coal Gas:



- This is how gasworks park worked
- Neglected technology, but seeing resurgence
 - Biomass → Fuel gas.
 - NG → H₂ for fuel cells.

Petroleum



- Before 1900 - Wanted kerosene for lamp oil, Gasoline a dangerous byproduct
- Now want gasoline, need to change refining to get better product match.

Coal

Explore by composition:

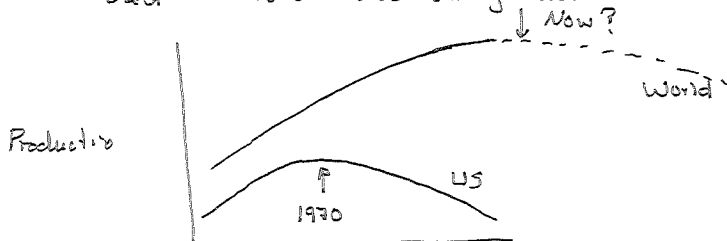
	(Mass %)	
Minerals	5	→ Slag on furnace walls (corrosion/heat transfer) → Waste problem (every 20 days have a unit train leaving) → Particulate matter → Toxics, As, Hg, Se, U, etc.
Sulfur	2	→ SO ₂ : Acid rain, sulfate particulate (visibility).
Aluminum	.	→ SO ₃ → H ₂ SO ₄ → plant corrosion
Nitrogen	1	→ NO, NO ₂ → Smog.
Hydrogen	7	→ H ₂ O
Carbon	83	→ CO ₂

Per 1 MJ → Coal gives: 0.102 Kg CO₂
 NG gives: 0.049 Kg CO₂ due to more H₂ less C.

Quick Assessment:

Petroleum is exclusively a transportation fuel:

- Only get 20-25% out of oil field; rest is trapped in rock
- Used ~ 50% of world's easily recoverable oil.



- ⇒ In 10-30 years will begin to see costs rise due to scarcity of ~~cheap~~ easily recoverable oil.
- ⇒ EOR technologies can get lots more, but not at \$20-30/barrel
- ⇒ So issue is not running out, but economic impact of large increases in oil prices.

Coal US has more than anybody; ~ 500 year supply, but do we want to burn it all?

Natural Gas: No minerals, S, N, so cleanup is easy.

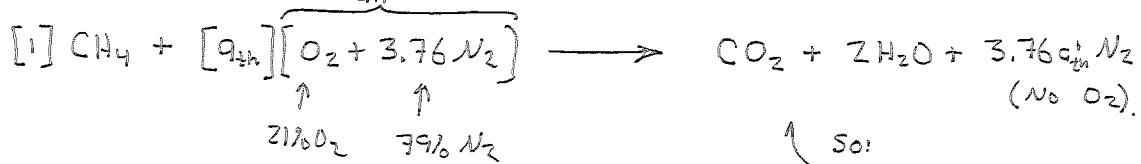
\$2.5/10⁶ Btu vs. \$1.4 for coal due to less cleanup required.

- In Northwest, we get from Canada → Combined cycle is where the action is.
- Used 15% in world, 50% in US, Canada big supplier
Last ~ 70-100 years?

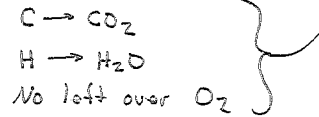
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First Stoichiometry

Start with 1 kmole CH_4 + stoichiometric air.



- Stoichiometric: Just enough air to give



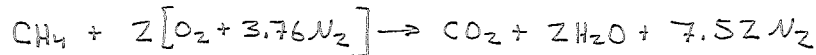
- Get a_{th} via O-atom balance:

$$I_n = O_{ut}$$

$$2a_{th} = 2 + 2 \Rightarrow a_{th} = 2$$

a_{th} is a stoichiometric air demand, and is the same for each fuel.
 $\text{CH}_4 = 2$

- So balanced equation becomes:



- Now do some things:

- Product composition:

$$n = \sum n_i = 1 + 2 + \del{7.52} = 7.52 = 10.52$$

	n_i	$y_i = n_i/n$
CO_2	1	0.095
H_2O	2	0.190
N_2	7.52	0.715
$n = \sum n_i = 10.52$		

$$\begin{aligned} \text{Dew Point: } P_v &= y_{\text{H}_2\text{O}} P \\ &= [0.19][100 \text{ kPa}] \\ &= 19 \text{ kPa.} \end{aligned}$$

Find place in steam table
where $P_g = 19 \text{ kPa} \Rightarrow T_{DP} = 58.8^\circ\text{C}$

- Definition: AF mass ratio = $\frac{m_a}{m_f}$

$$m_f = \frac{1 \text{ kmole} | 16 \text{ kg}}{1 \text{ kmole}} = 16 \text{ kg}$$

$$m_a = \frac{2 [1 + 3.76] \text{ kmols air} | 29 \text{ kg}}{1 \text{ kmole}} = 276.1 \text{ kg}$$

$$\text{AF} = \frac{276.1}{16} = 17.3$$

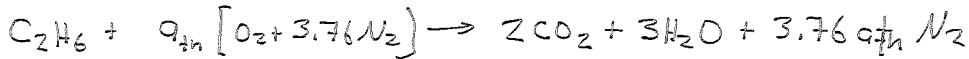
Normally you burn with extra air to ensure all the fuel is burned.

Introduce a new parameter $\Phi_{AF} = \text{Air/fuel stoichiometric ratio}$.
 $\Phi = 1$ if stoichiometric, > 1 if more air is present (called fuel lean or air rich).

Set up for a new fuel, ethane with $\Phi_{AF} = 1.2 \rightarrow 120\%$ theoretical air
 20% excess air

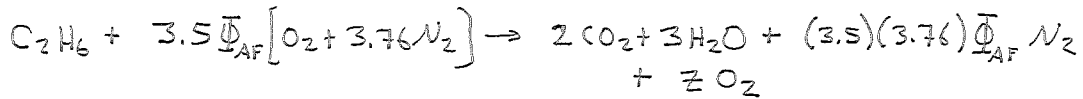


1. Get a_{th} for C_2H_6 by temporarily assuming $\Phi_{AF} = 1$



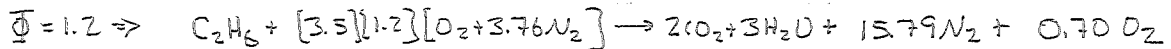
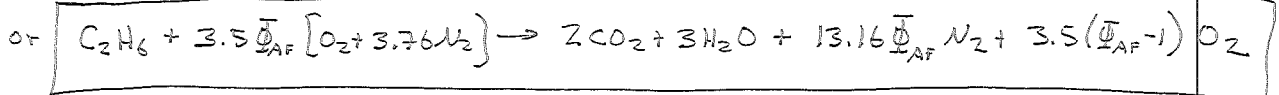
O-atom balance: $2a_{th} = 4 + 3 \Rightarrow a_{th} = 3.5$ [Will always be this for C_2H_6]

2. Now insert Φ_{AF}



Get z via O-atom balance

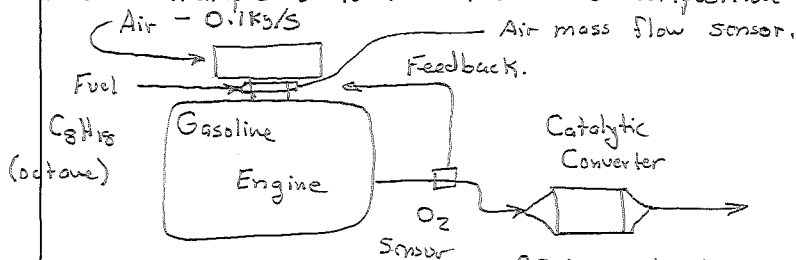
$$(2)(3.5)\Phi = z(4+3) + 2z \Rightarrow z = 3.5(\Phi - 1)$$



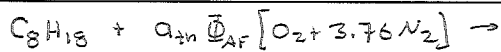
3. Get product composition:

	n_i	$y_i = n_i/n$
CO_2	2	0.093
H_2O	3	0.140
N_2	15.79	0.735
O_2	0.70	0.033
$n =$	21.49	

Another example is to take a measured composition and work backwards to A/F.



Both work only if y_{O_2} is controlled tightly:
 e.g. $\Rightarrow y_{O_2} = 0.5\%$
 $\Rightarrow \text{Find } m_{fuel}$

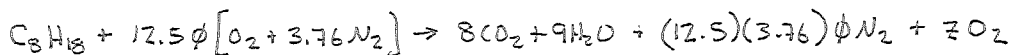


① Temporarily assume $\bar{\Phi} = 1$ to get a_{th}

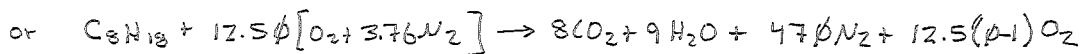


$$O\text{-atom balance: } 2a_{th} = 16 + 9 \Rightarrow a_{th} = 12.5$$

② Now insert $\bar{\Phi}_{AF}$



$$\begin{aligned} \text{Get } z \text{ via } O\text{-atom balance: } (z)(12.5)\bar{\Phi} &= 16 + 9 + 2z \Rightarrow \\ z &= 12.5(\bar{\Phi} - 1) \end{aligned}$$



Know $y_{O_2} = 0.005$, want $\bar{\Phi}$; How?

$$y_{O_2} = \frac{n_{O_2}}{n} = \frac{12.5(\bar{\Phi} - 1)}{8 + 9 + 47\bar{\Phi} + 12.5(\bar{\Phi} - 1)} = 0.005$$

$$\begin{aligned} \Rightarrow \bar{\Phi}_{AF} &= 1.0262 \Rightarrow 102.62\% \text{ Theoretical Air} \\ &\Rightarrow 2.62\% \text{ Excess Air} \end{aligned}$$

$$\text{Now get: } AF = \frac{m_a}{m_f}$$

$$m_f = [1 \text{ kmole}] [114 \text{ kg/kmole}] = 114 \text{ kg}$$

$$m_a = [12.5 \text{ kmols air}] [M_{air}]$$

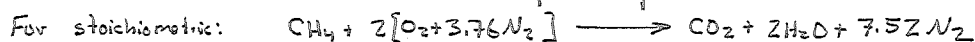
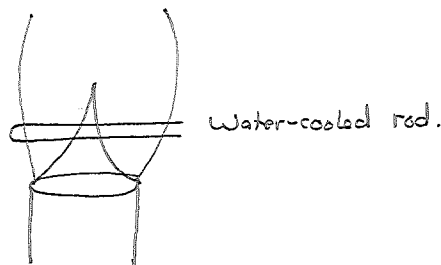
$$= [12.5] [1.0262] [1 + 3.76] [29 \text{ kg/kmole}] = 1771 \text{ kg}$$

$$AF = \frac{1771}{114} = 15.53 \frac{\text{kg air}}{\text{kg fuel}}$$

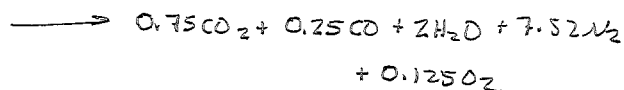
$$\text{so: } \frac{0.1 \text{ kg air}}{s} \Bigg| \frac{\text{kg fuel}}{15.53 \text{ kg air}} = \underline{\underline{6.44 \frac{\text{grams fuel}}{s}}}$$

A couple of combustion-related topics:

① Completeness of combustion:



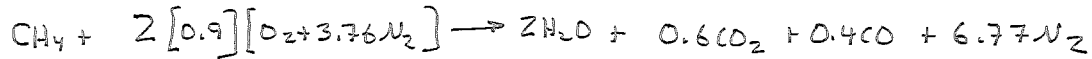
Quench



- Not all C → CO₂, some stops @ CO
- Means you have some left over O₂
- This is why cars emit CO
 - Not always enough time to finish combustion
 - Cylinder walls are cold.

② Substoichiometric Combustion

CH₄ + 90% Theoretical Air.

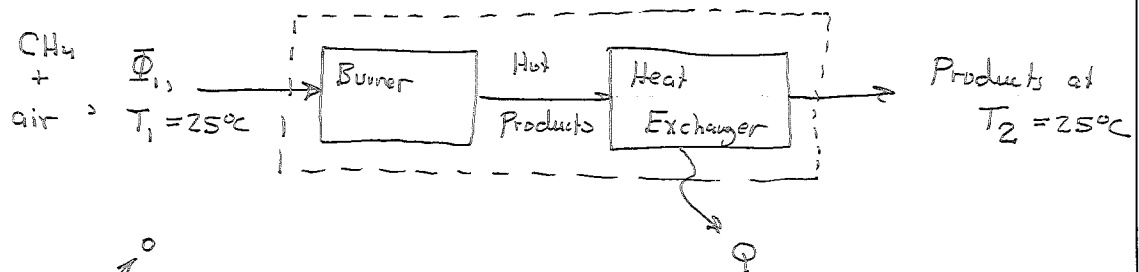


$$\Rightarrow y_{\text{CO}} = 4.09\% ; y_{\text{CO}} = 0.0035\%$$

↑ ambient air standard

So you can see why a malfunctioning kerosene heater (i.e., blocked air passages) is so dangerous.

First Law on Reacting Systems



$$\dot{Q} - \dot{W} = \sum \dot{n}_e h_e - \sum \dot{n}_i h_i$$

Since both reactants and products are at 25°C, the $\Delta h (=Q)$ is due to the change in chemical form (i.e., potential energy in bonds becomes thermal energy upon reaction).

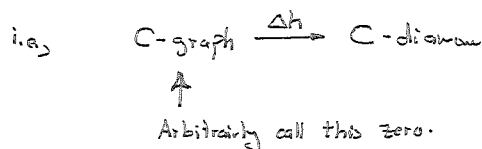
We need a new definition of $h=0$ to express this.

$$\Rightarrow \boxed{h=0 \text{ for elements in their standard state at } 25^\circ\text{C}}$$

Note that this is (as usual) arbitrary. The only thing that is important is to be consistent.

Elements in standard state H₂, O₂, N₂, C-graphite.

Not in standard state H-atoms, O₃, C-diamond



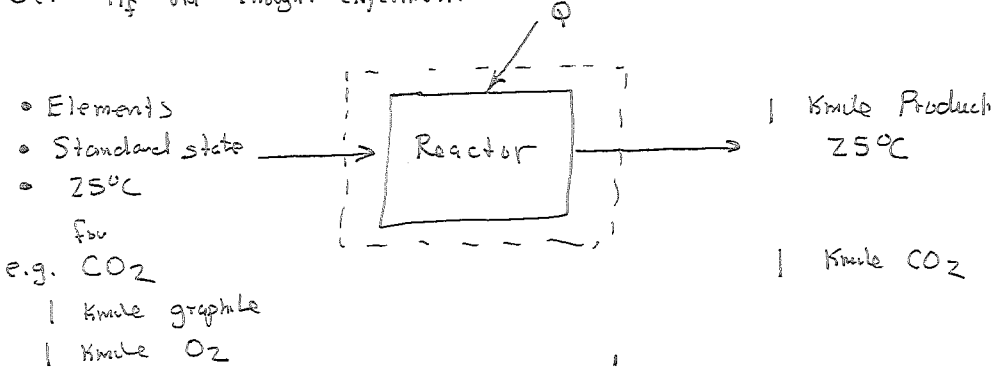
Looking ahead:

$$h \text{ (any compound, any } T_i) = \Delta h \text{ (elements @ } 25^\circ\text{C} \rightarrow \text{compound @ } 25^\circ\text{C}) + \Delta h \text{ (compound @ } 25^\circ\text{C} \rightarrow \text{compound at } T_i)$$

$\equiv \bar{h}_f^\circ$ - enthalpy of formation.
 Tables, each compound has its own value (A-25)

$$\Delta h = \int_{25^\circ\text{C}}^{T_i} C_p dT = h_{T_i} - h_{25^\circ\text{C}} \text{ from ideal gas tables. (A-23)}$$

Get \bar{h}_f° via thought experiment:



First Law on box:

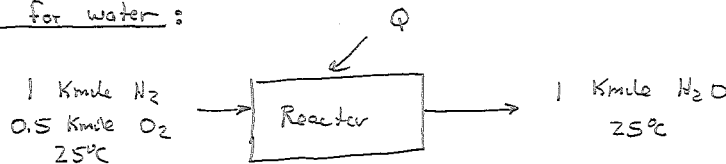
$$Q = \left[\sum n_i \bar{h}_i \right]_P - \left[\sum n_i \bar{h}_i \right]_R$$

$\Rightarrow Q = \bar{h}_{f,CO_2}^\circ = -393,520 \frac{\text{kJ}}{\text{kmole } CO_2}$

0 by definition

So burn $C + O_2$ in calorimeter, get heat out (\Rightarrow minus sign) \Rightarrow This becomes \bar{h}_{f,CO_2}° in table. A-

Special case for water:



$Q = \bar{h}_{f,H_2O}^\circ$, but you have two values:

if f.	-285,830	kJ/kmole H ₂ O
if g.	-241,820	kJ/kmole H ₂ O
$\Delta = h_{fg} @ 25^\circ\text{C}.$		

Enthalpy of Reaction: Looks at any reactant/product combo.

